

# GREENHOUSE 120 – 6'x6'

## ASSEMBLY INSTRUCTIONS



**IMPORTANT**

Please read these instructions carefully before you start to assemble this greenhouse.  
Keep these instructions in a safe place for future reference.



For expert advice phone Summer Garden Buildings on 0800 9777 828  
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**⇒ Safety Advice**

- It is of utmost importance to assemble all of the parts according to the directions. Do not skip any step.
- We strongly recommend using work gloves during assembly.
- Always wear shoes and safety goggles when working with extruded aluminium.
- If using a step ladder or power tools ensure that you follow the manufacturer's safety advice.
- Do not touch overhead power cables with the aluminium profiles.
- Do not attempt to assemble the greenhouse in windy or wet conditions.
- Dispose of all plastic bags safely keep them out of reach of small children.
- Keep children away from the assembly area.
- Do not lean against or push the greenhouse during construction.
- Do not position your greenhouse in an area exposed to excessive wind.
- Do not attempt to assemble this greenhouse if you are tired, have taken drugs or alcohol or if you are prone to dizzy spell.
- Hot items such as recently used grills, blowtorches etc. must not be stored in the greenhouse. Ensure there are no hidden pipes or cables in the ground before inserting the pegs.
- This product is designed to use as greenhouse only.

**⇒ Care & Maintenance**

When your greenhouse needs to be cleaned, use a mild detergent solution and rinse with cold clean water. DO NOT use acetone, abrasive cleaners or other special detergents to clean the clear panels. It is recommended to check periodically that roof panels caps (plastic part 329 & profile 981) are set in place.

**⇒ Tools & Equipment**

- Tape measure
- Work gloves
- Lubricant
- Phillips head screwdriver
- Step ladder
- Drill bit
- Large hammer
- Spanner
- T001 - Special tool for Screws 411 and nuts 412

**⇒ Before Assembly**

This is a multi-part assembly best achieved by two people. Allow at least half a day for assembly process.

**Selecting a site** - the greenhouse must be positioned and fixed on a flat level surface.

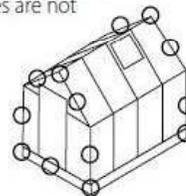
Choose a sunny position away from overhanging trees.

We are strongly recommend to fix your greenhouse directly to a solid concrete foundation. When doing that use the pre drilled holes in the metal base supplied.

**Take out all components parts** of the packages. Sort the parts and check against the contents parts list.

During assembly parts should be laid out close at hand. Keep all small parts (screws etc.) in a bowl so they do not get lost.

In purpose to facilitate parts' identification and assembly process, all-positioned profiles are used in this greenhouse. As a result some apertures in the profiles are not used during assembly.

**⇒ During Assembly**

Carry out the assembly steps in the order set out in the instructions:

**Step 1:** Make sure the base is square by measuring the diagonals and level by using a spirit level.

**Step 4:** Part A994, A995 are in the back of the greenhouse. Fixing them determines the front side of the greenhouse.

**Steps 7, 10, 13:** The oval hole in the crossbars A256 should always be assembled to the base of the greenhouse.

**Door assembly (Steps 8, 44-49)**

Door can be installed as a left hand door or right hand door to your decision. These instructions show a right hand door assembly.

**Step 8:** determines door direction **door post 987** is where door hinges will be located.

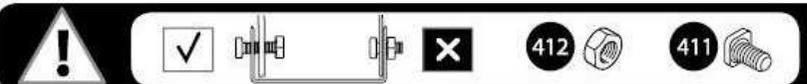
**Steps 44-49:** Door assembly should be done according to this decision.

**Steps 31-32:** Decide on the window's location before assembly. Window can be installed in one of the indicated options.

**Step 51:** Firmly connect the greenhouse to a level final position immediately after completion of the assembly.

**Screws 411 and nuts 412 are used throughout the assembly process.**

- Screws 411 are to be assembled from the outside and nuts 412 from the inside of the greenhouse.
- Do not fasten screws and nuts (411 & 412) more than 2-3 turns only. Do not tighten them until completion of the panels' assembly, if not specified otherwise.
- However, in some steps, temporary tightening of a few screws may be needed to prevent a profile from falling till it will be fully connected in the next steps.



## Contents

Item	Inc./cm	Qty.	Item	Inc./cm	Qty.
962	86 <sup>1</sup> / <sub>4</sub> / 219	2	994	67 / 170	1
961	67 / 170	2	995	67 / 170	1
972	70 <sup>1</sup> / <sub>2</sub> / 179	2	987	65 / 165	1
973	70 <sup>1</sup> / <sub>2</sub> / 179	1	988	65 / 165	1
287	70 / 178	1	985	64 / 163	2

## Contents

Item	Inc./cm	Qty.
256	50 <sup>3</sup> / <sub>4</sub> / 129	8

993	46 / 117	8
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996	46 / 117	8
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3017	22 <sup>3</sup> / <sub>4</sub> / 53	2
3016	64 / 163	1

Item	Qty.
585	1

586	2
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584	2
583	2

581	16
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588	1
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582	2
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Item	Inc./cm	Qty.
989	24 <sup>1</sup> / <sub>4</sub> / 61.5	1

991	24 <sup>1</sup> / <sub>4</sub> / 61.5	1
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992	22 <sup>3</sup> / <sub>4</sub> / 58	2
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984	21 <sup>1</sup> / <sub>2</sub> / 55	2
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981	22 / 56	6
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Item	Inc./cm	Qty.
286	24 / 61	2

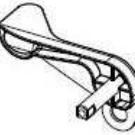
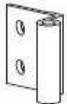
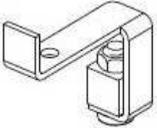
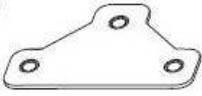
999	22 / 56	5
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986	24 <sup>3</sup> / <sub>4</sub> / 63	1
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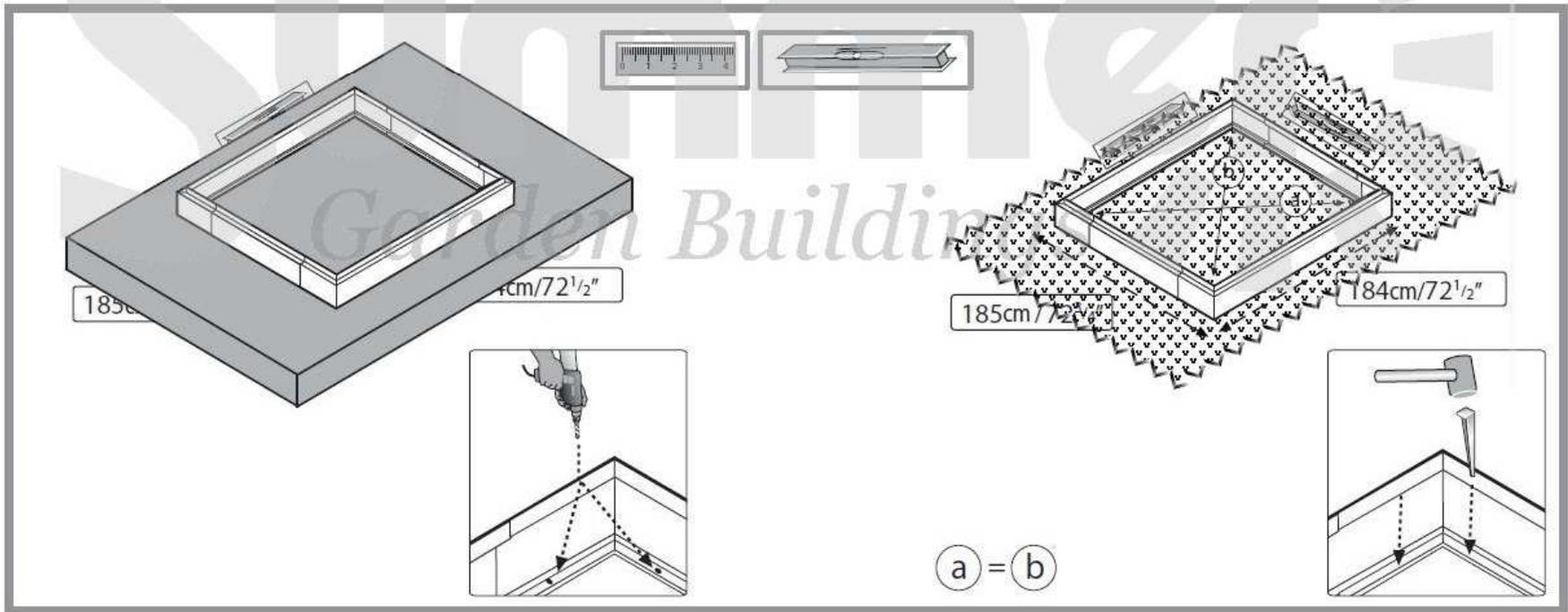
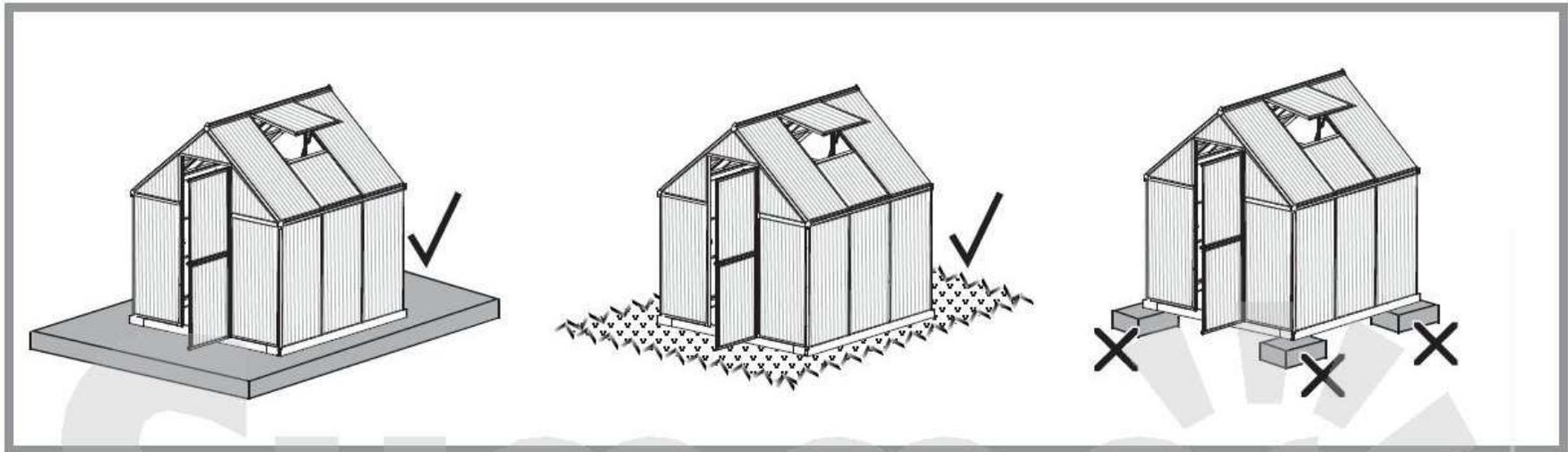
983	18 <sup>1</sup> / <sub>2</sub> / 47	1
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990	22 / 56	1
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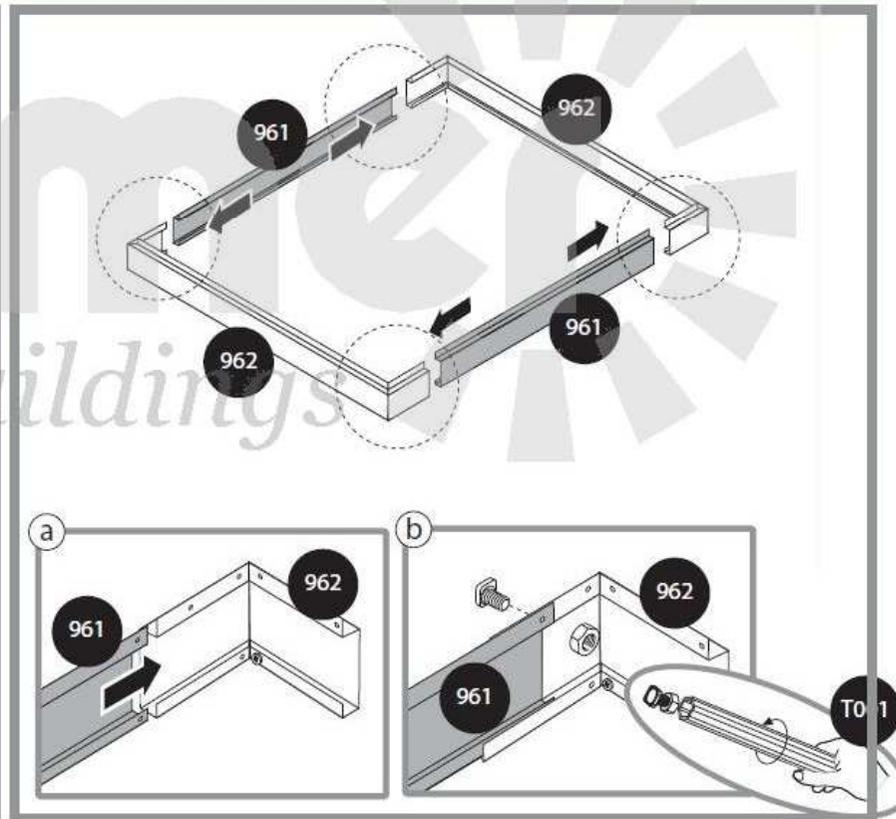
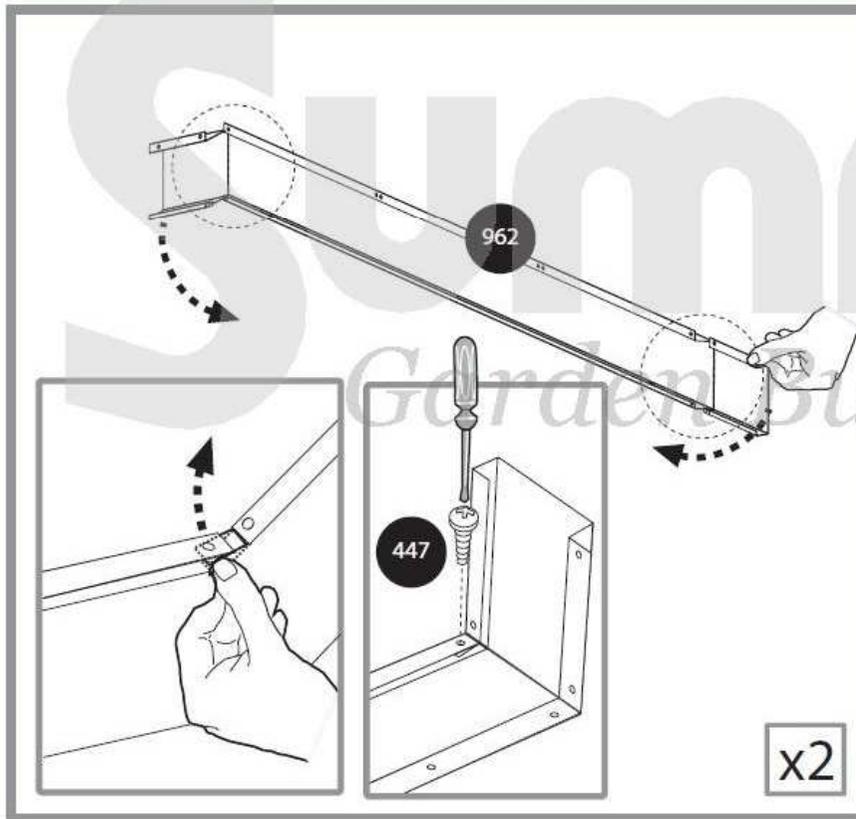
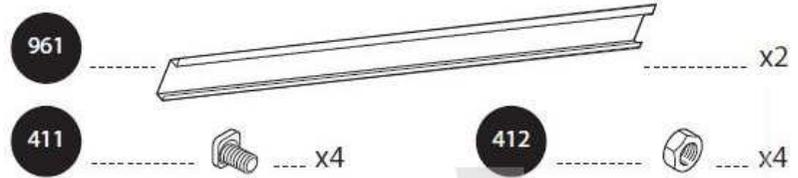
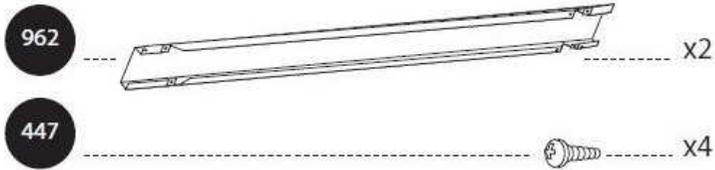
# Contents

Item	Qty.	Item	Qty.	Item	Qty.	Item	Qty.	Item	Qty.
447	9	411	104	463	2	343	2	7083	1
	spare 1		spare 6						
4008	9	412	104	462	2	329	4	7084	1
	spare 1		spare 6		4				
4043	5	99	1	465	9	422	9	7085	1
	spare 1		1		spare 1		spare 1		
328	23	22	2	4037	1	344L	2	7086	1
	spare 1		2						
M96	4	288	3	344R	2	7088	1		M4 x 50mm
			3						
7009 (PVC)	3	T001	1	318 PVC	12	423	1		M4
	spare 1				spare 1				

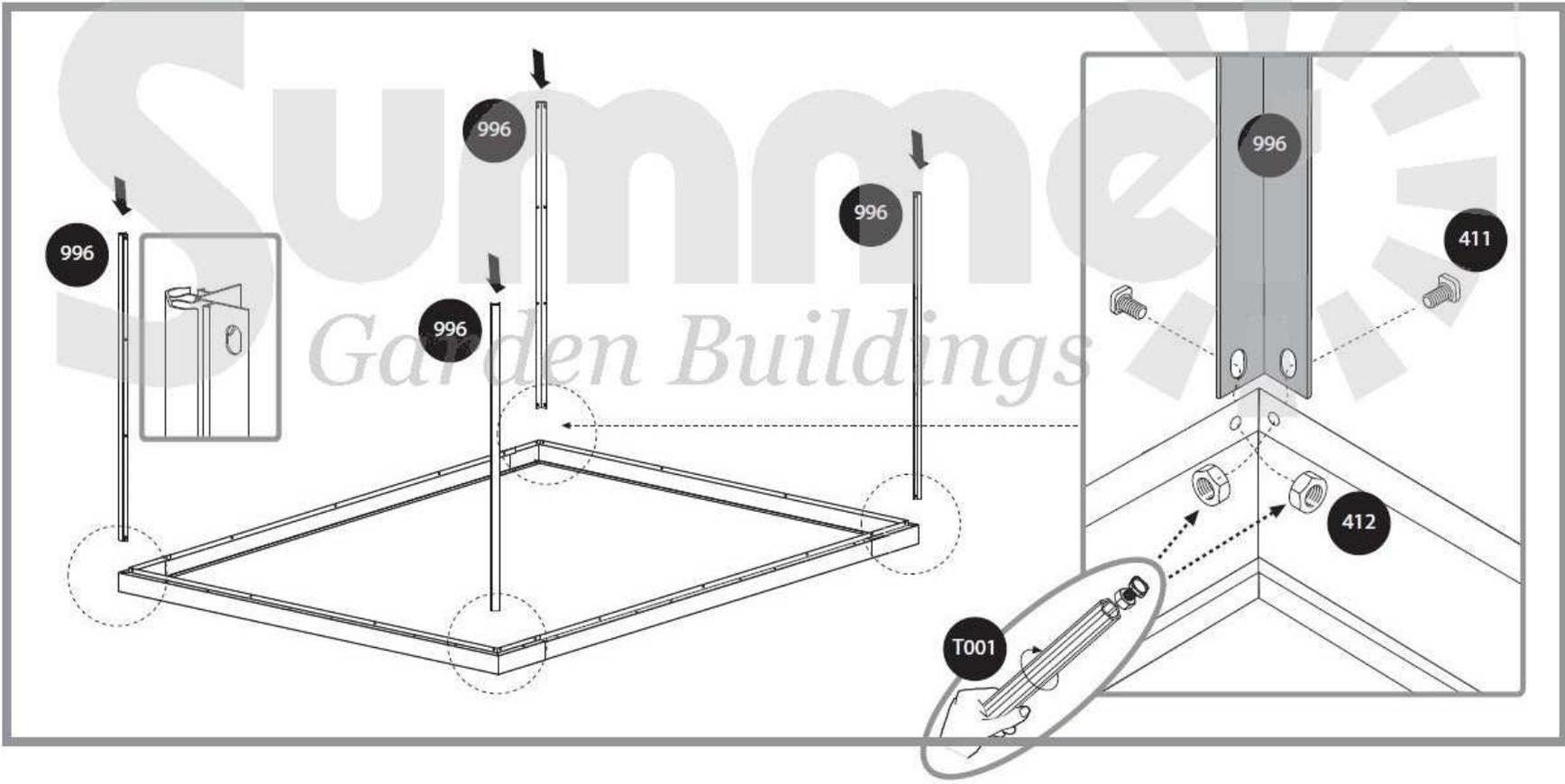
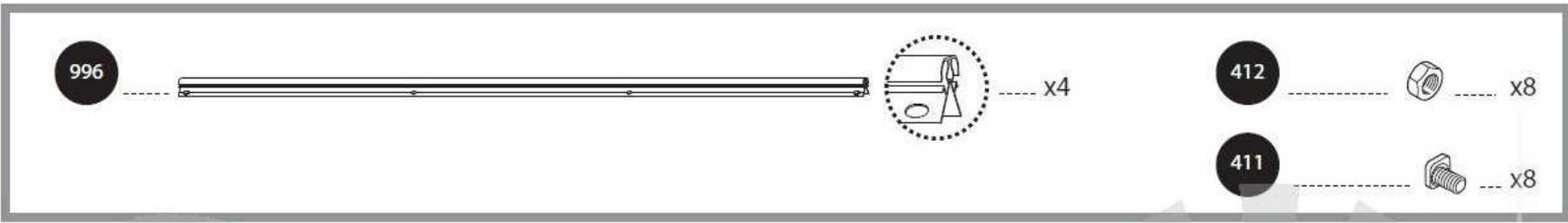
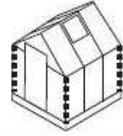




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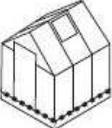


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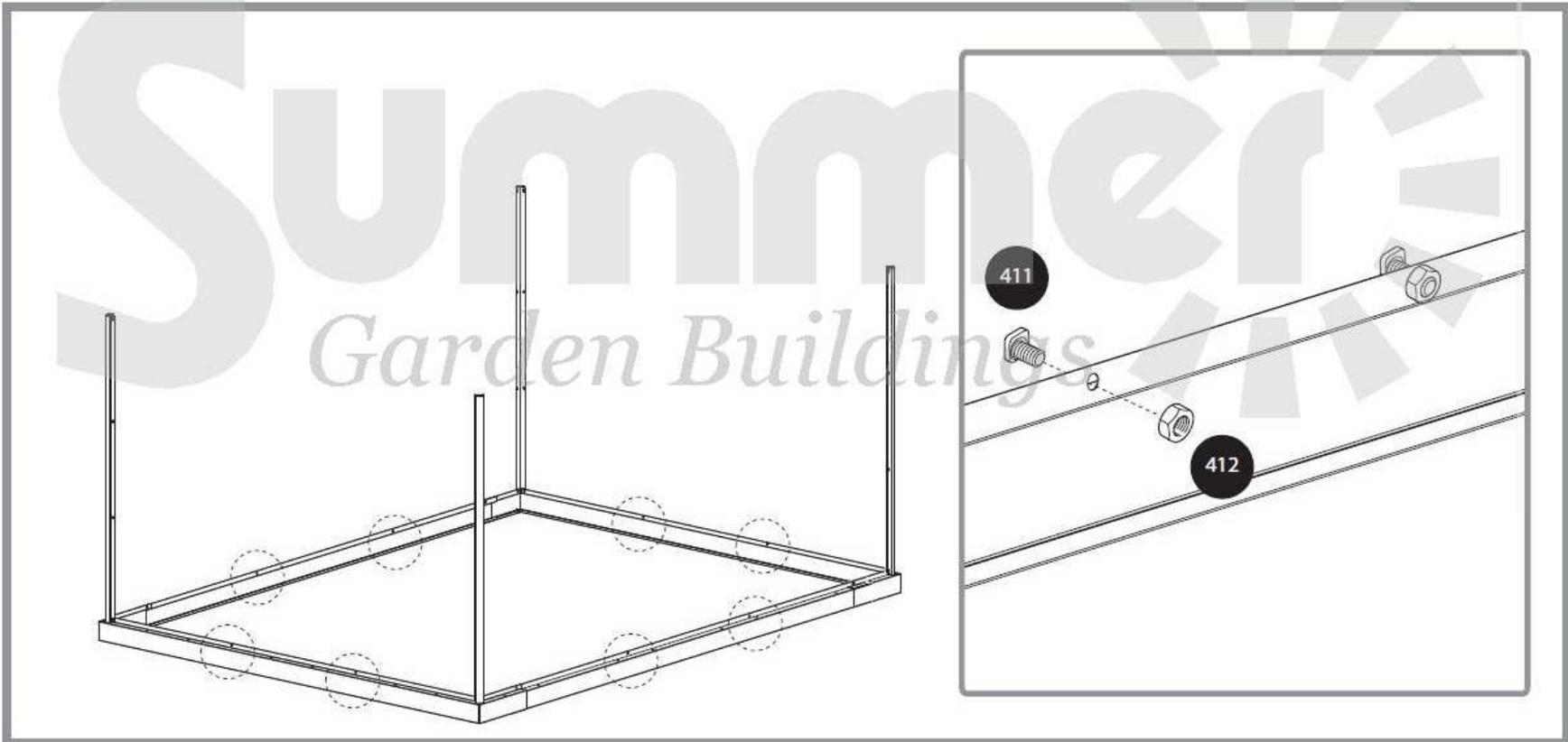
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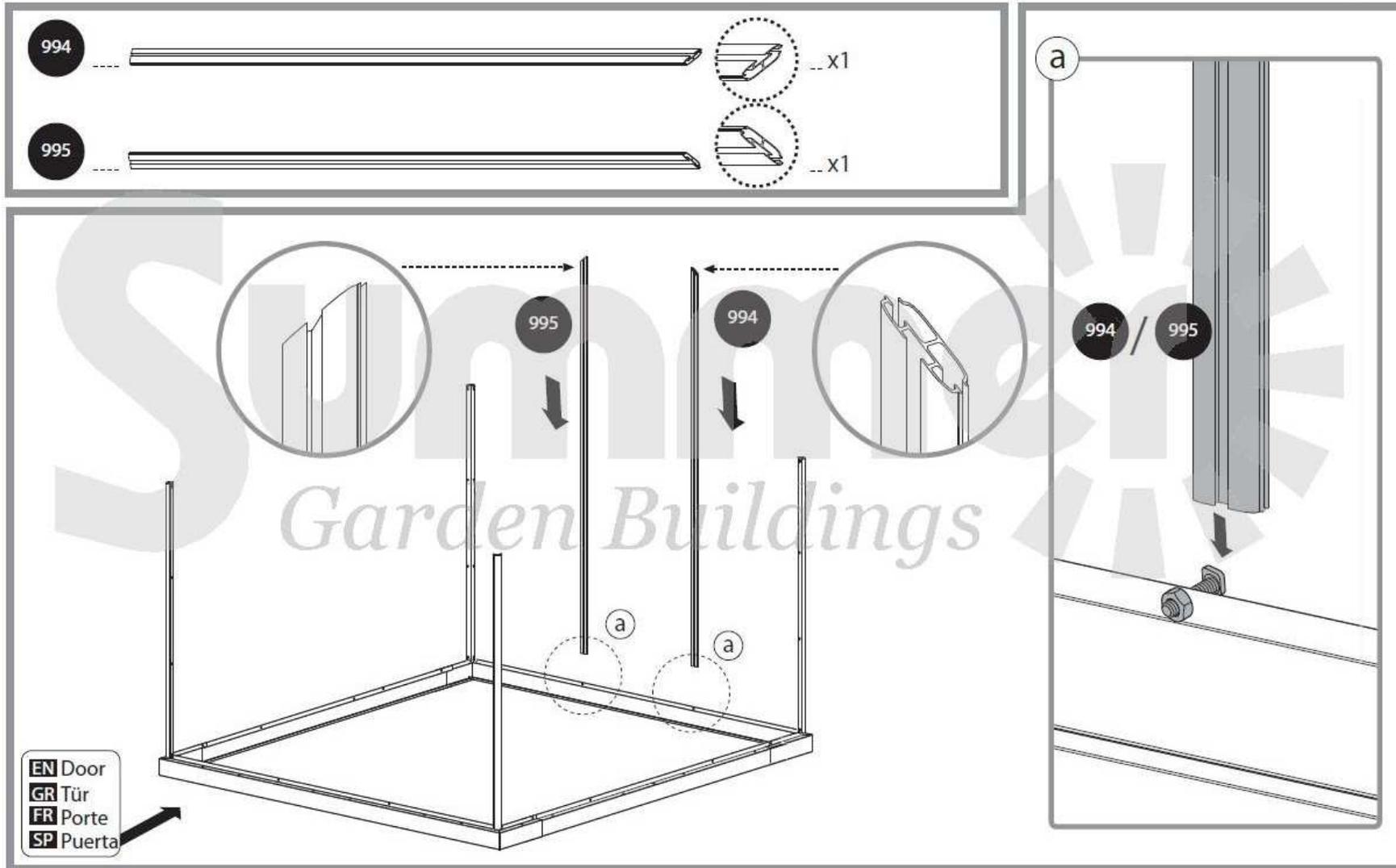
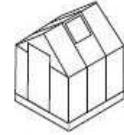


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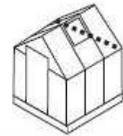
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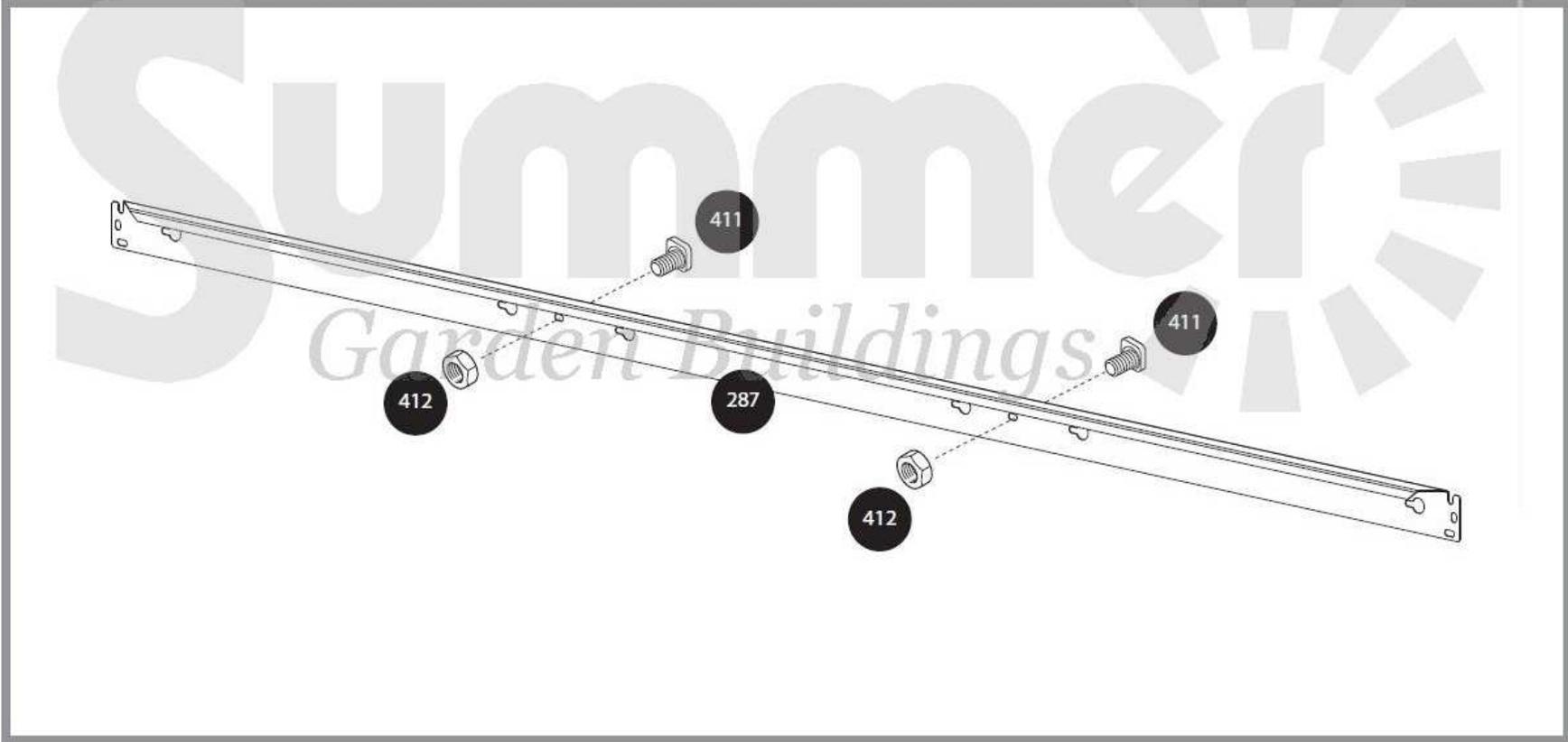
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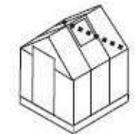
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412  x2

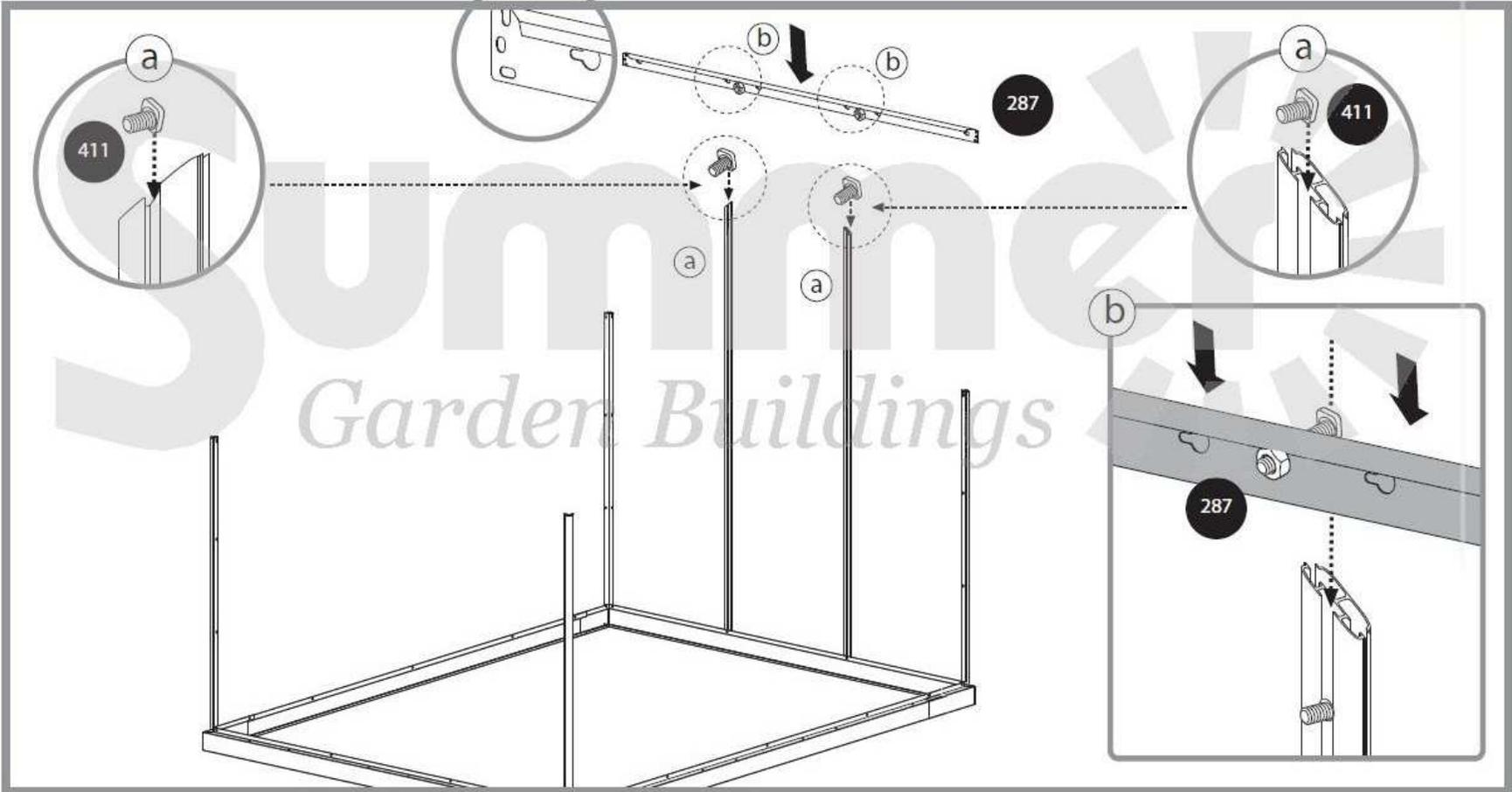
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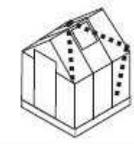
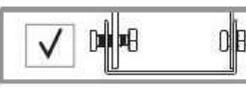
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287  x1  x2



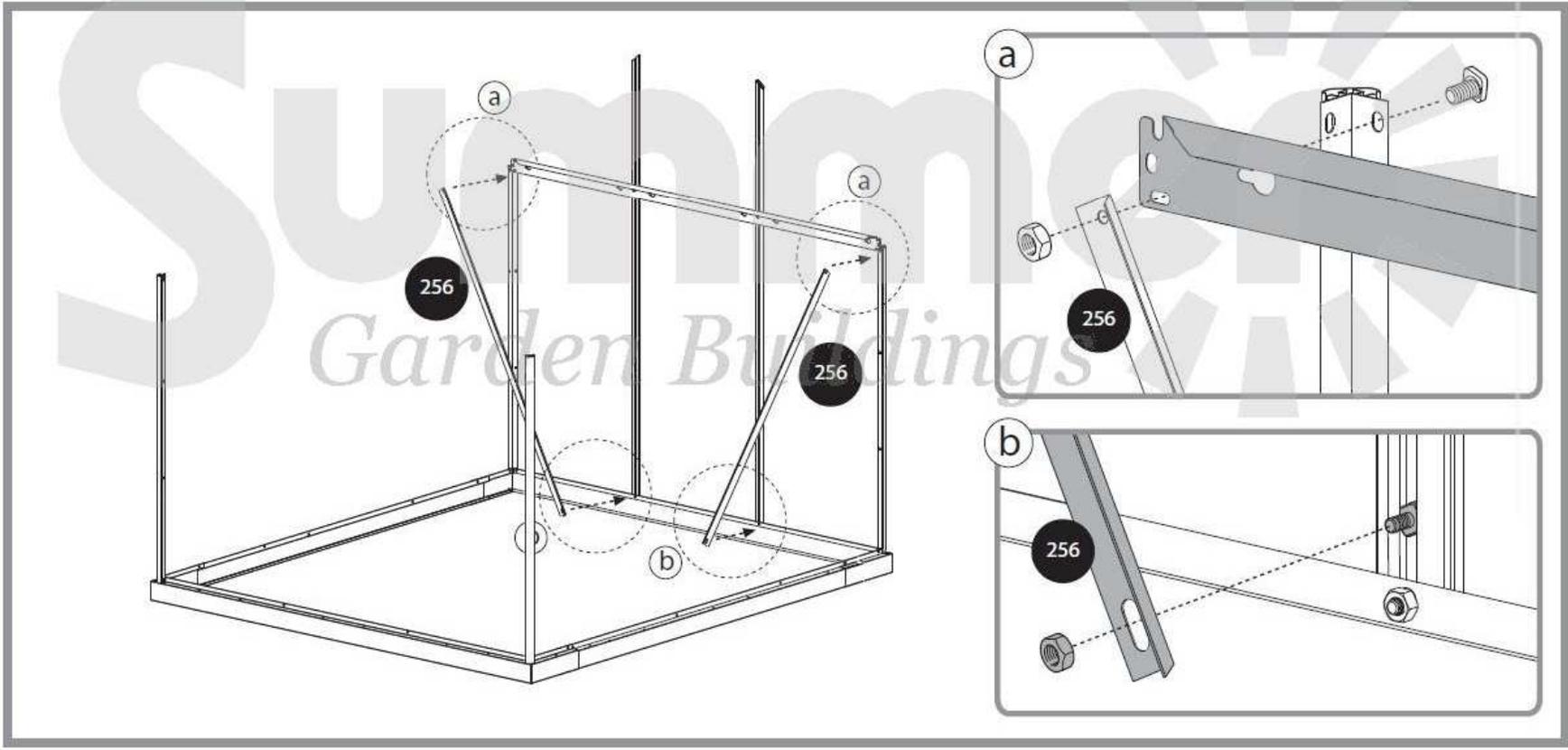
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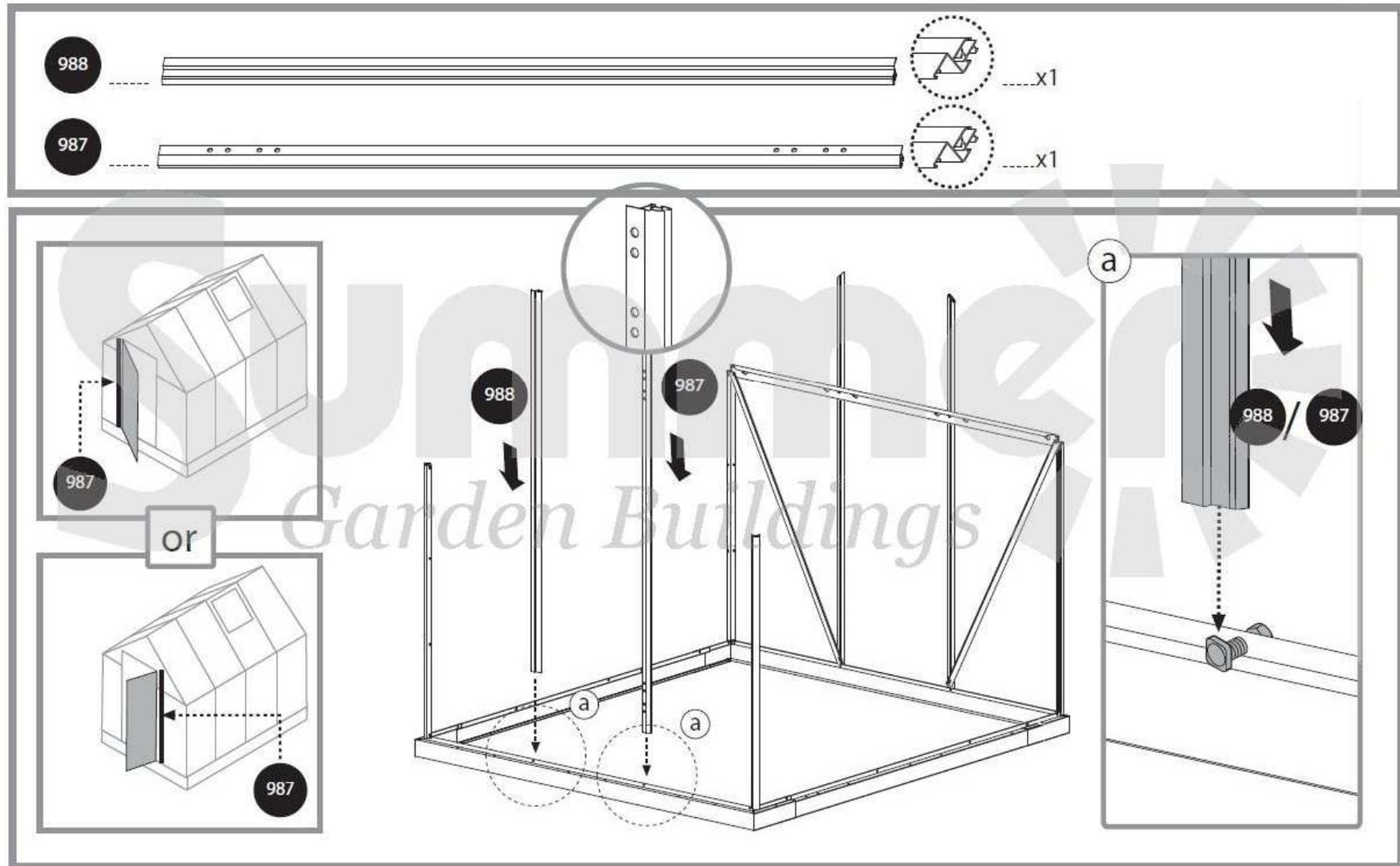
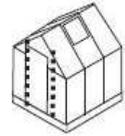
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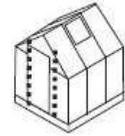
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411 ..... x2

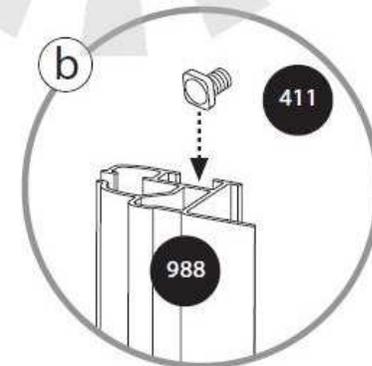
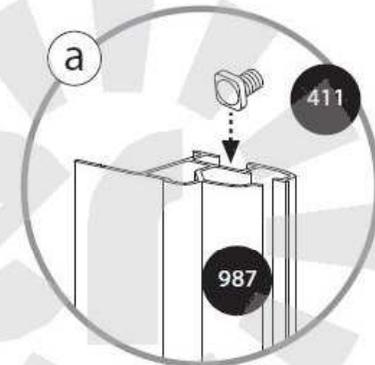
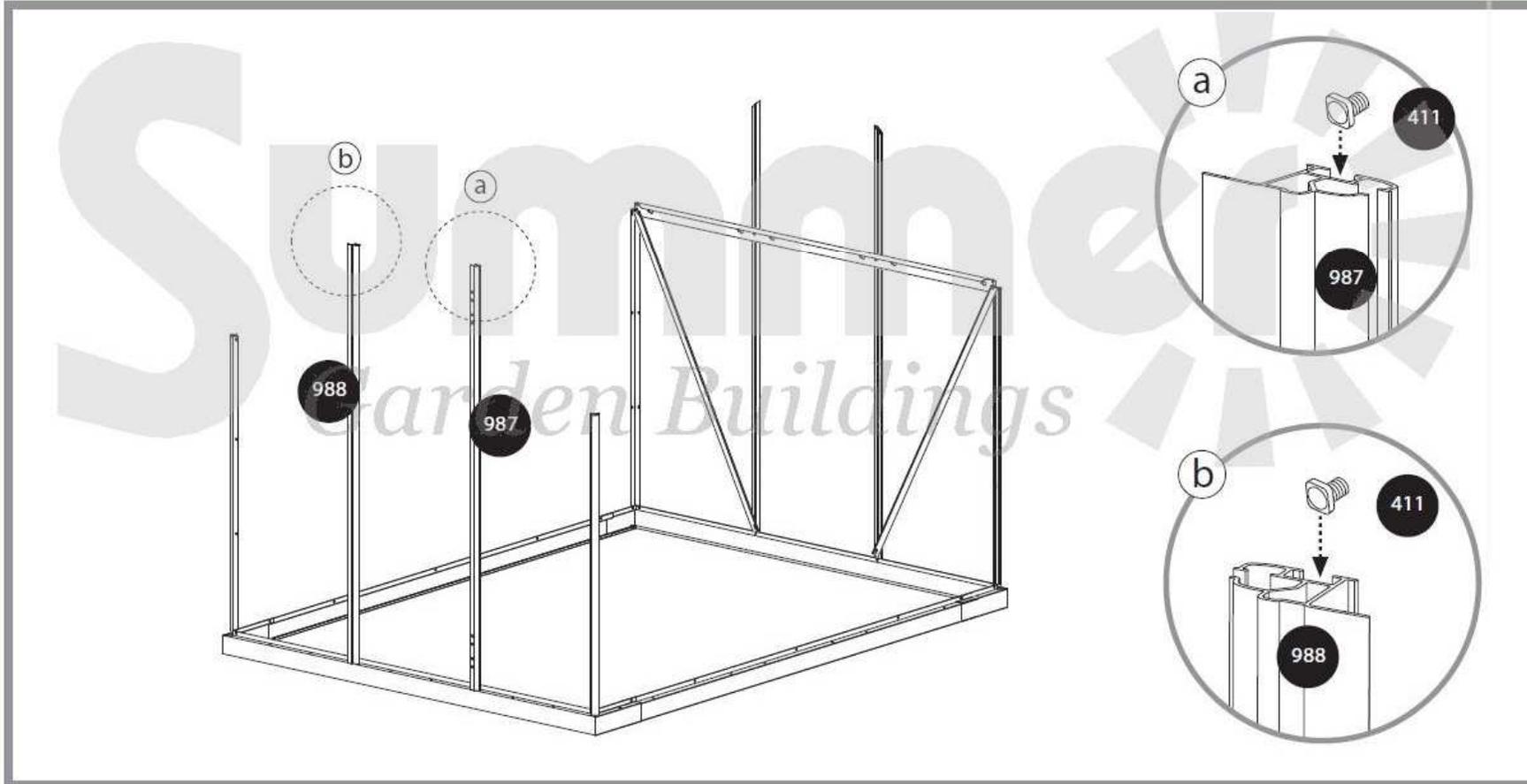


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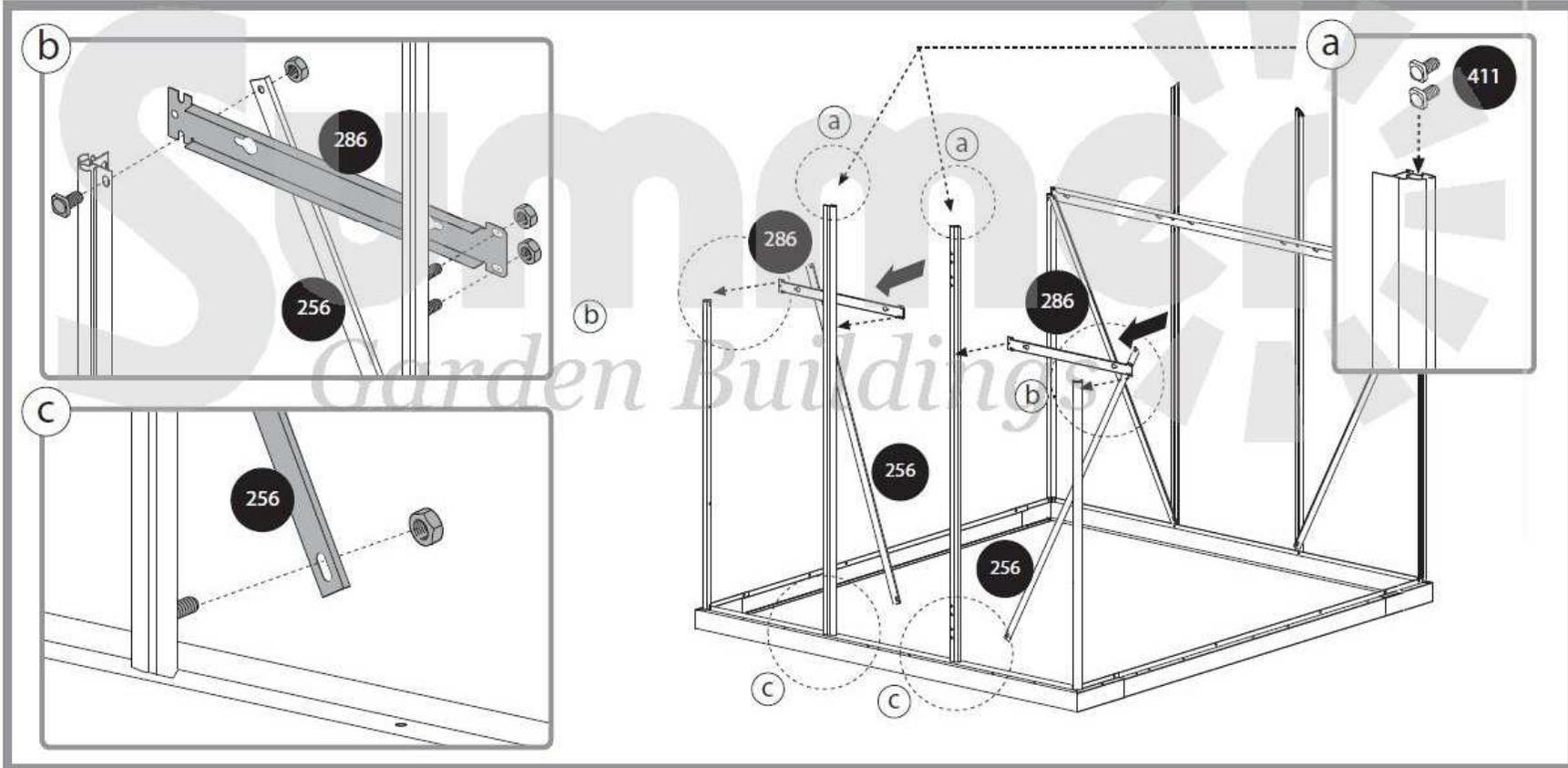
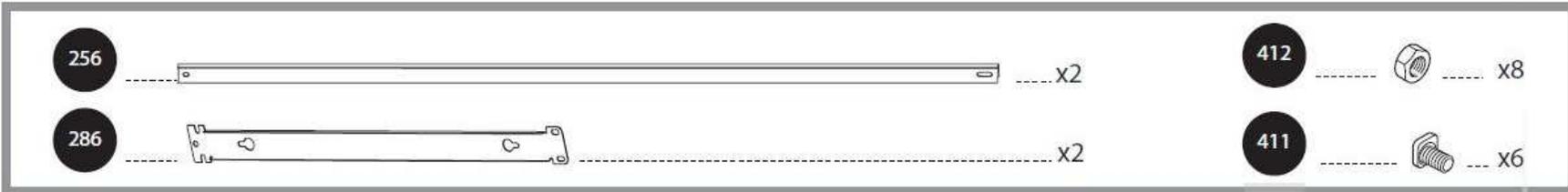
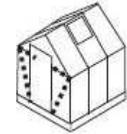


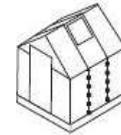


411  x2



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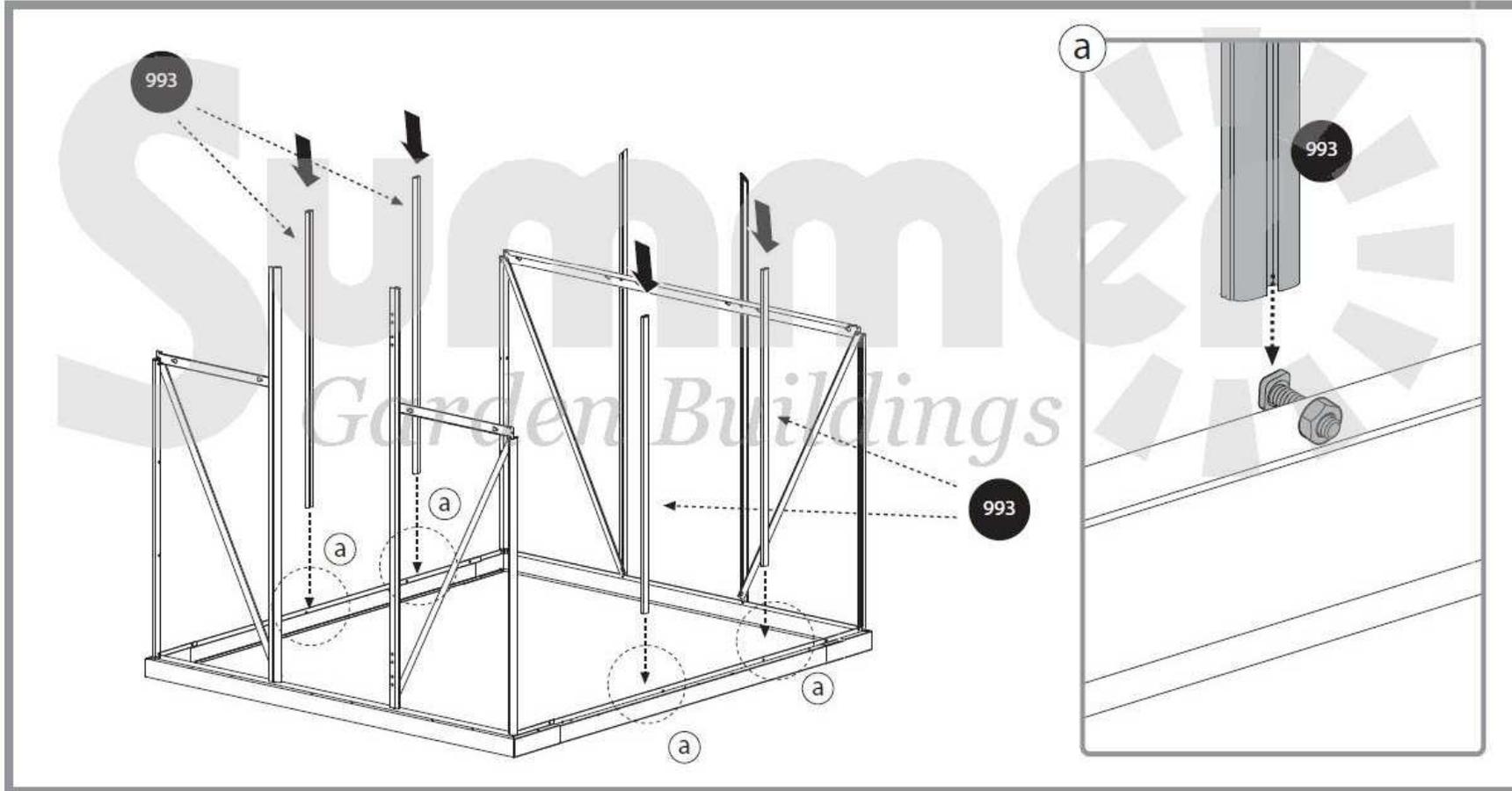




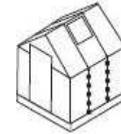
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x4



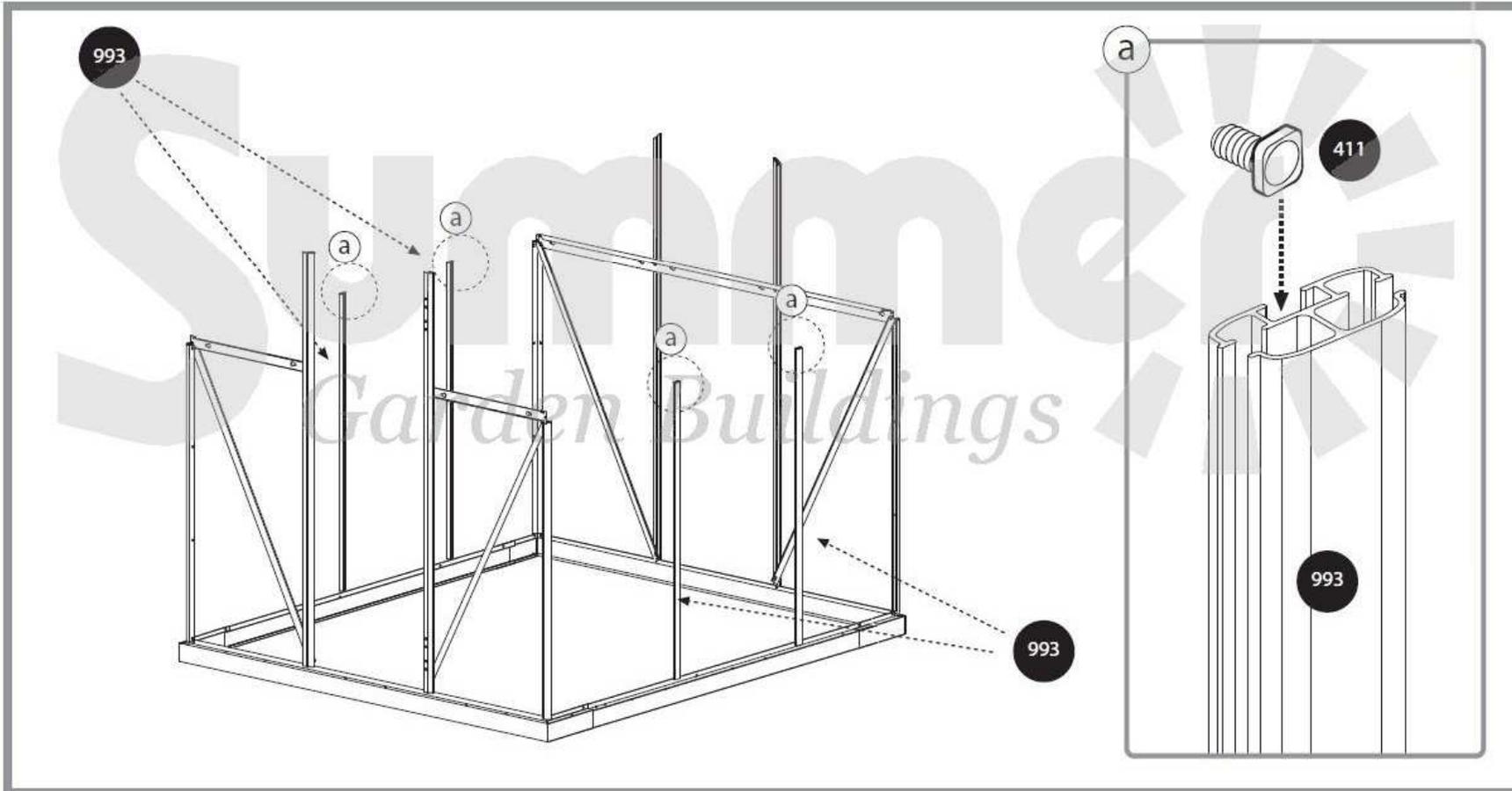
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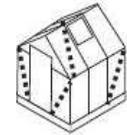
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x4



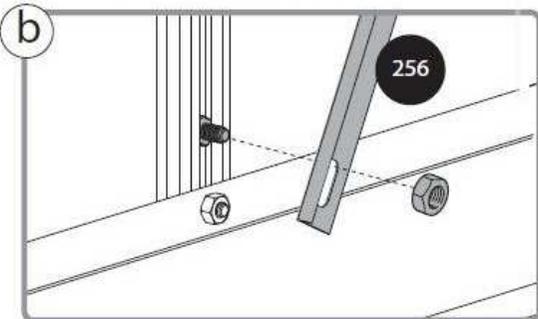
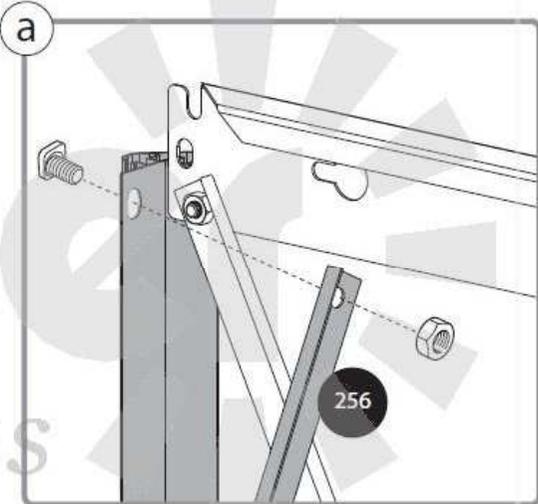
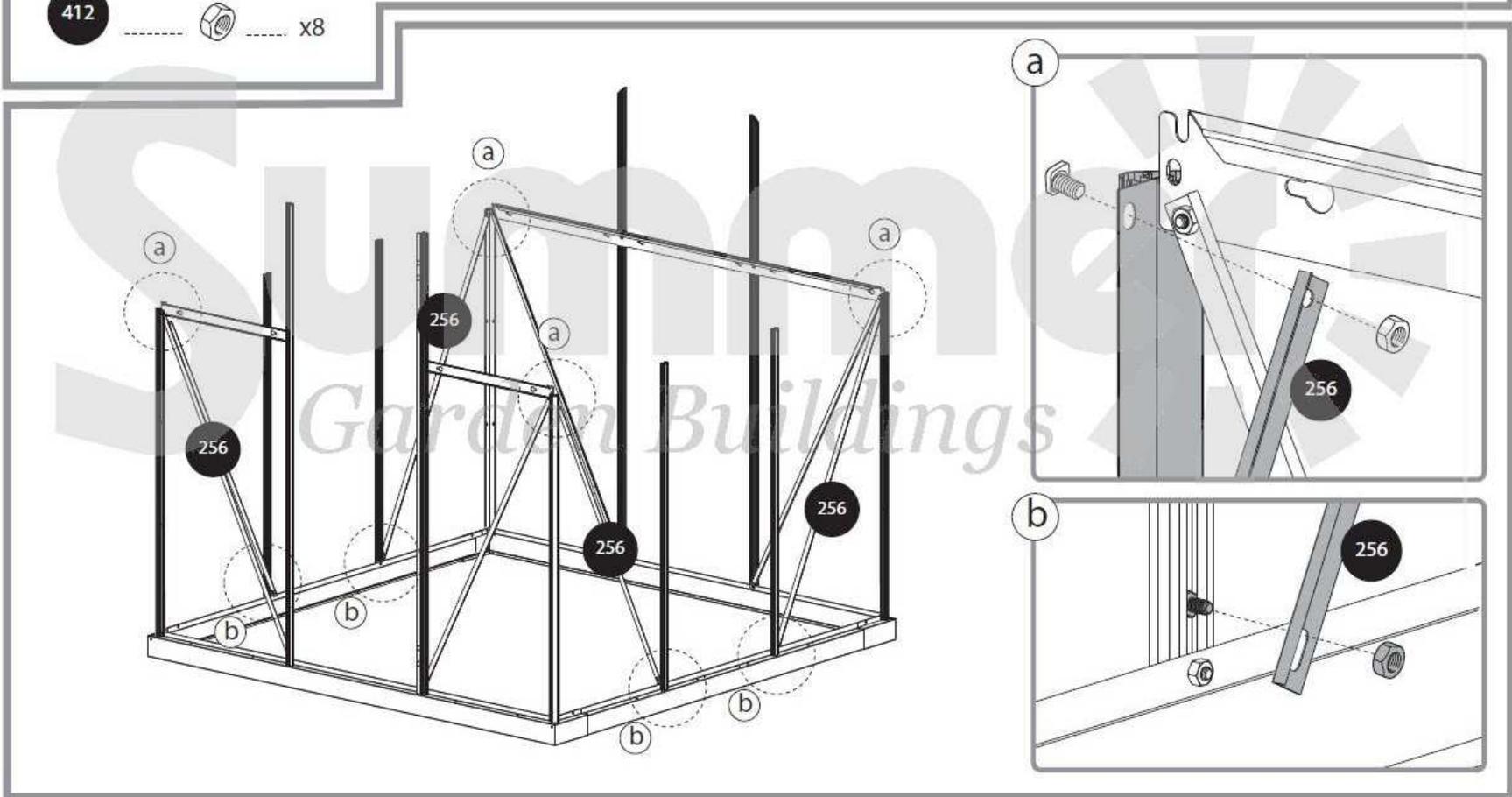
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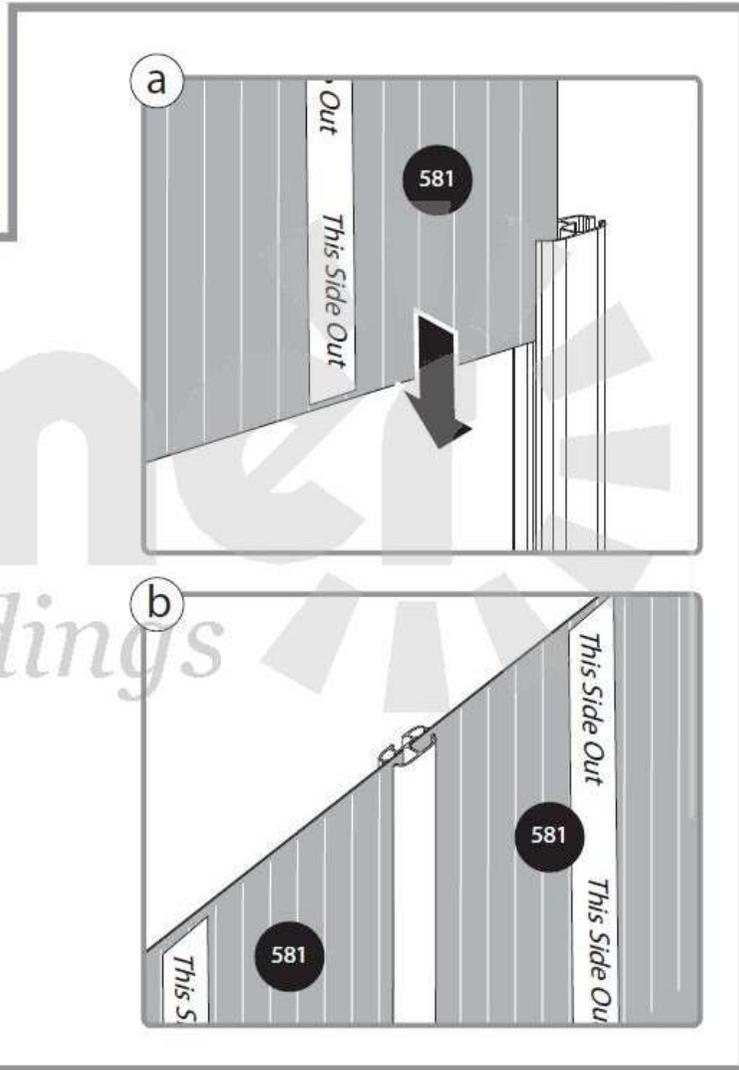
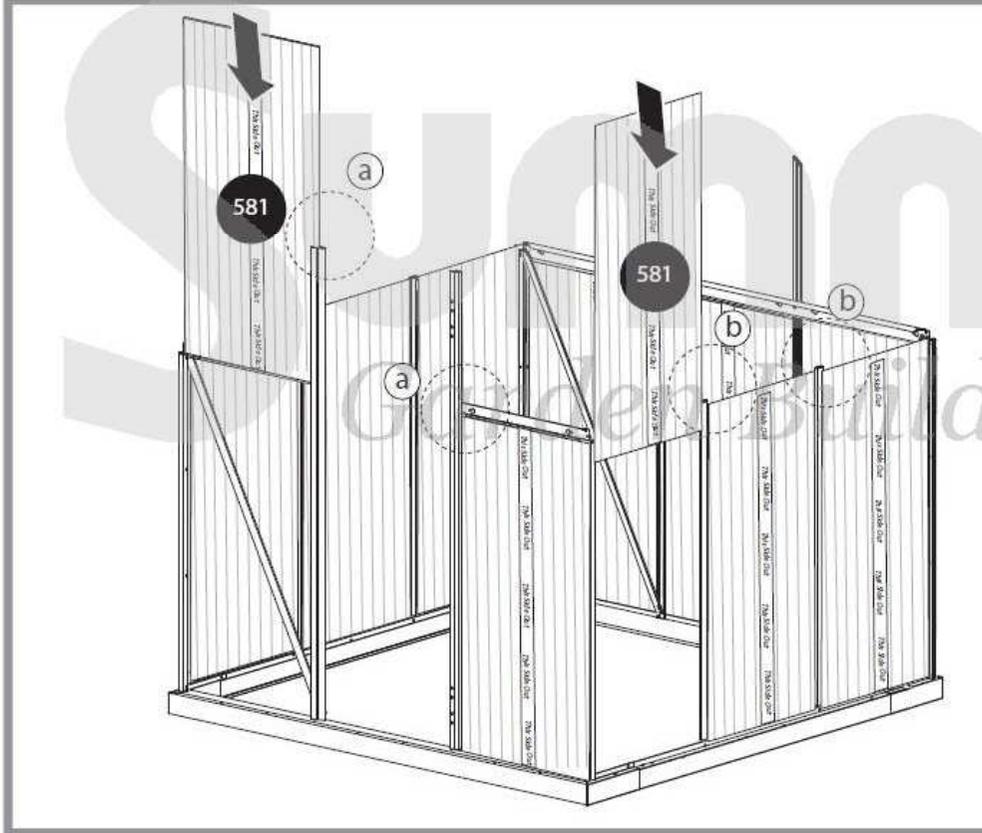
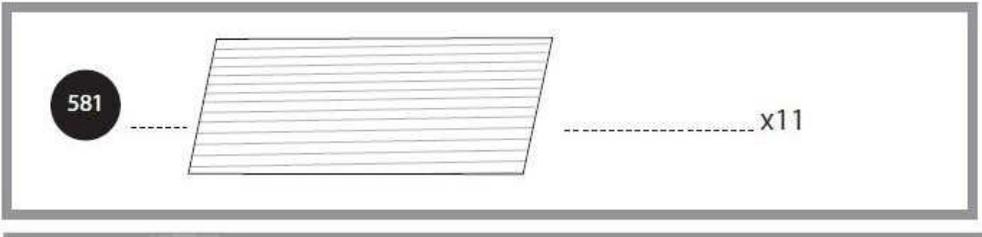
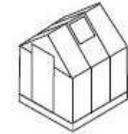
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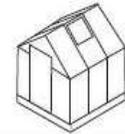
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412 .....  ..... x8



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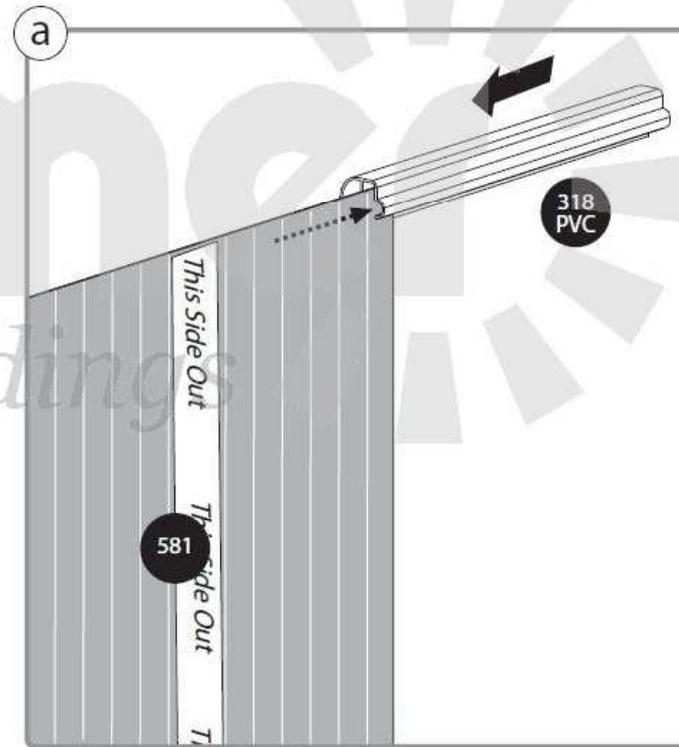
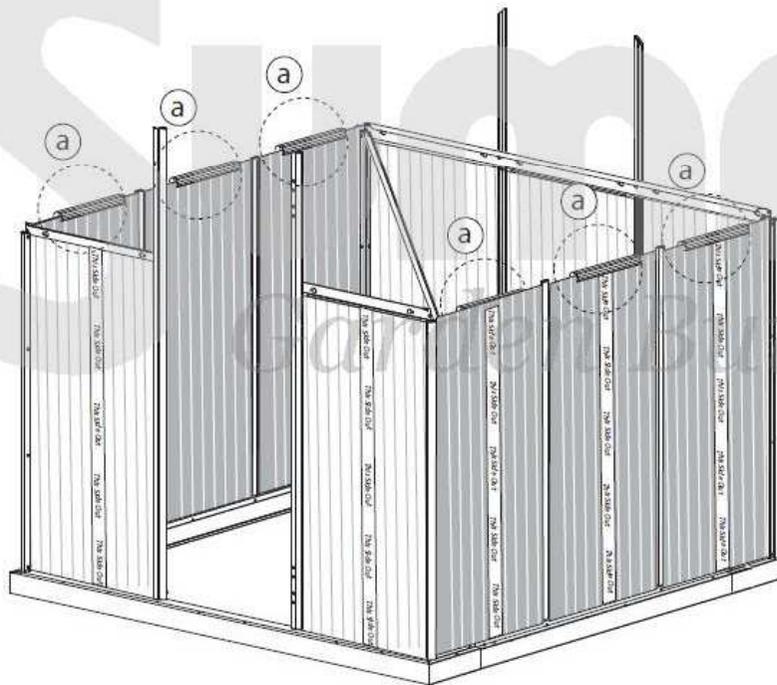




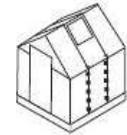
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PVC



x6

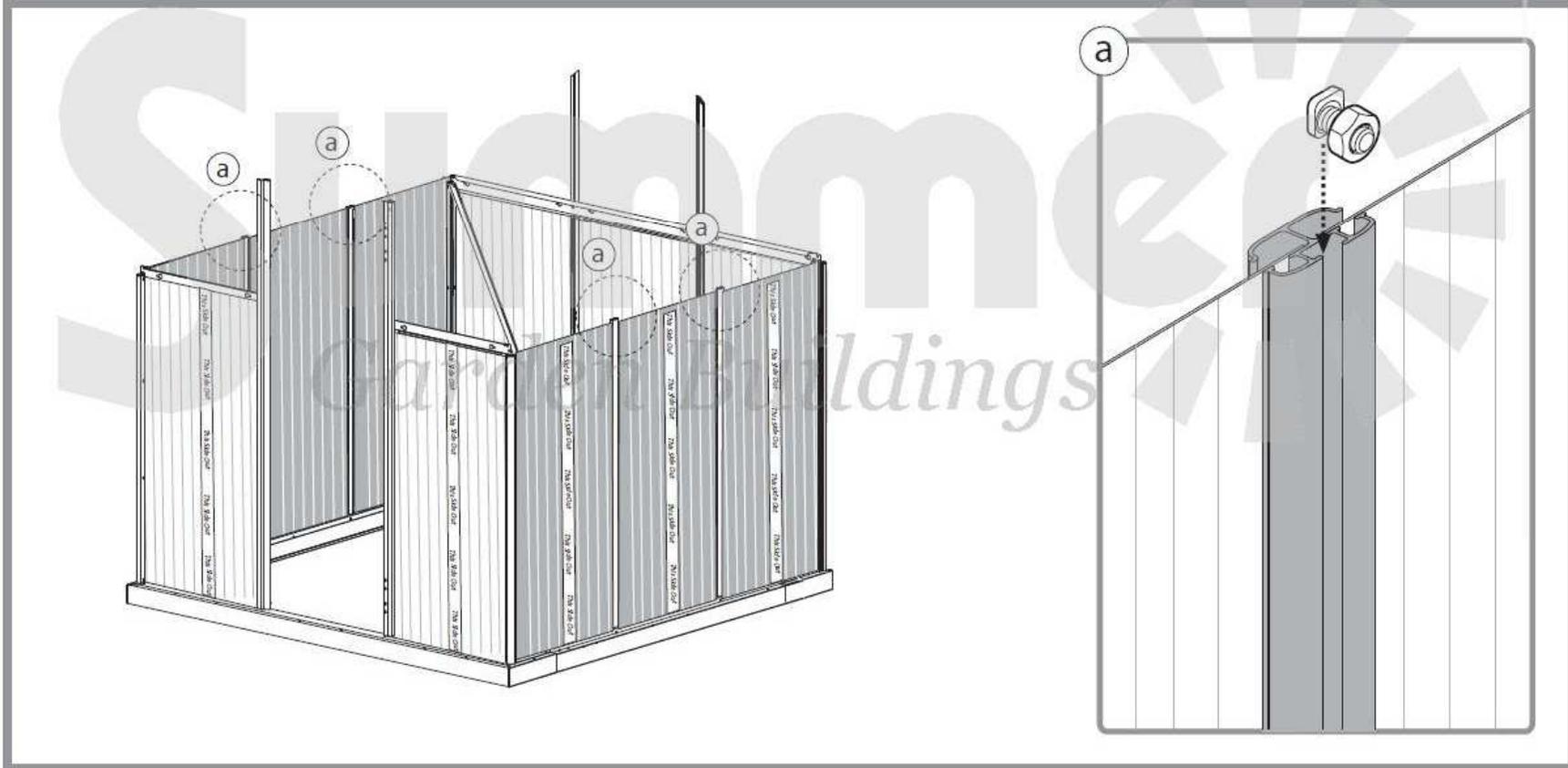


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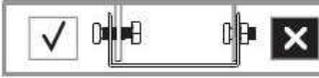


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411 ..... x4



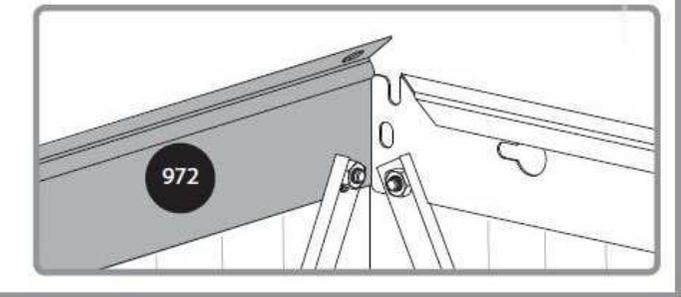
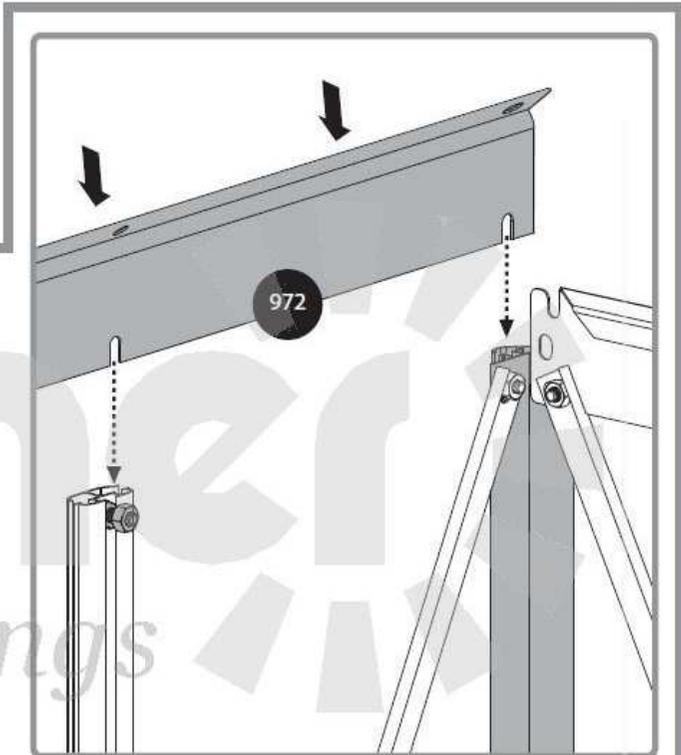
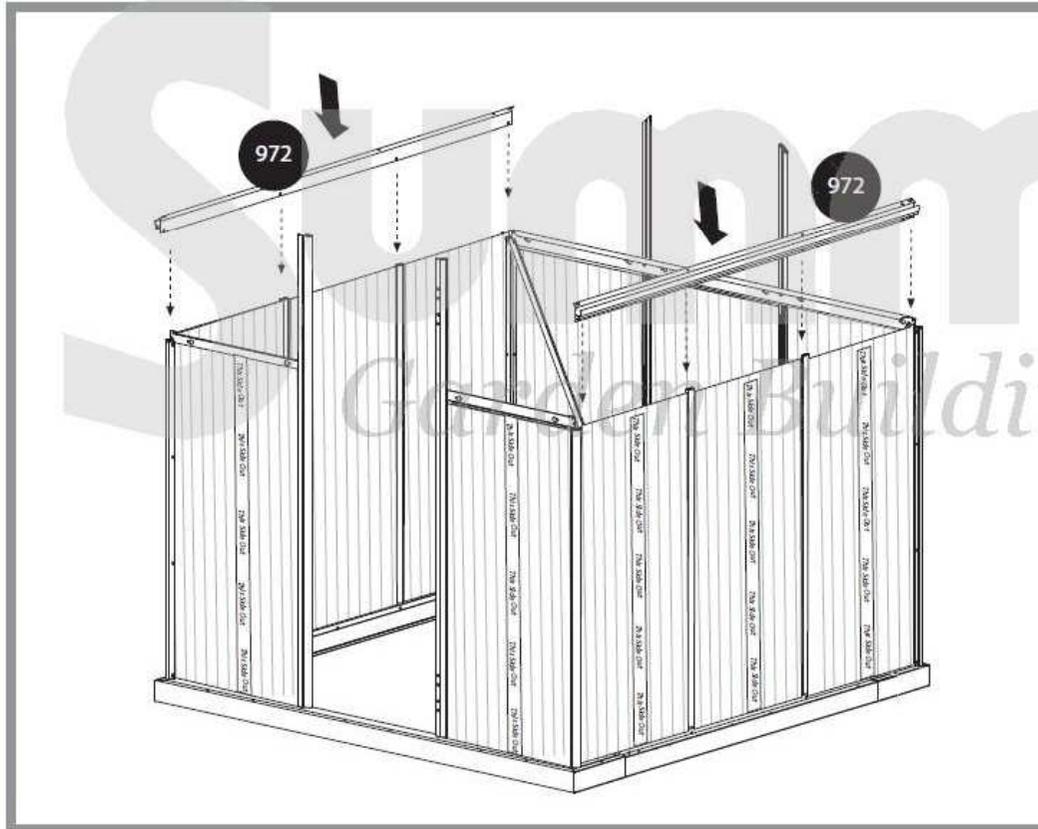
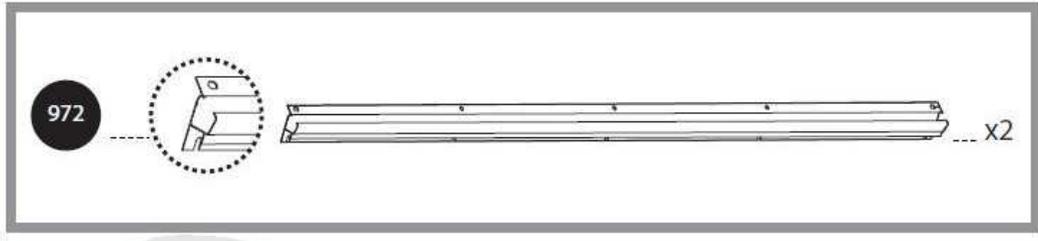
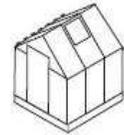
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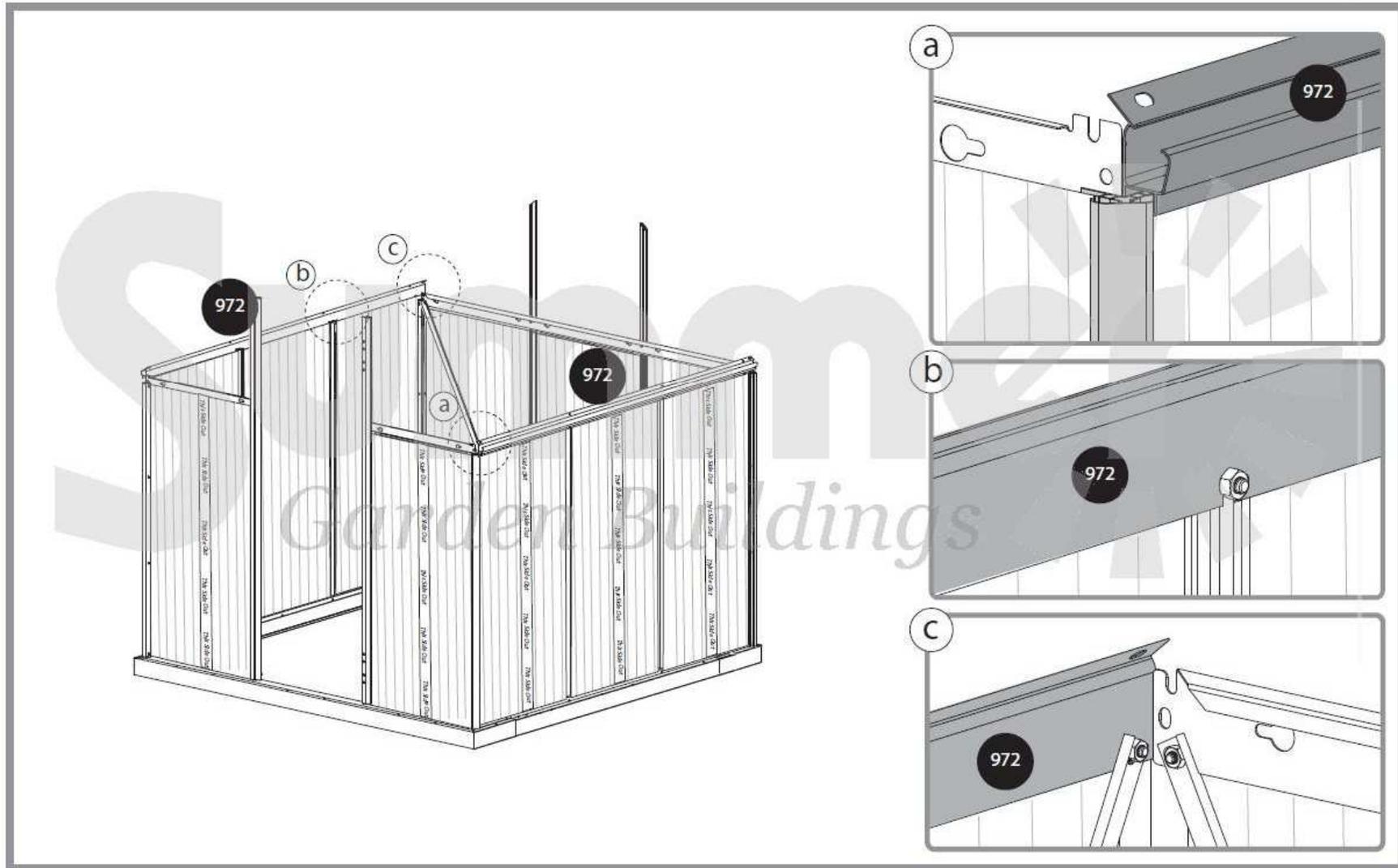
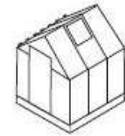


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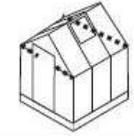


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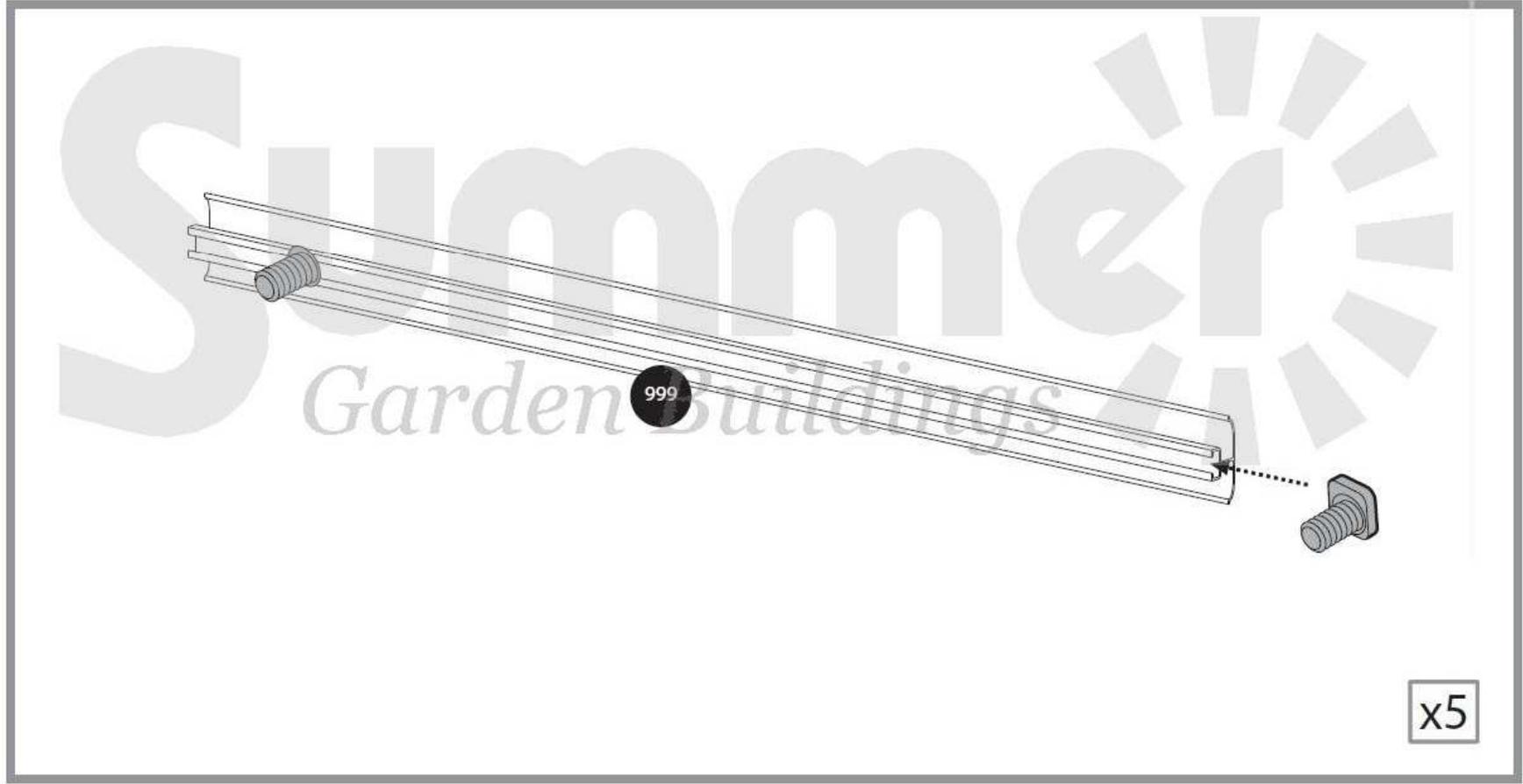
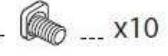
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999

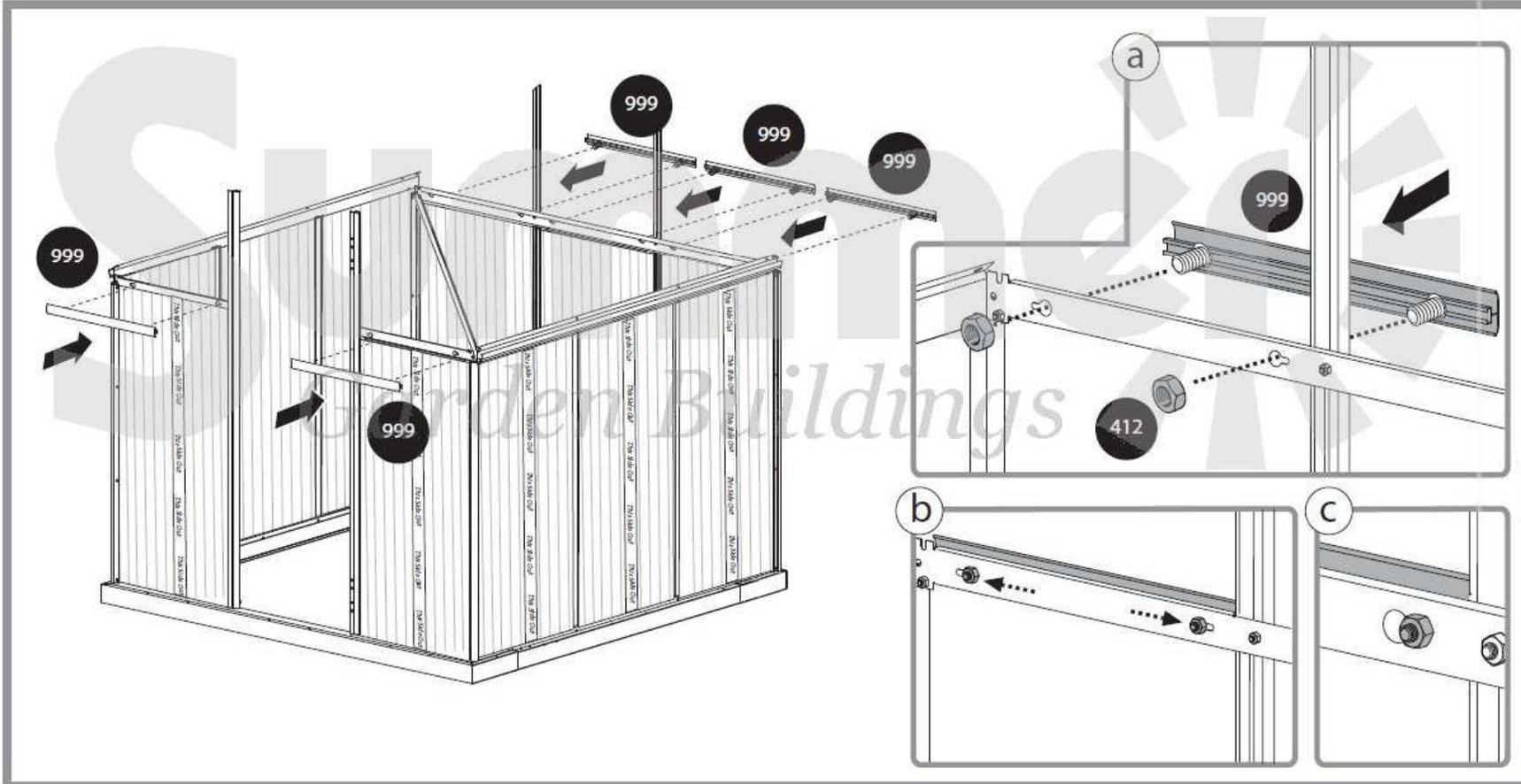
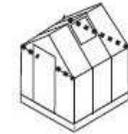


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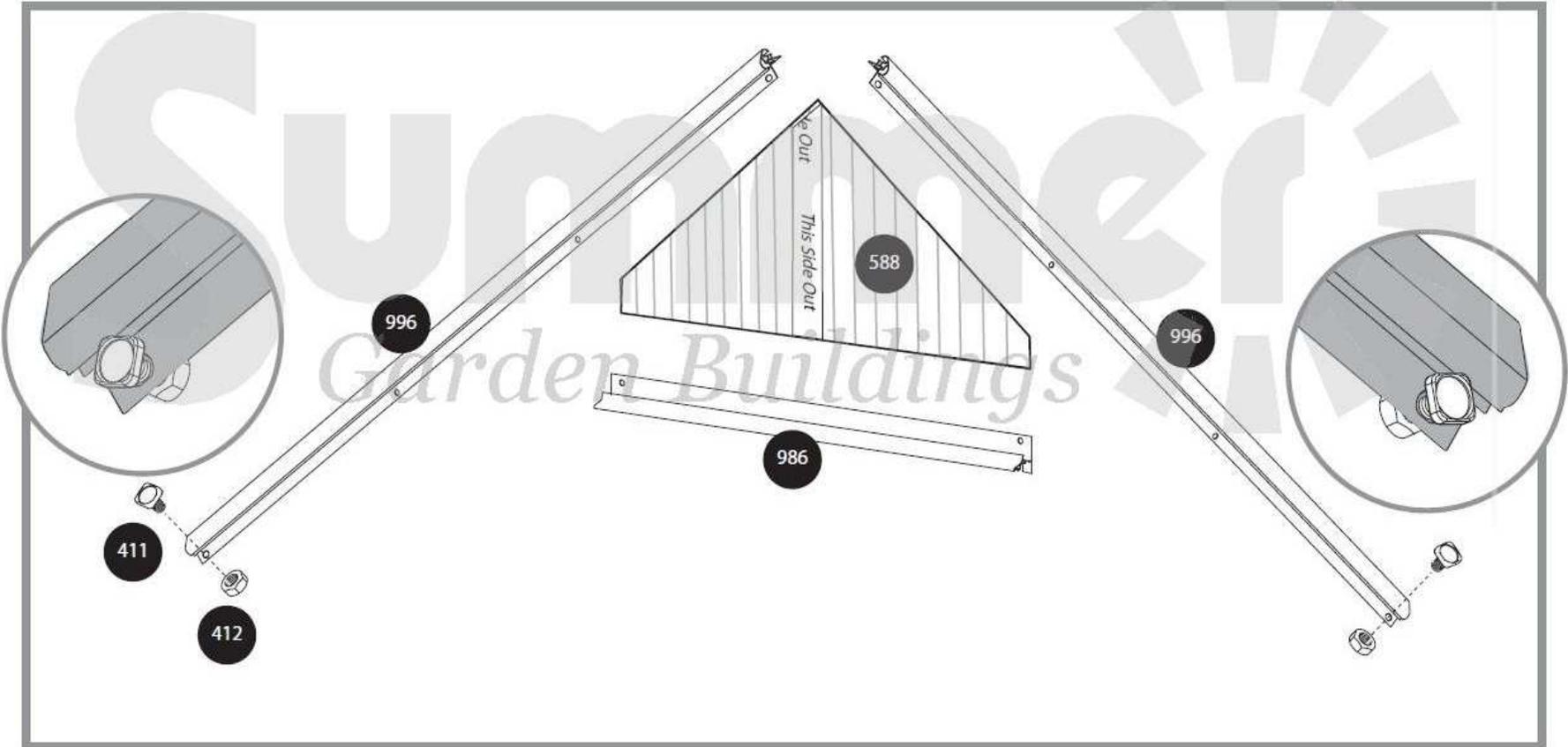
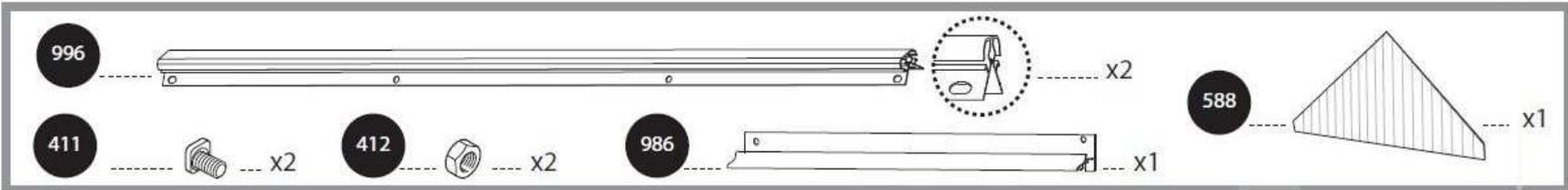
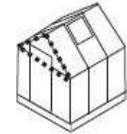


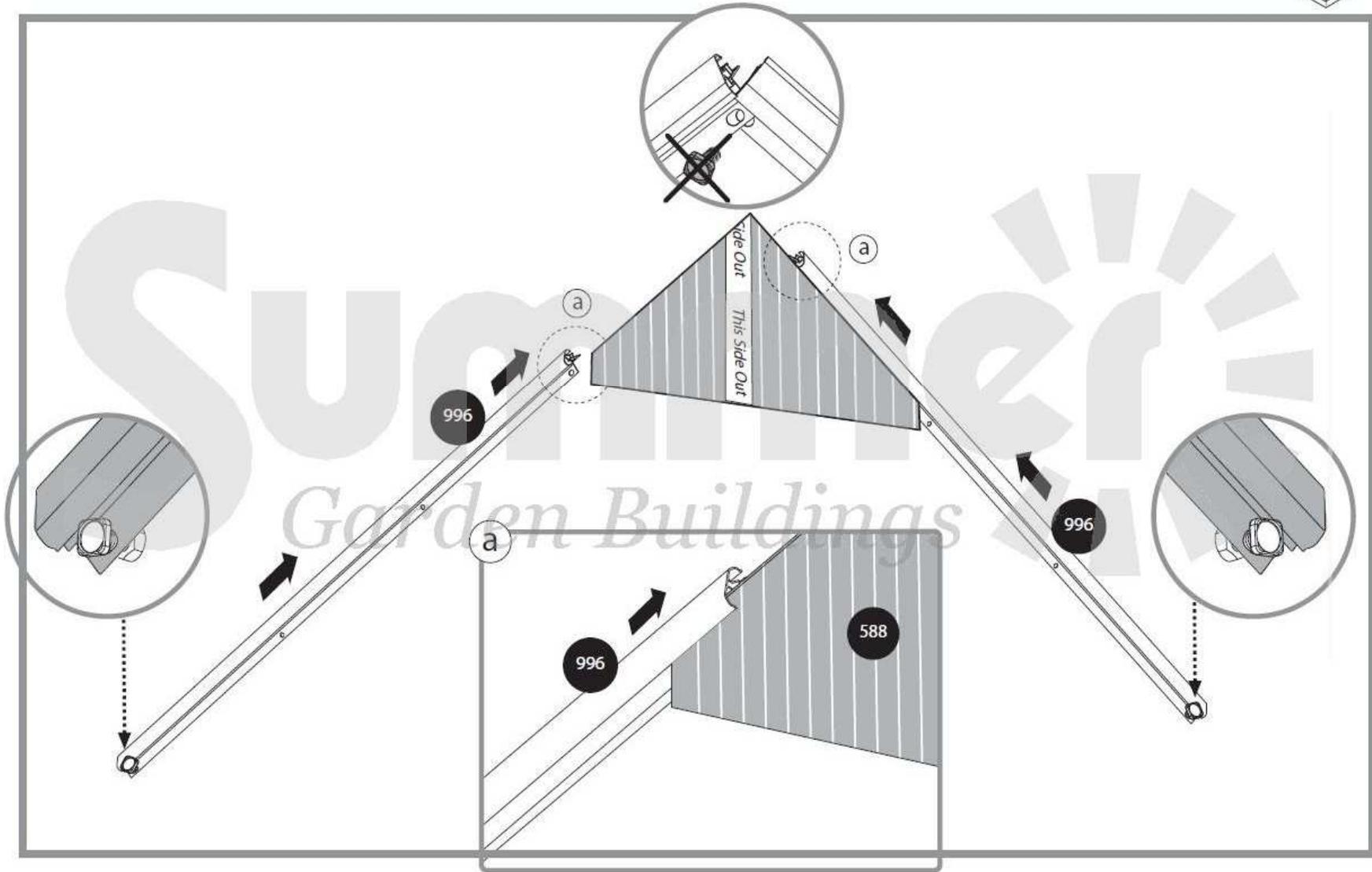
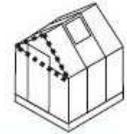
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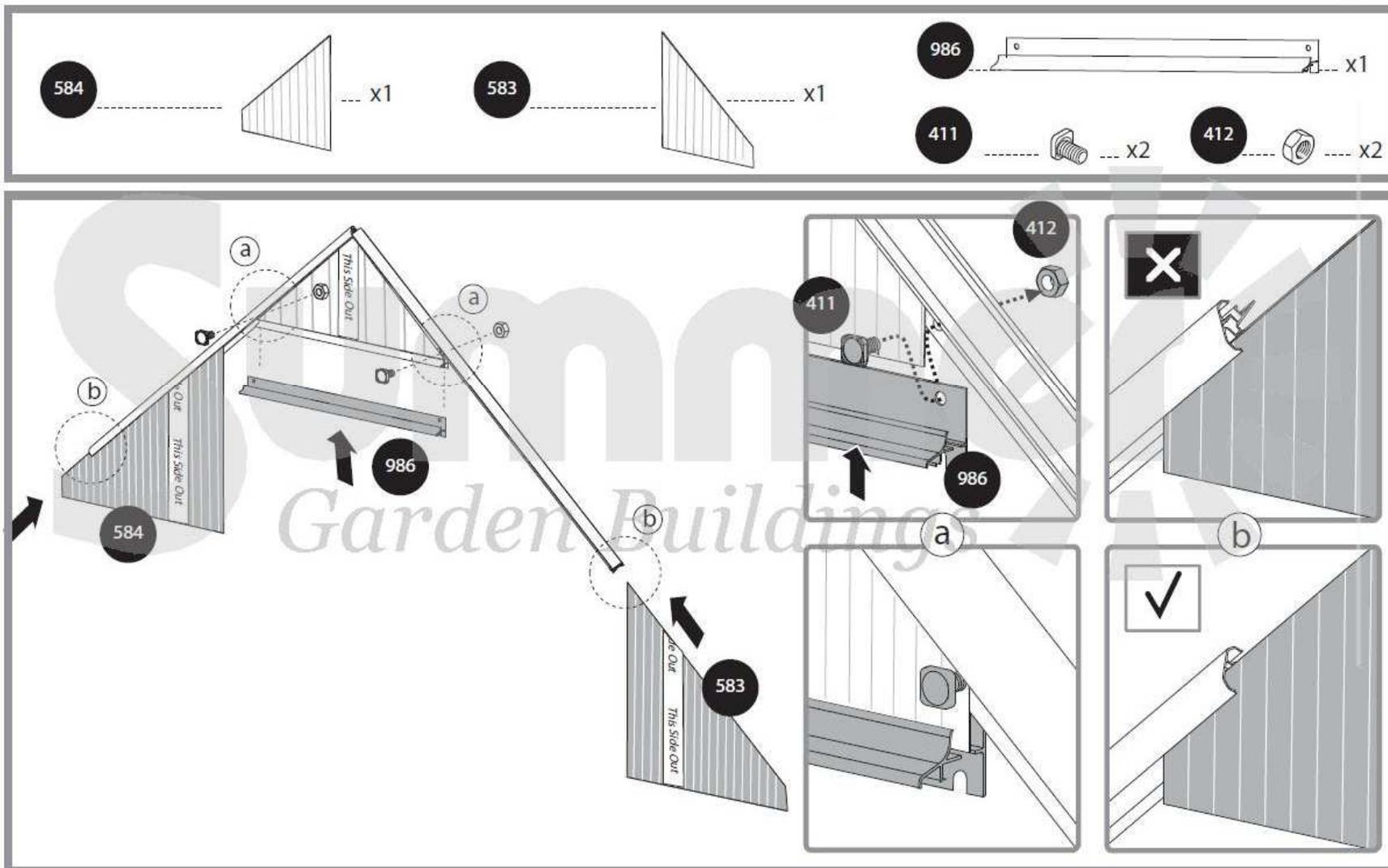
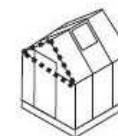
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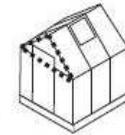


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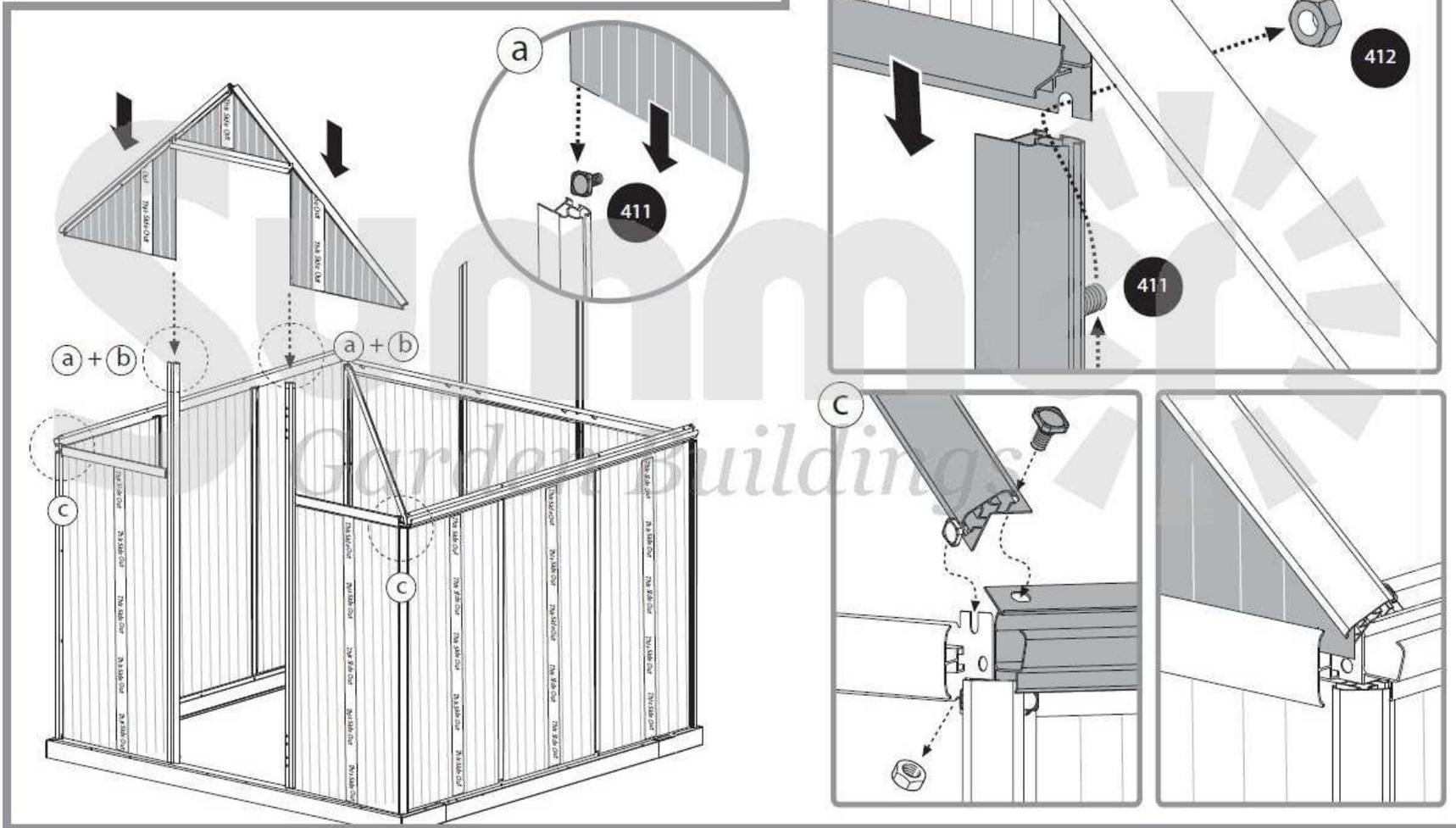


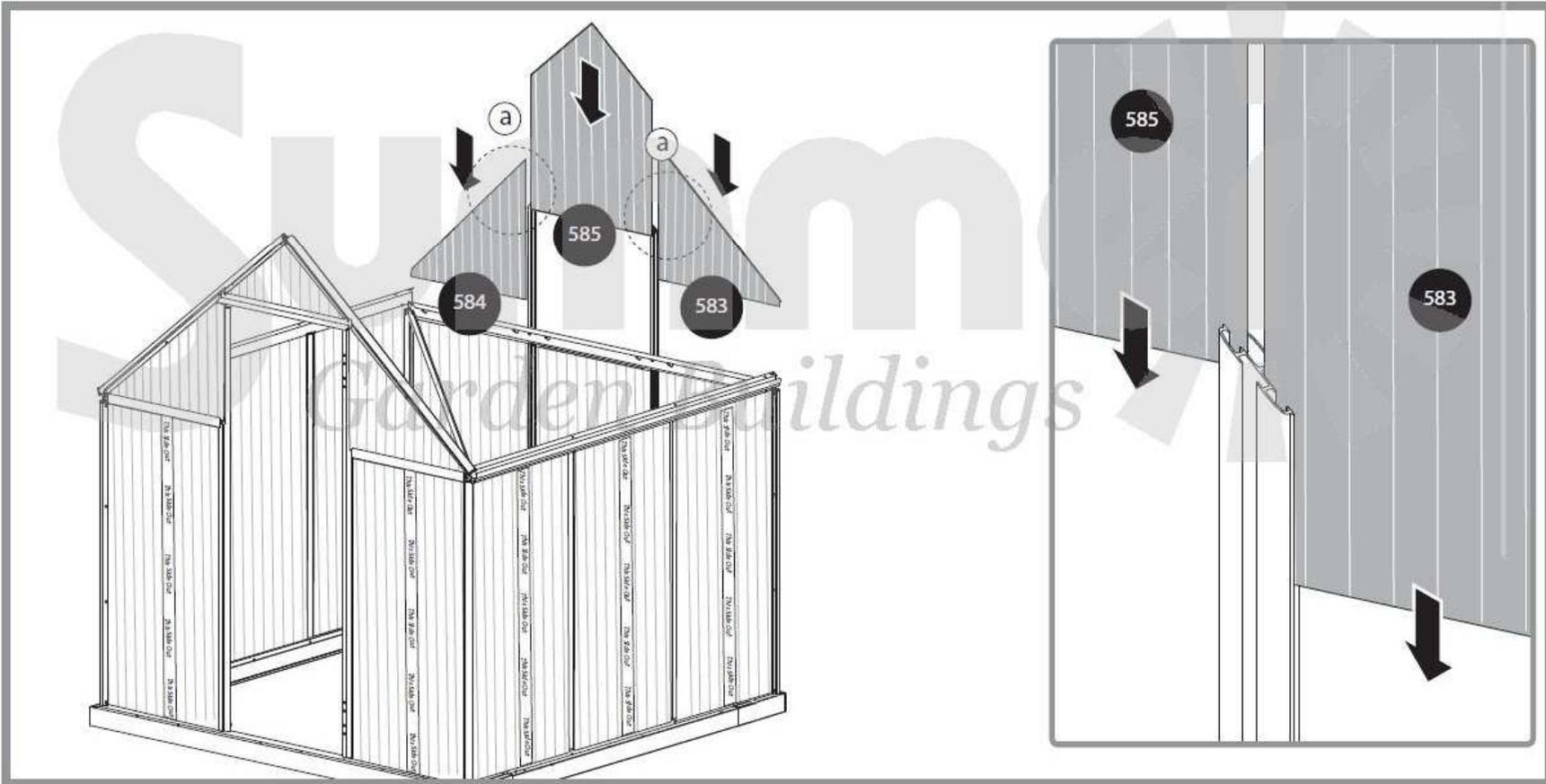
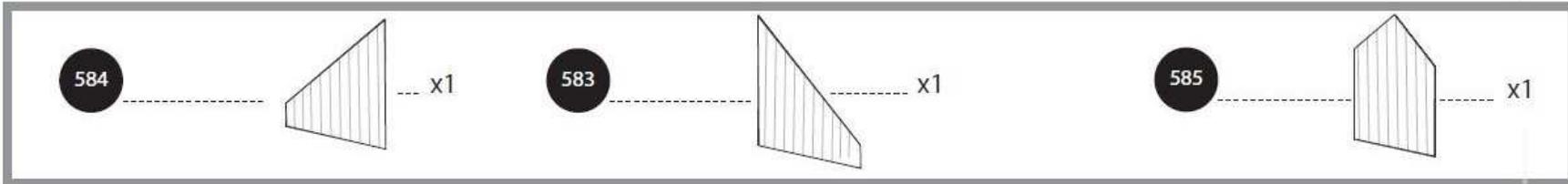
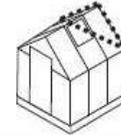




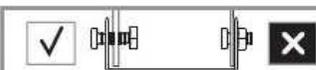


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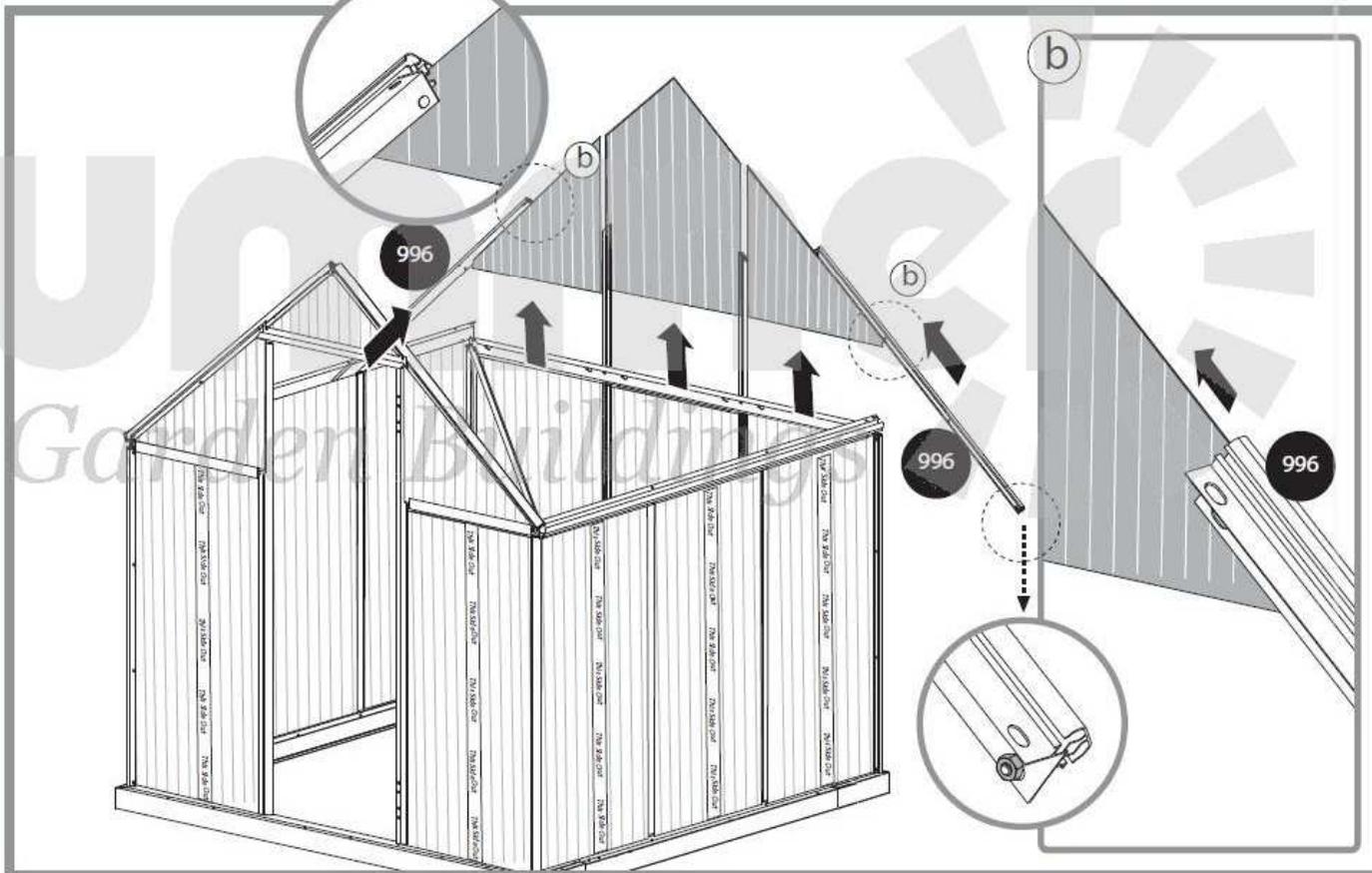
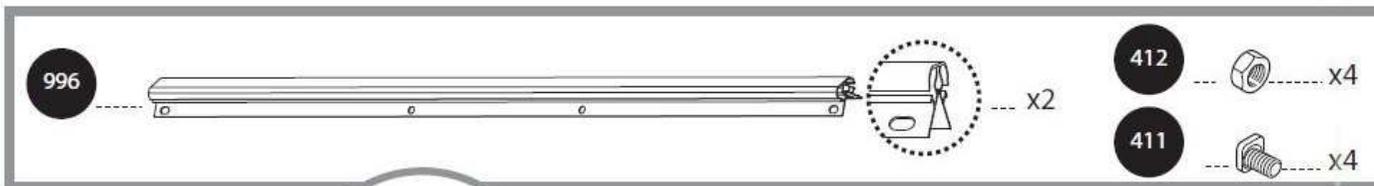
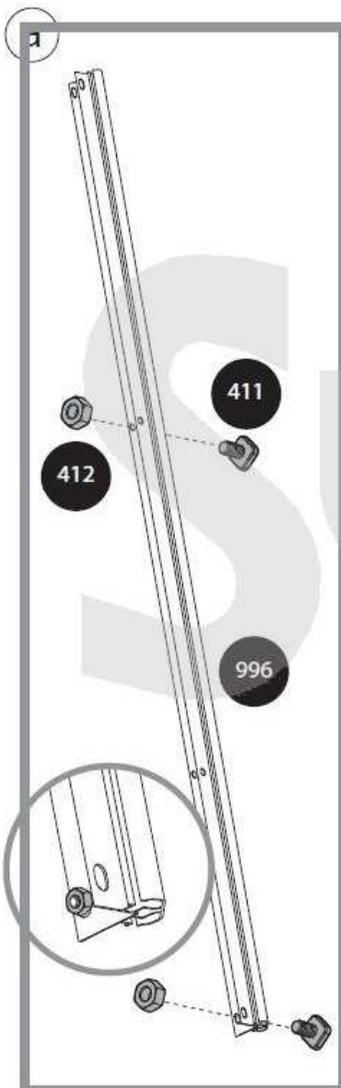
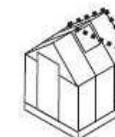
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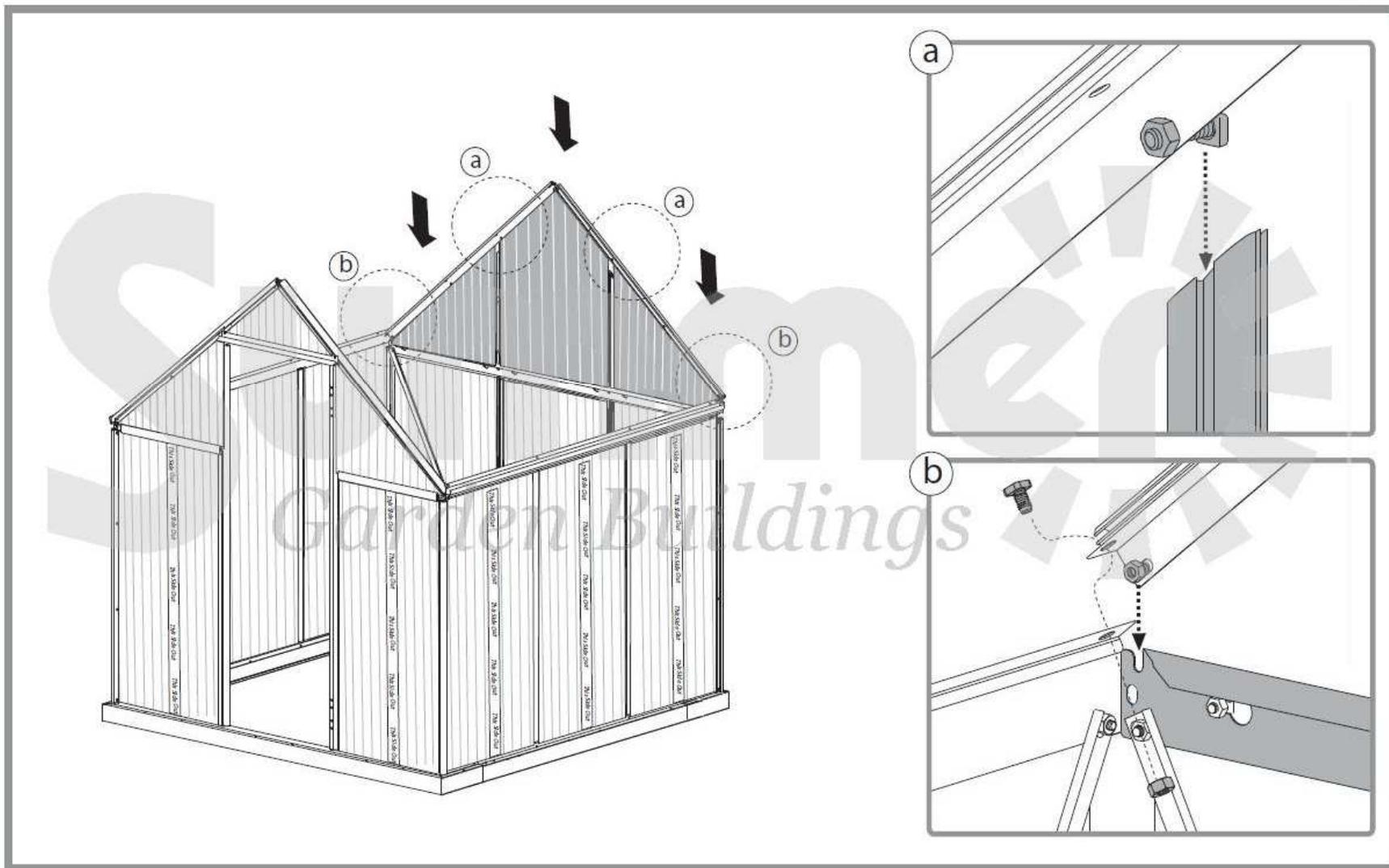
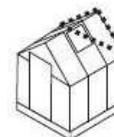


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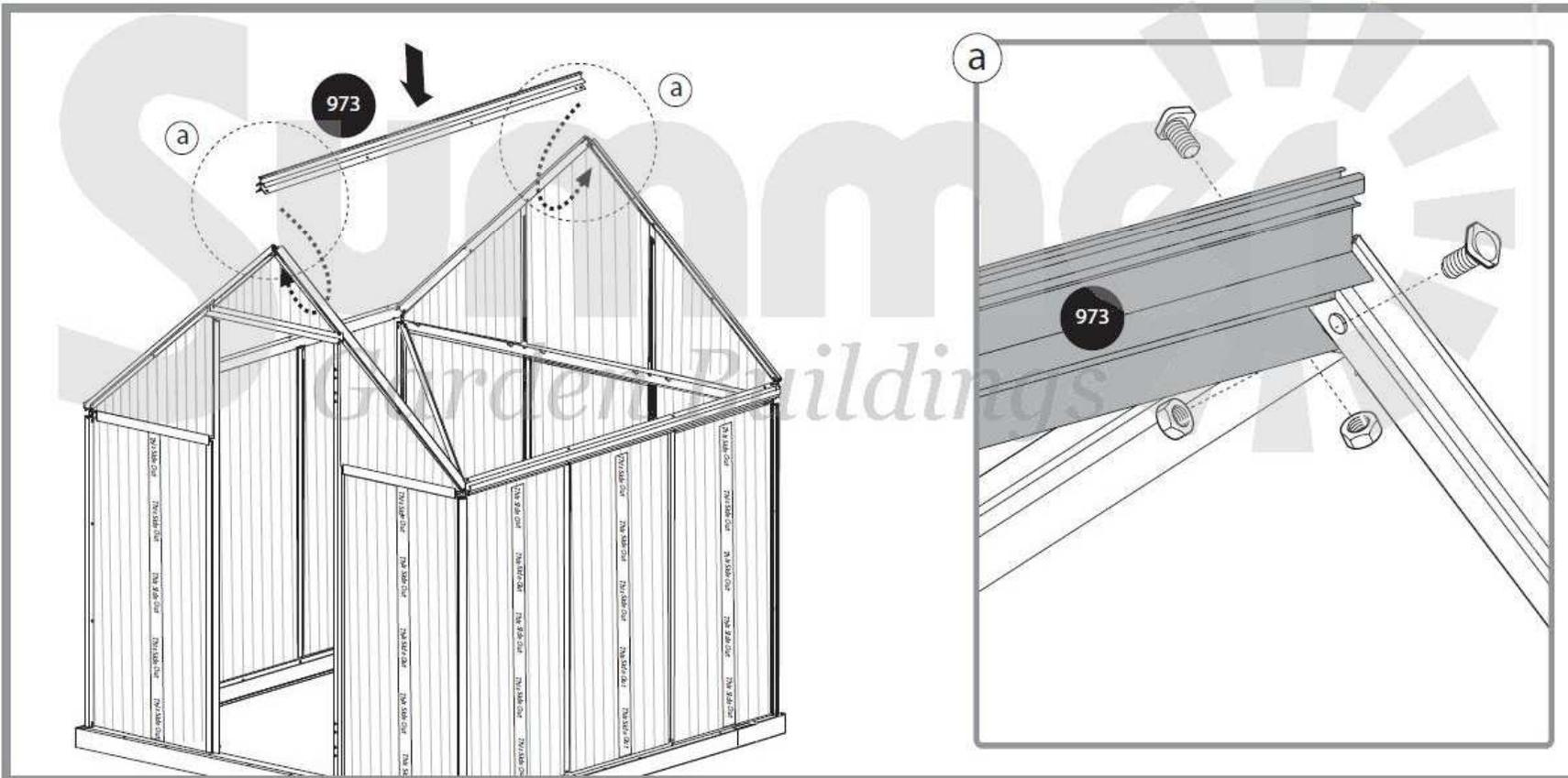
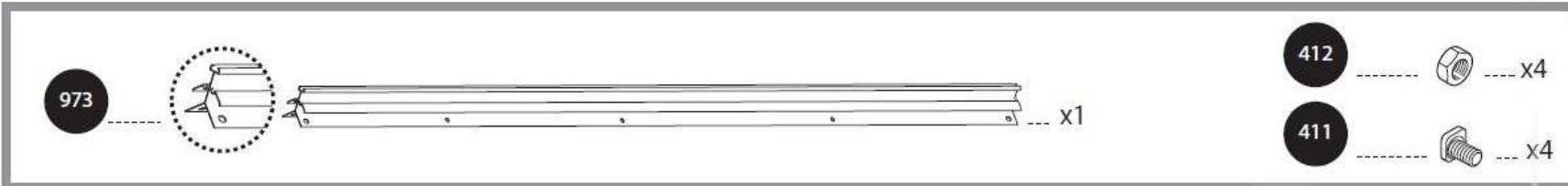
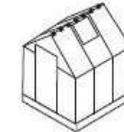


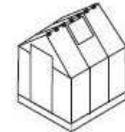
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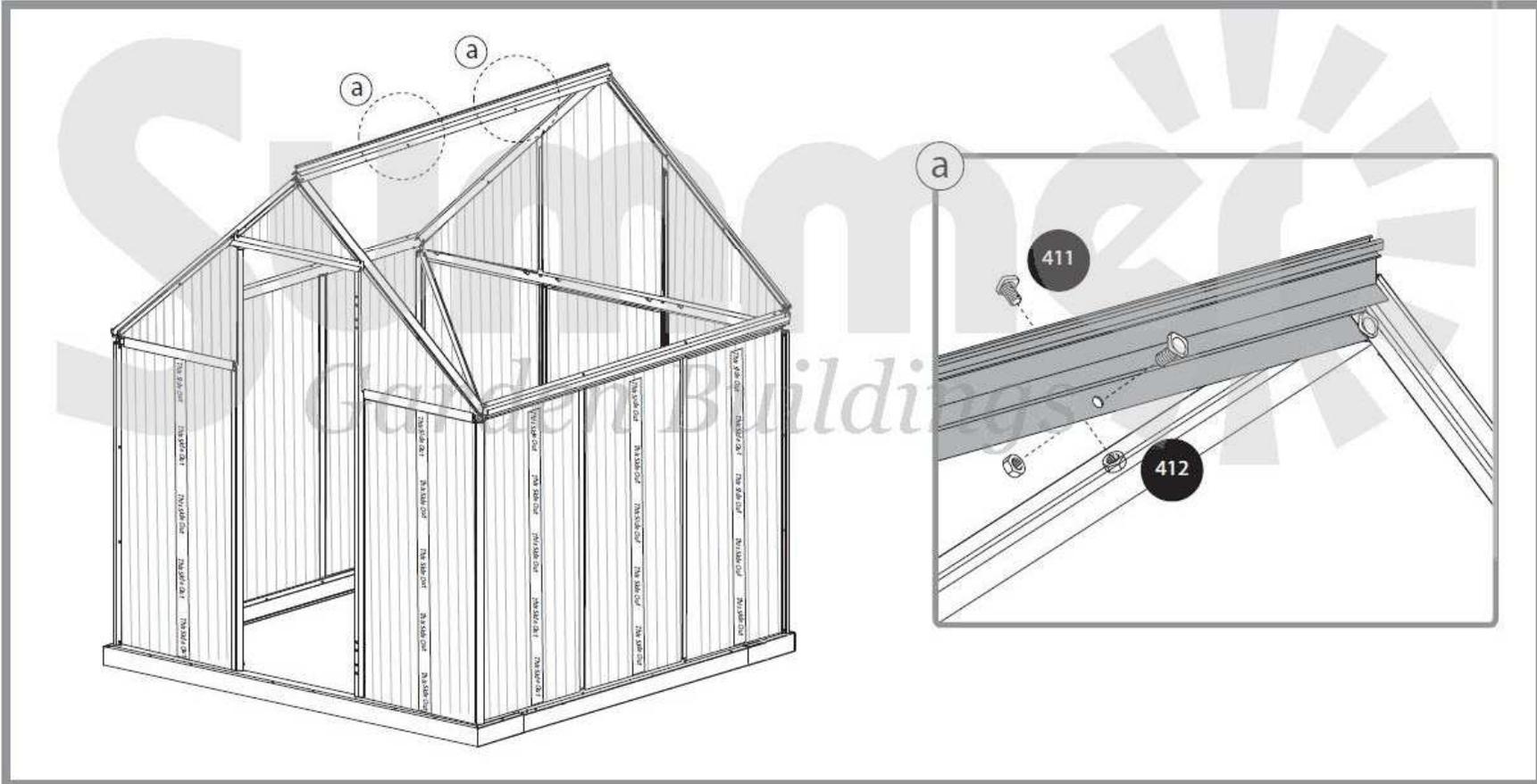




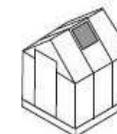
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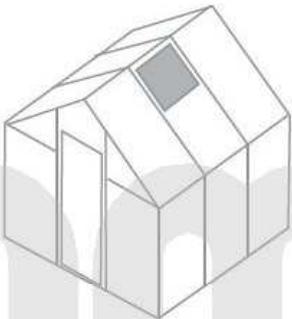
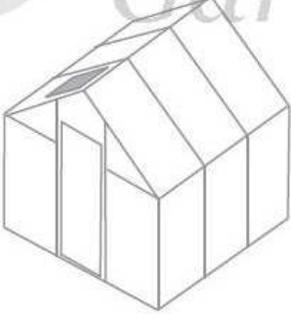
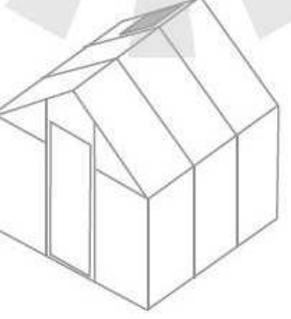


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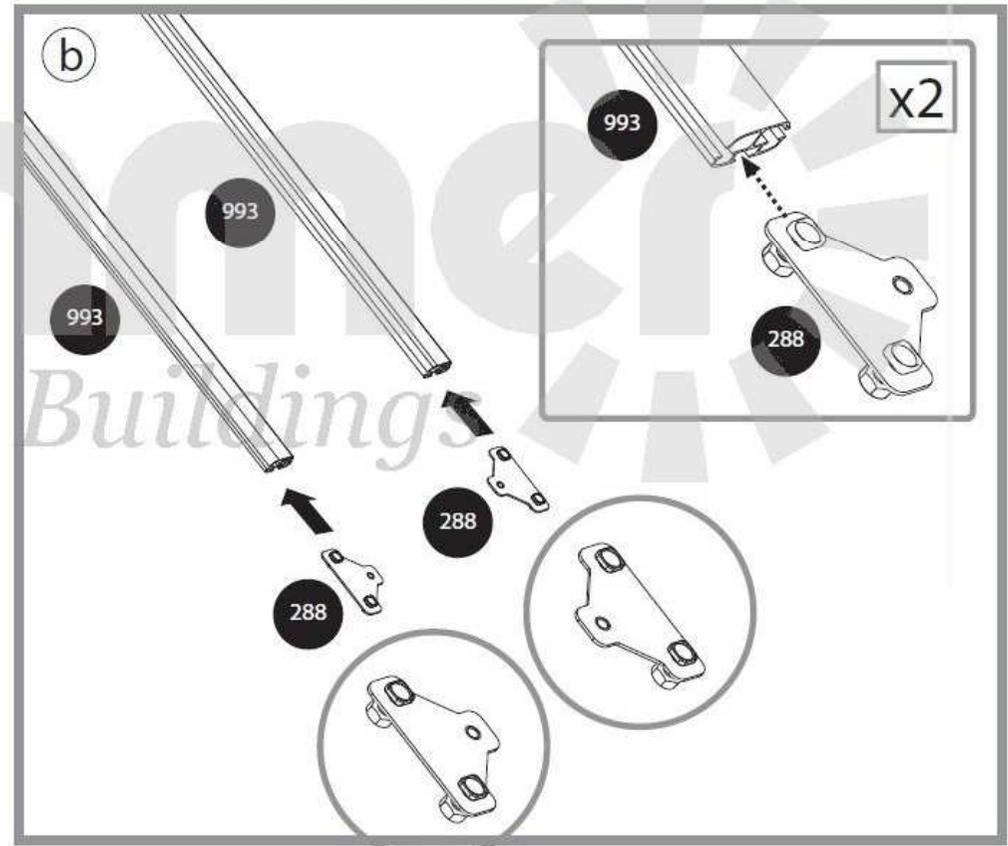
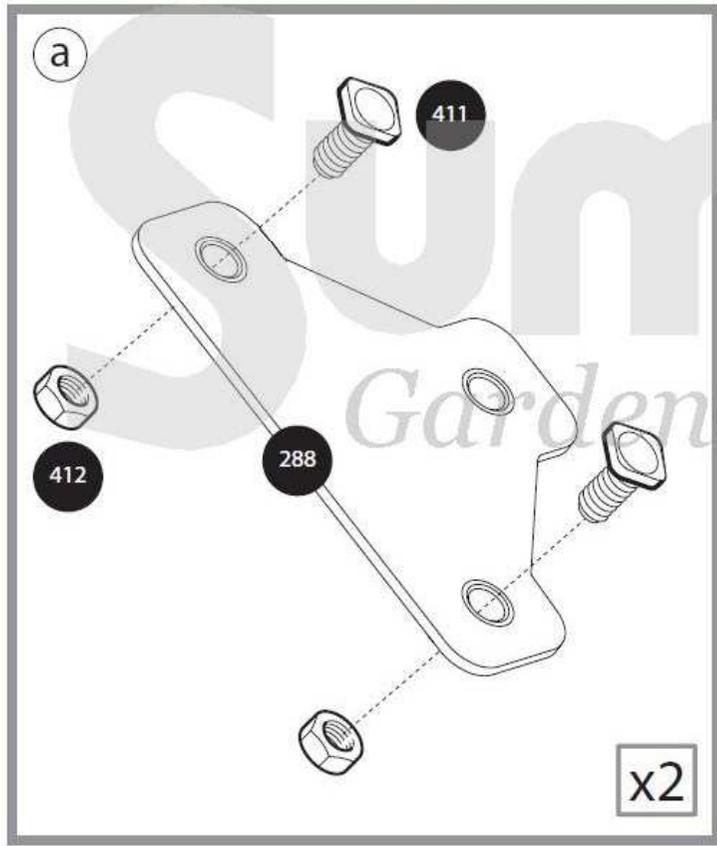
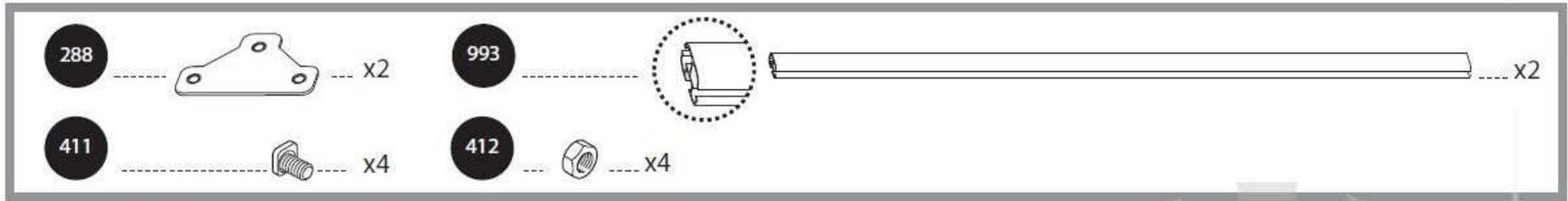
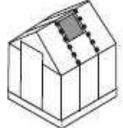


EN Window Location  
GR Fenster Standort  
FR Fenêtre Emplacement  
SP Ventana Ubicación



<p>✗</p> 	<p>✓</p> 	<p>✗</p> 
<p>✗</p> 	<p>✓</p> 	<p>✗</p> 

31



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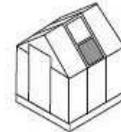
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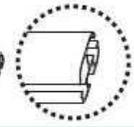
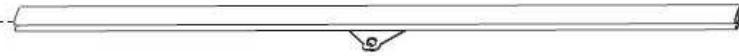
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411



993



x2

411

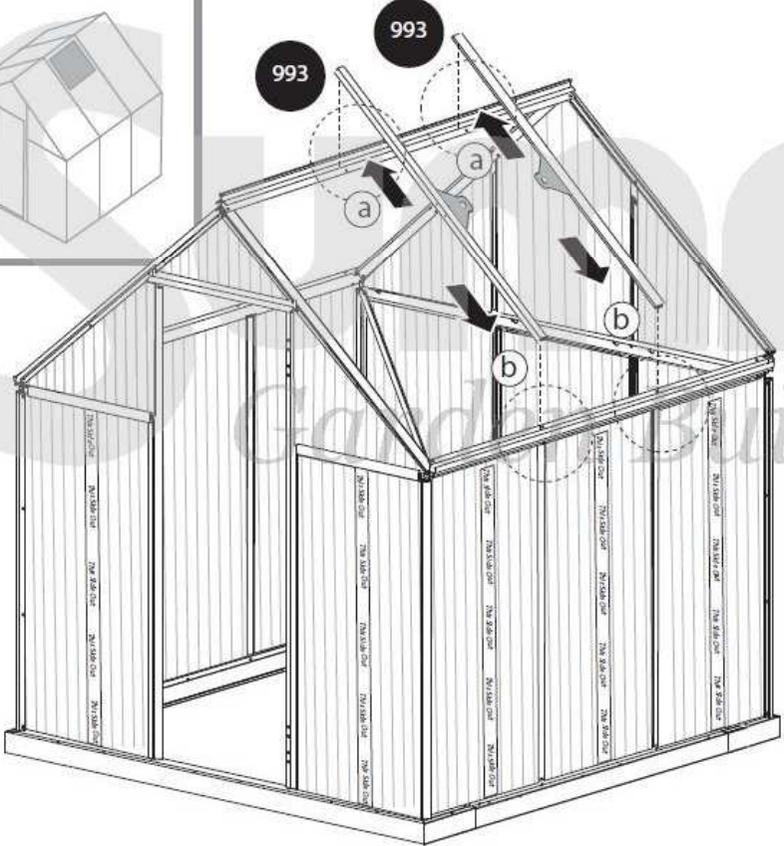
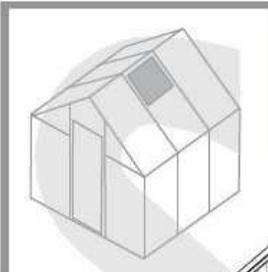


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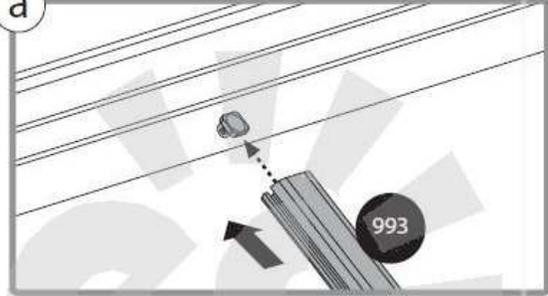
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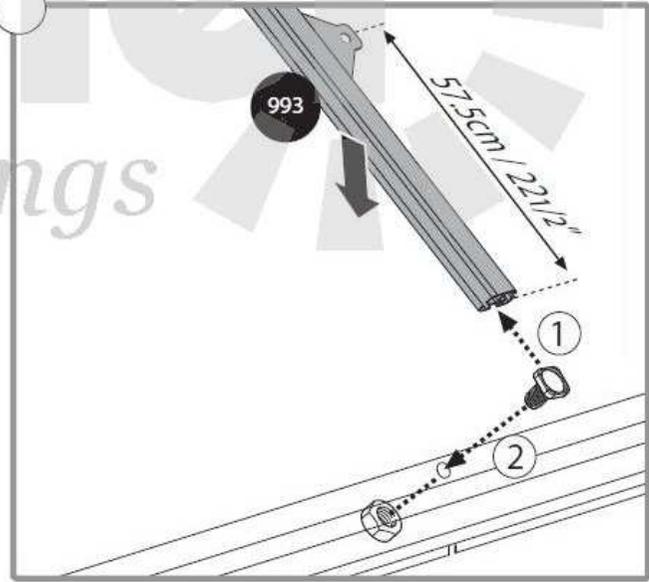


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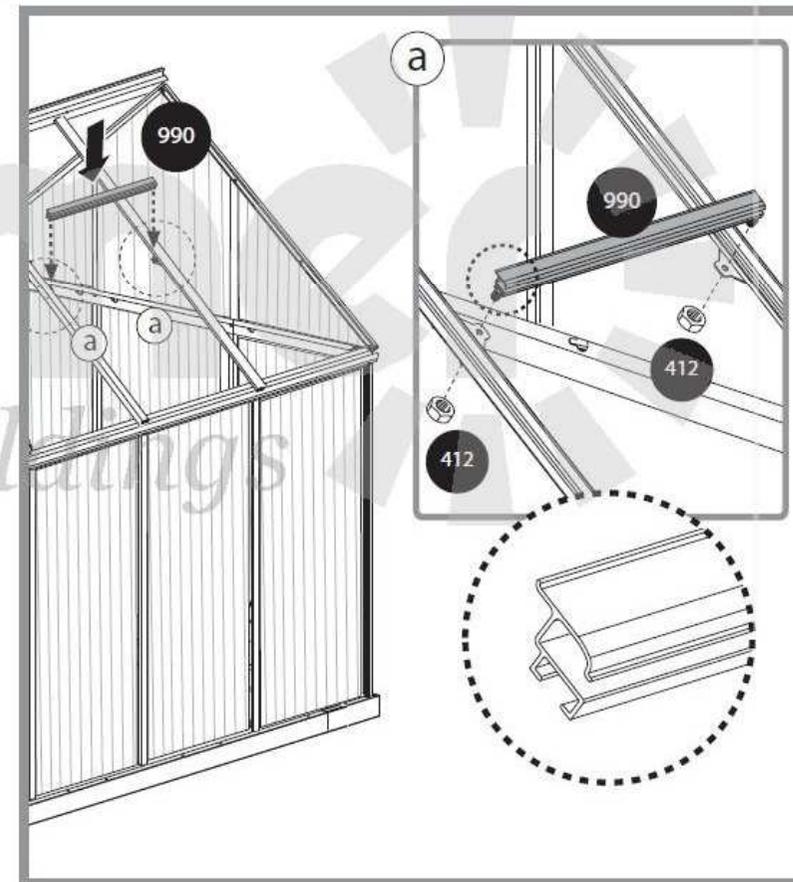
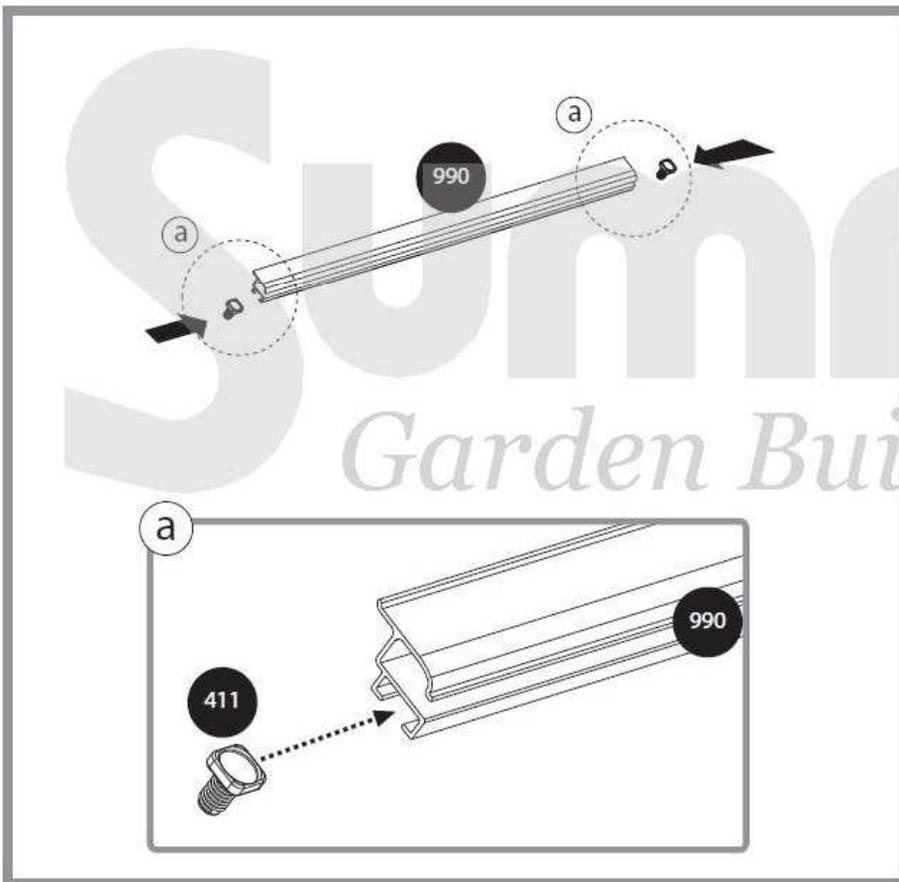
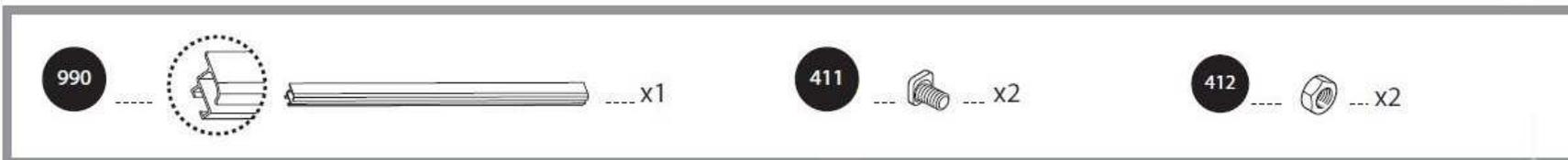


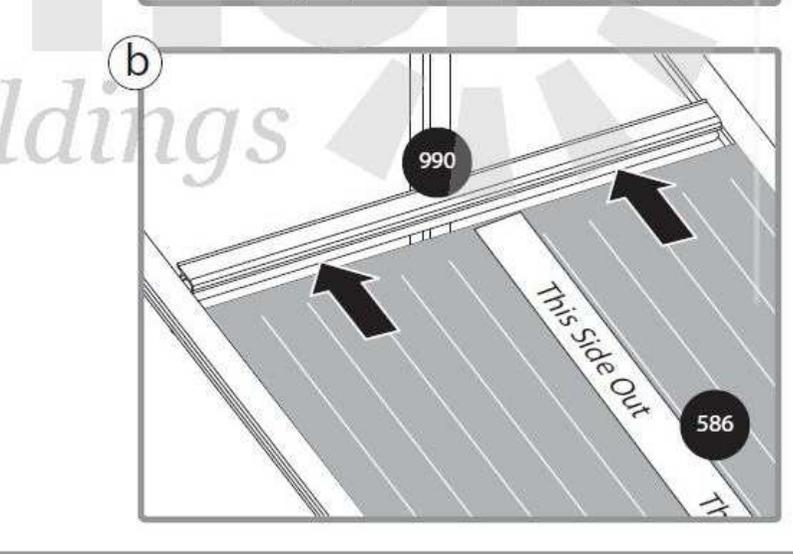
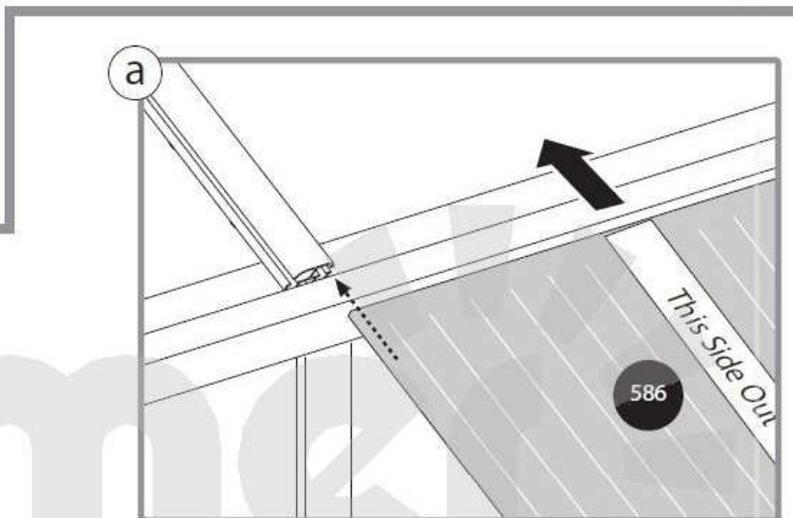
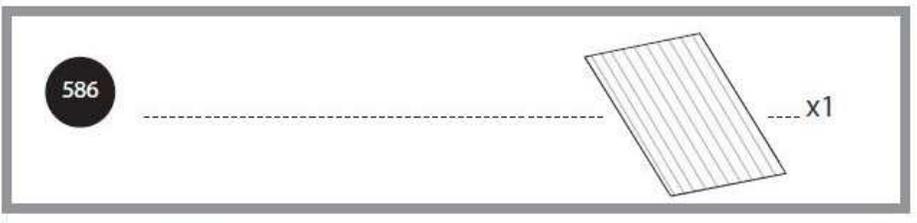
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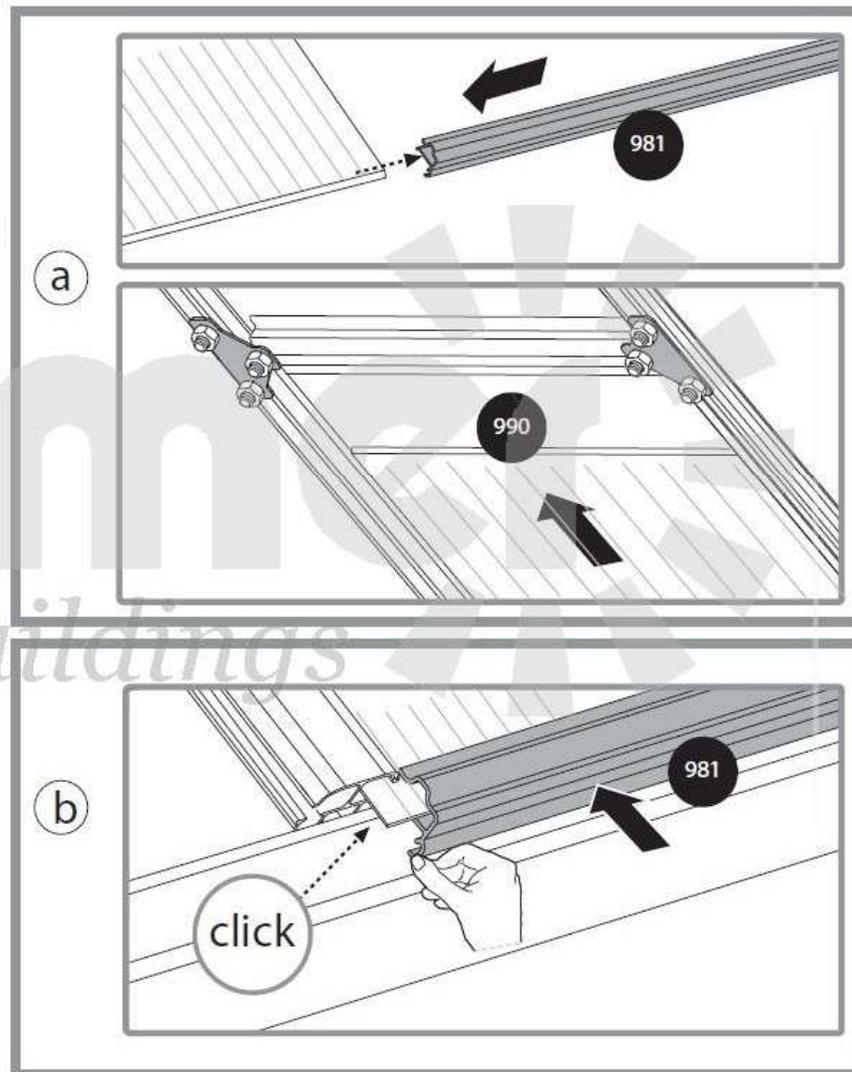
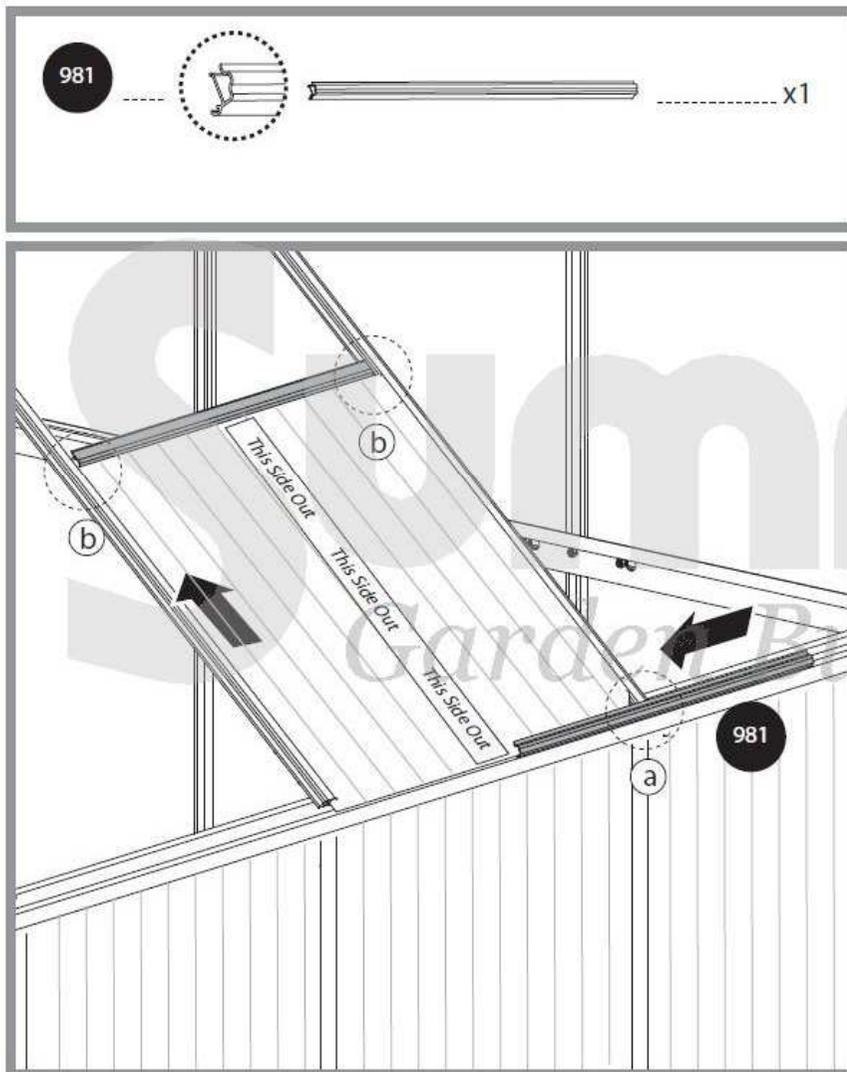
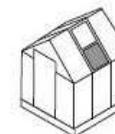
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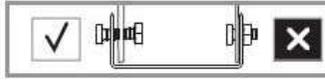
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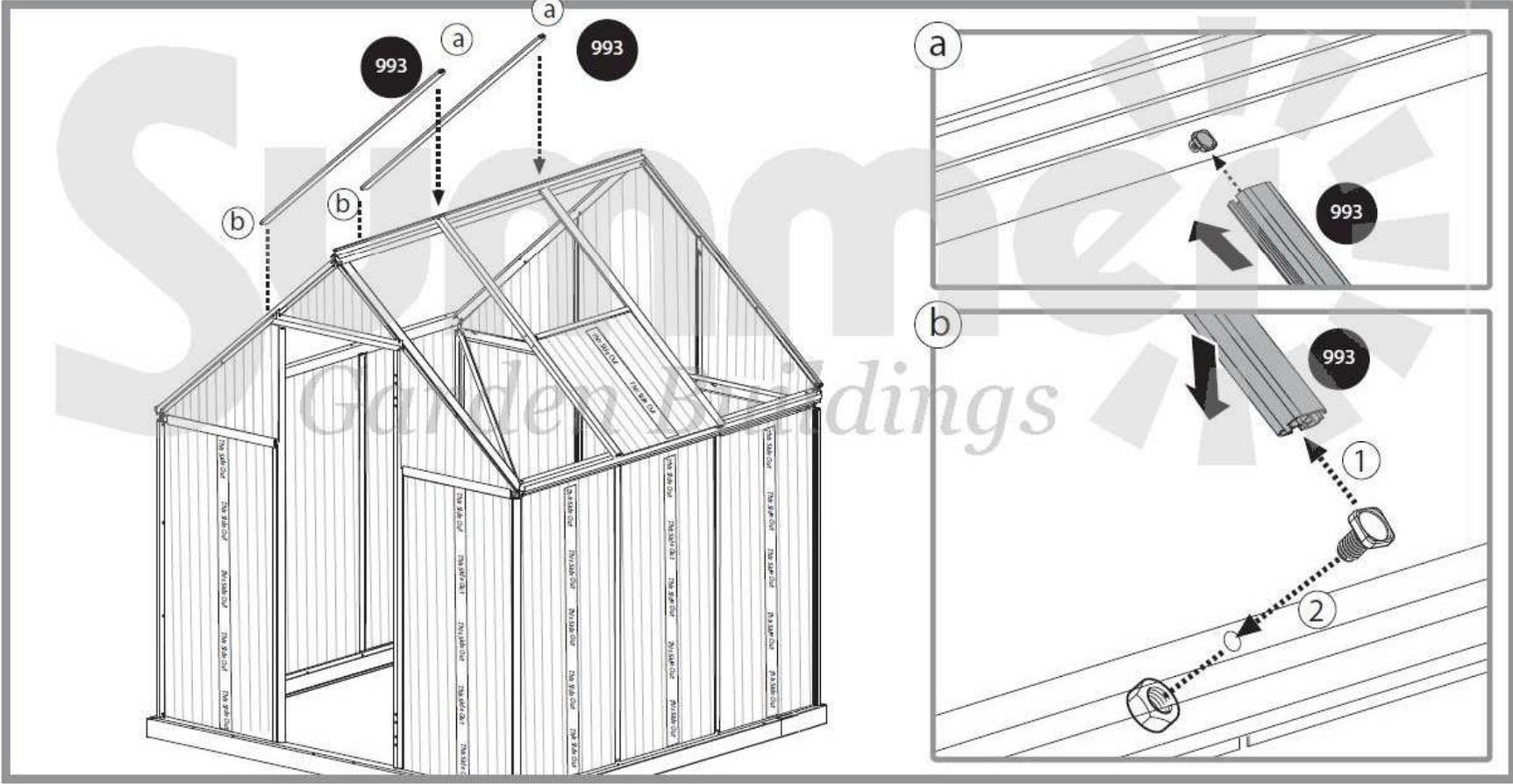
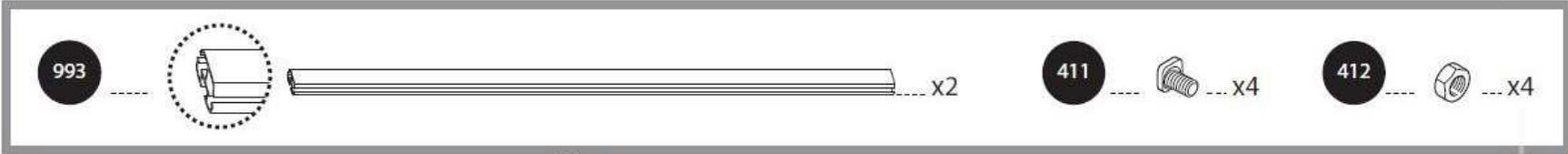
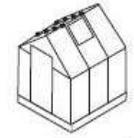
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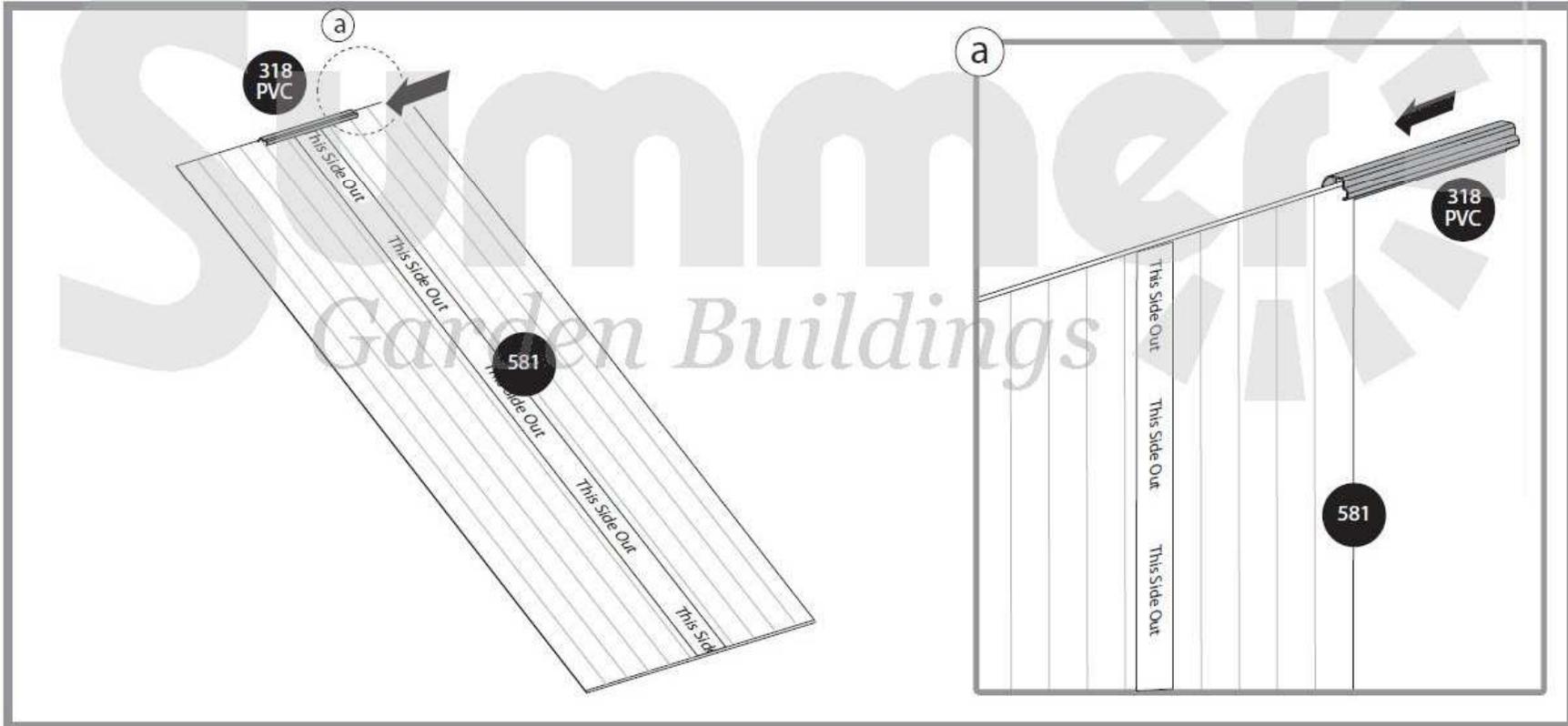
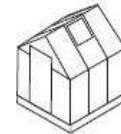


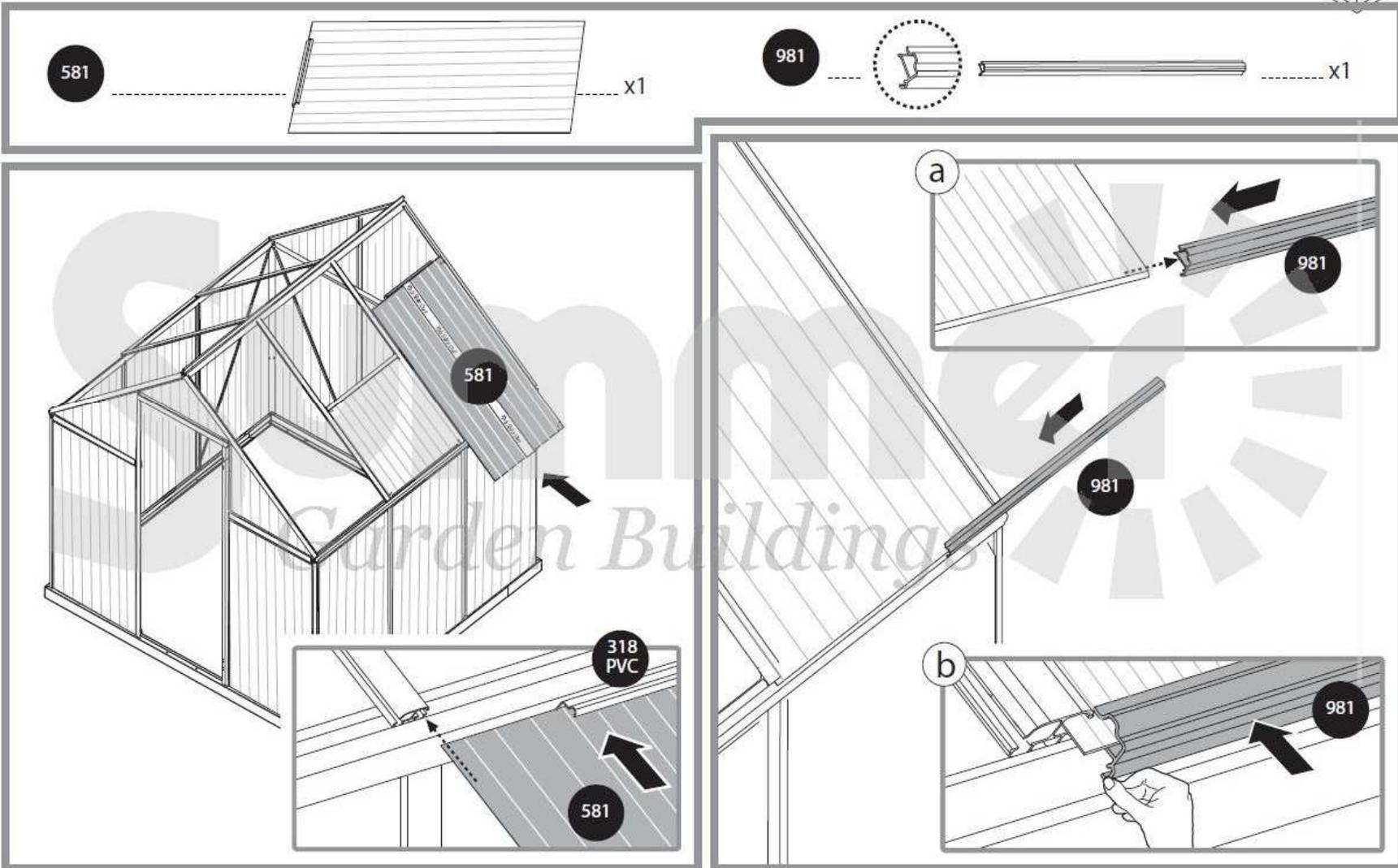
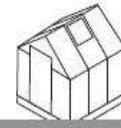
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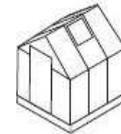


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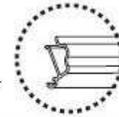


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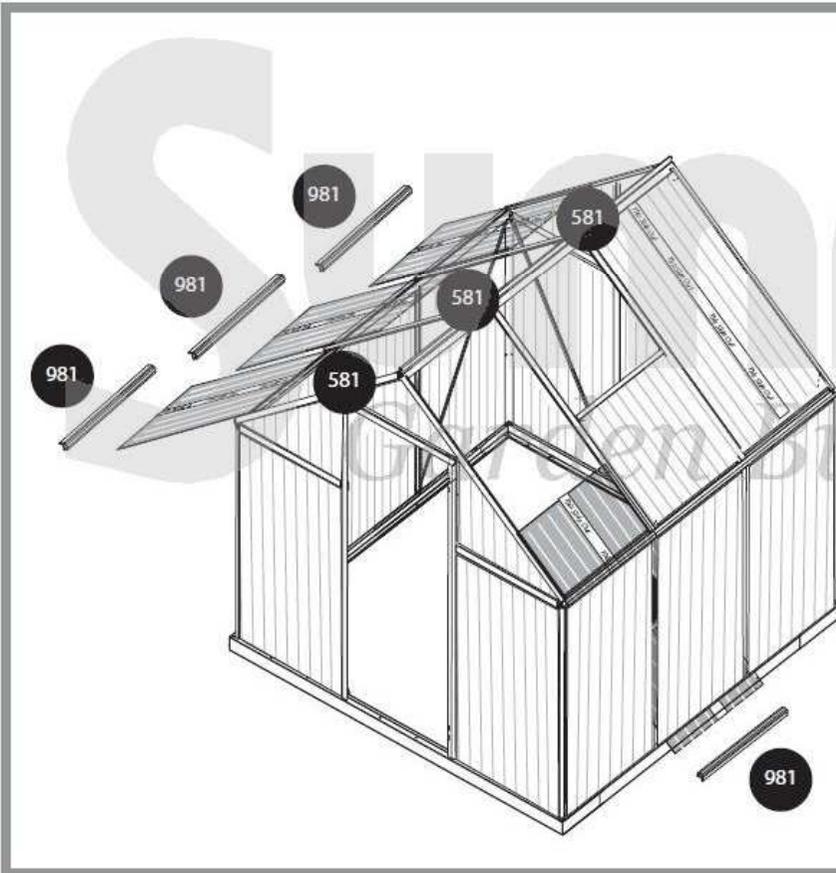


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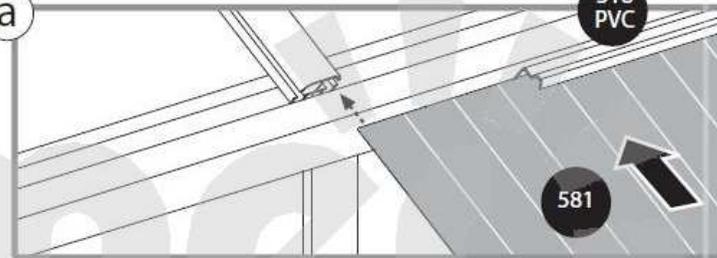
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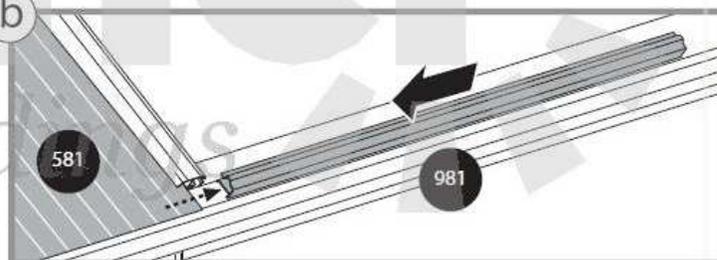
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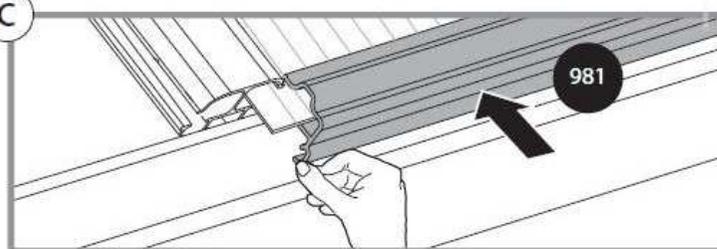
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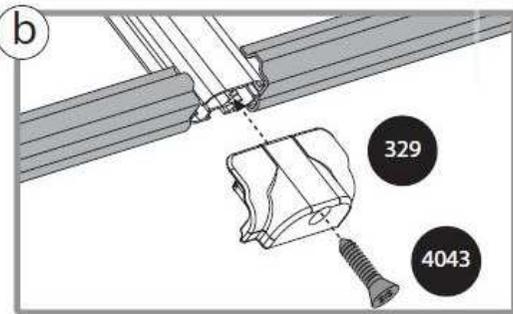
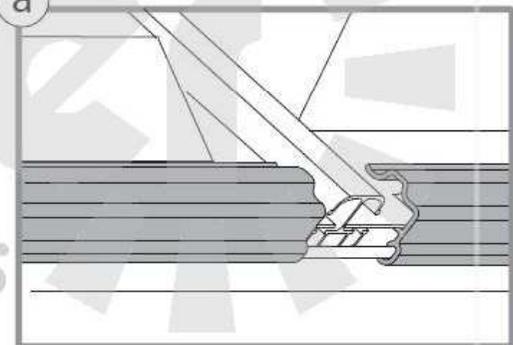
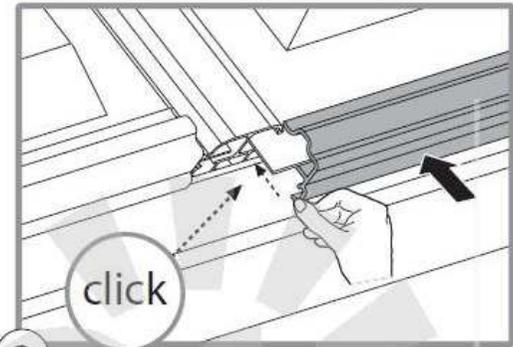
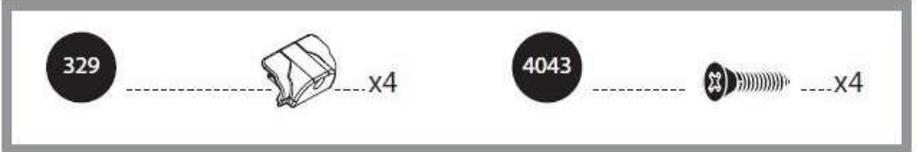
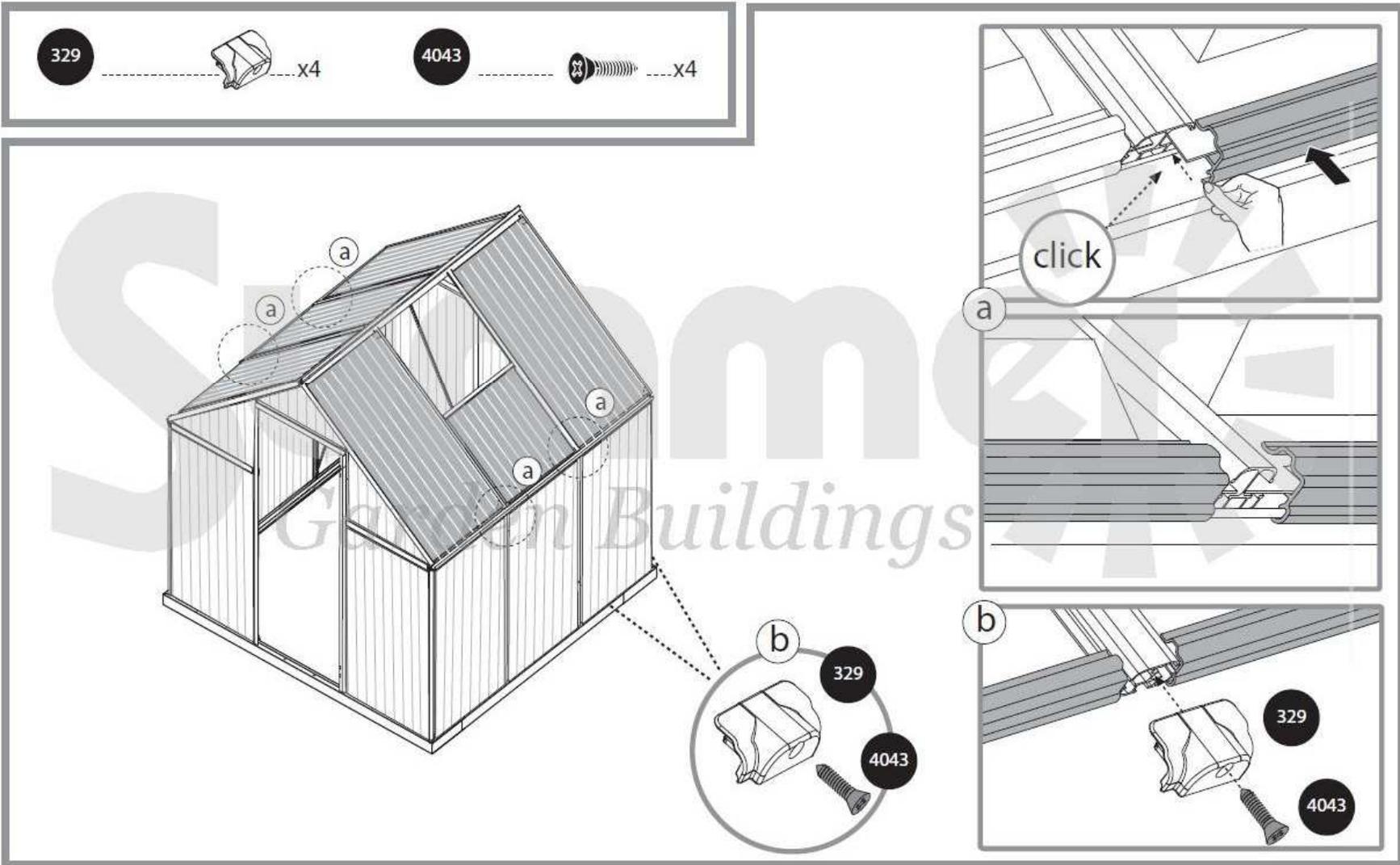
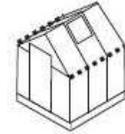


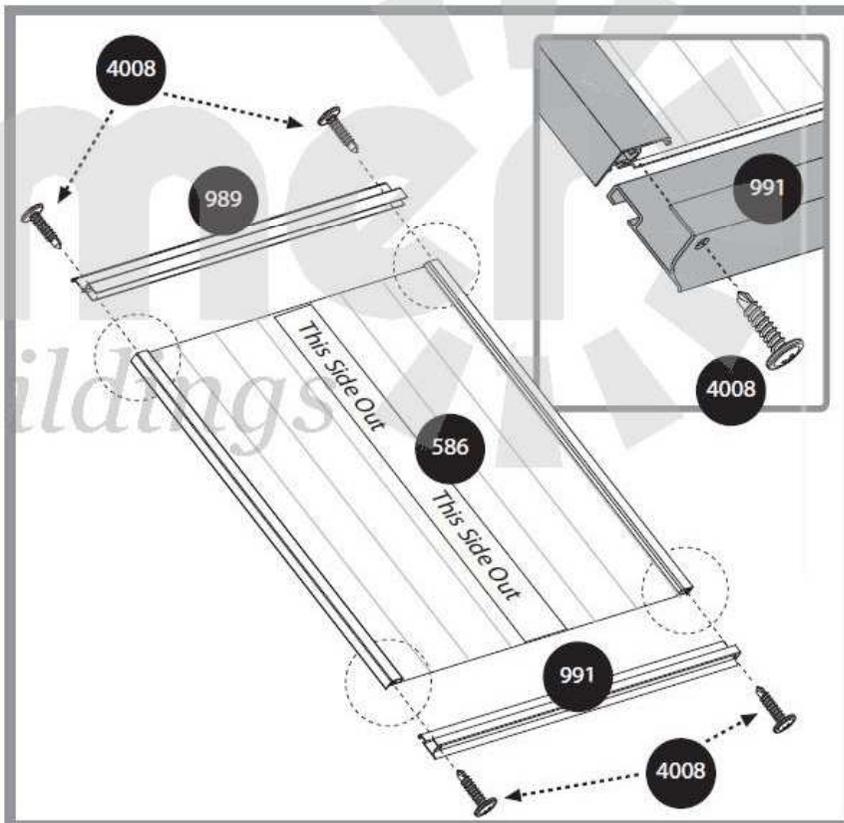
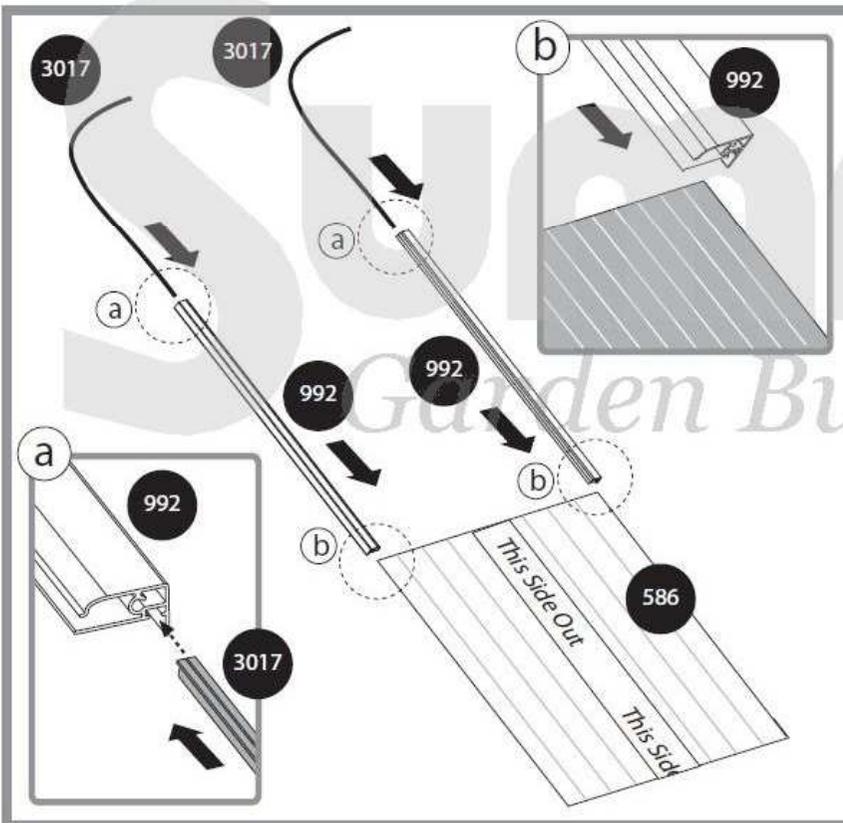
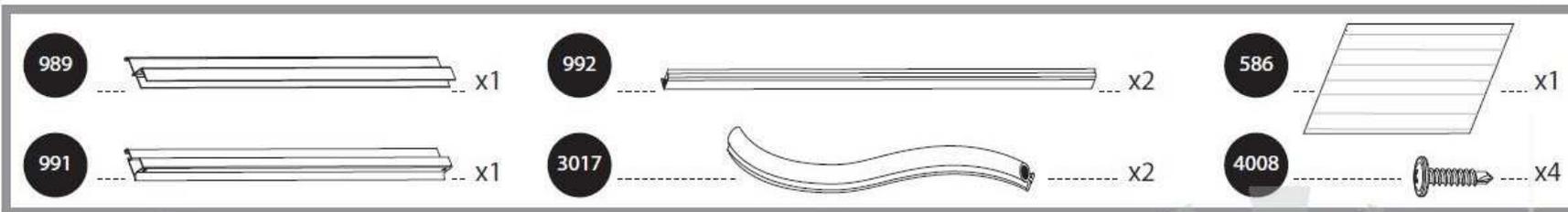
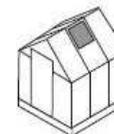
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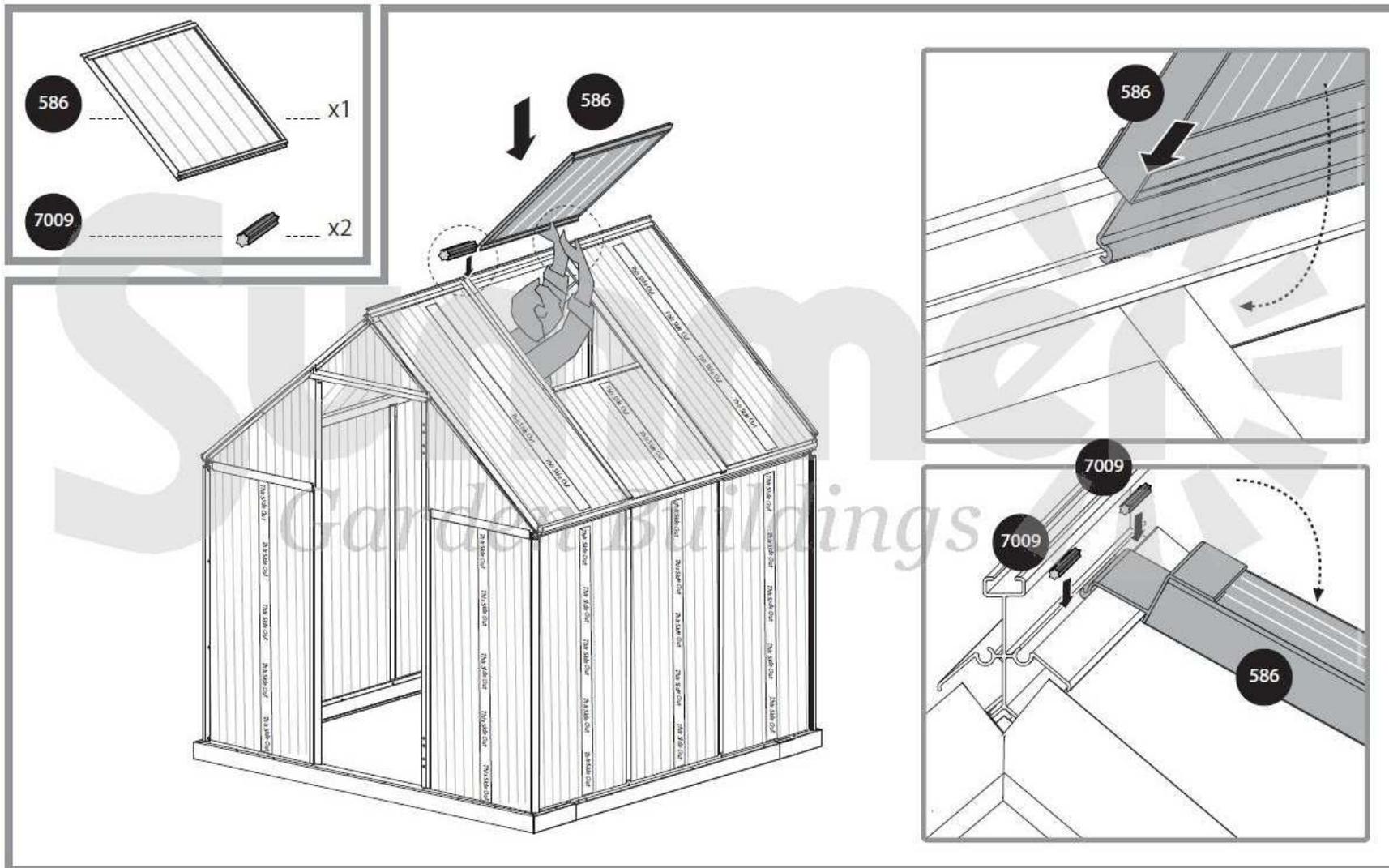
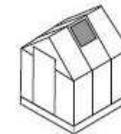


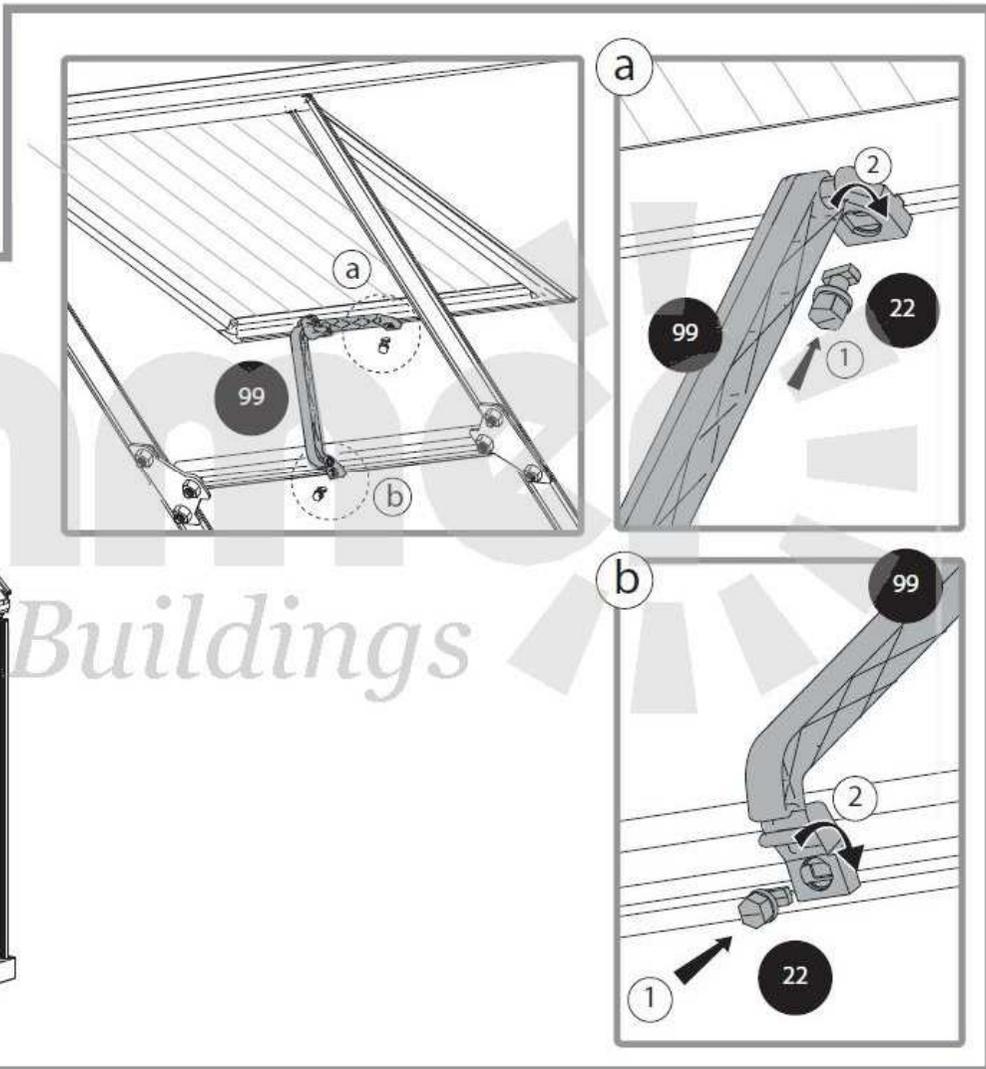
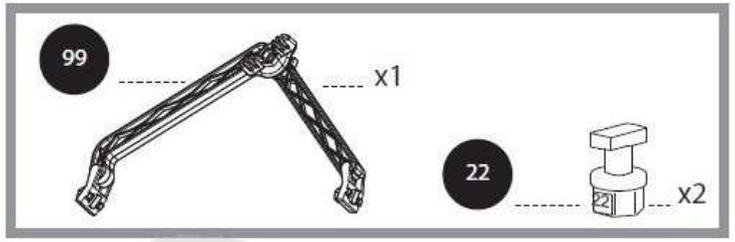
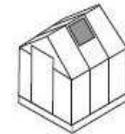
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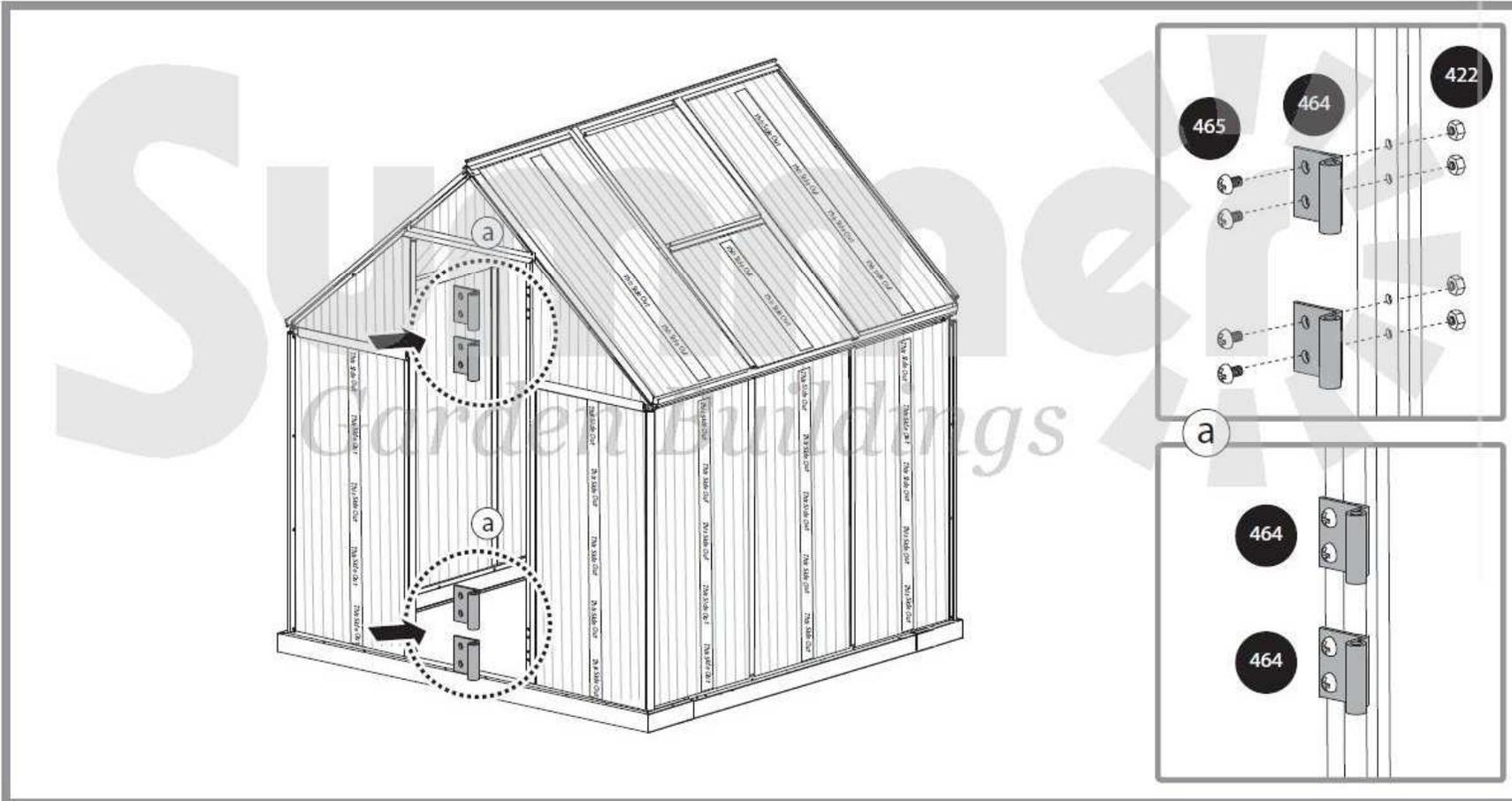
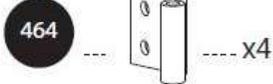
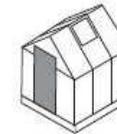


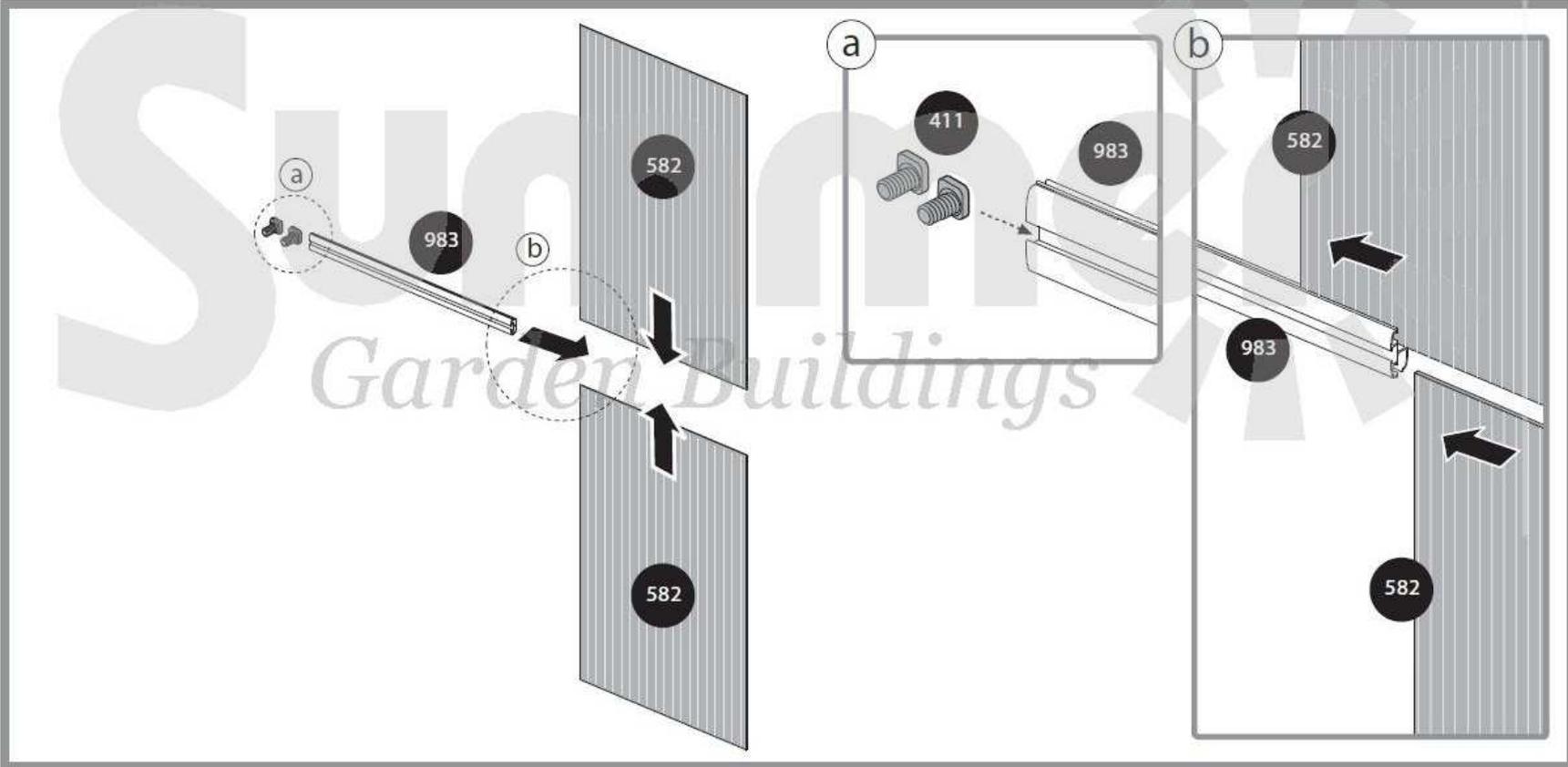
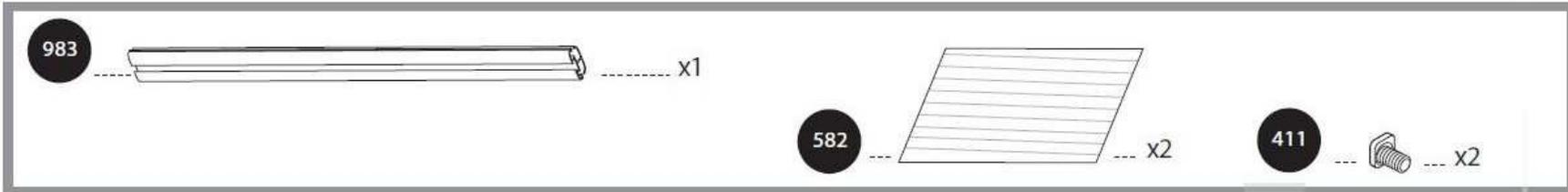
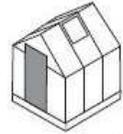












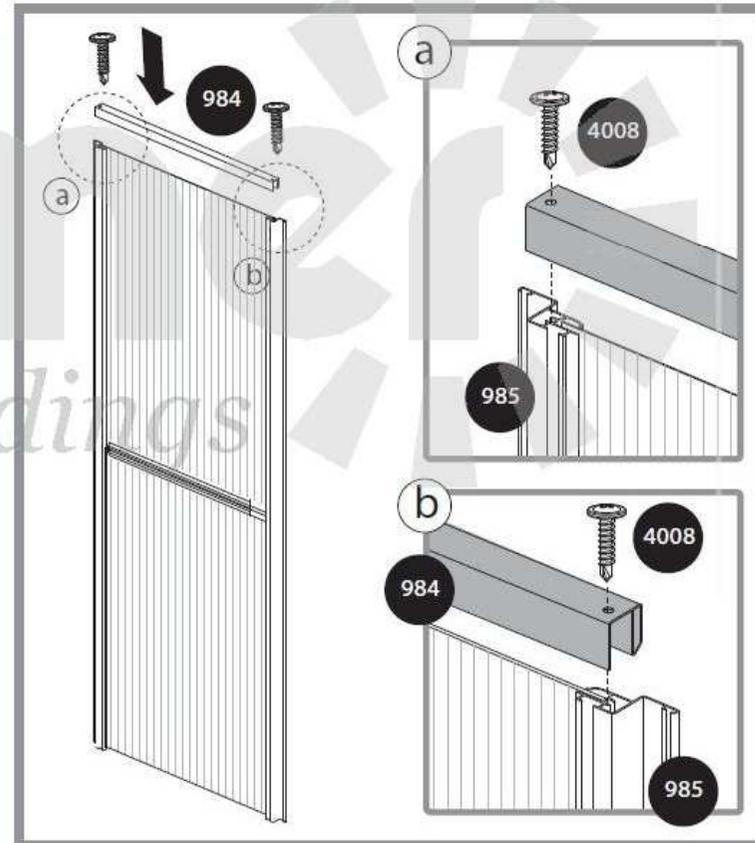
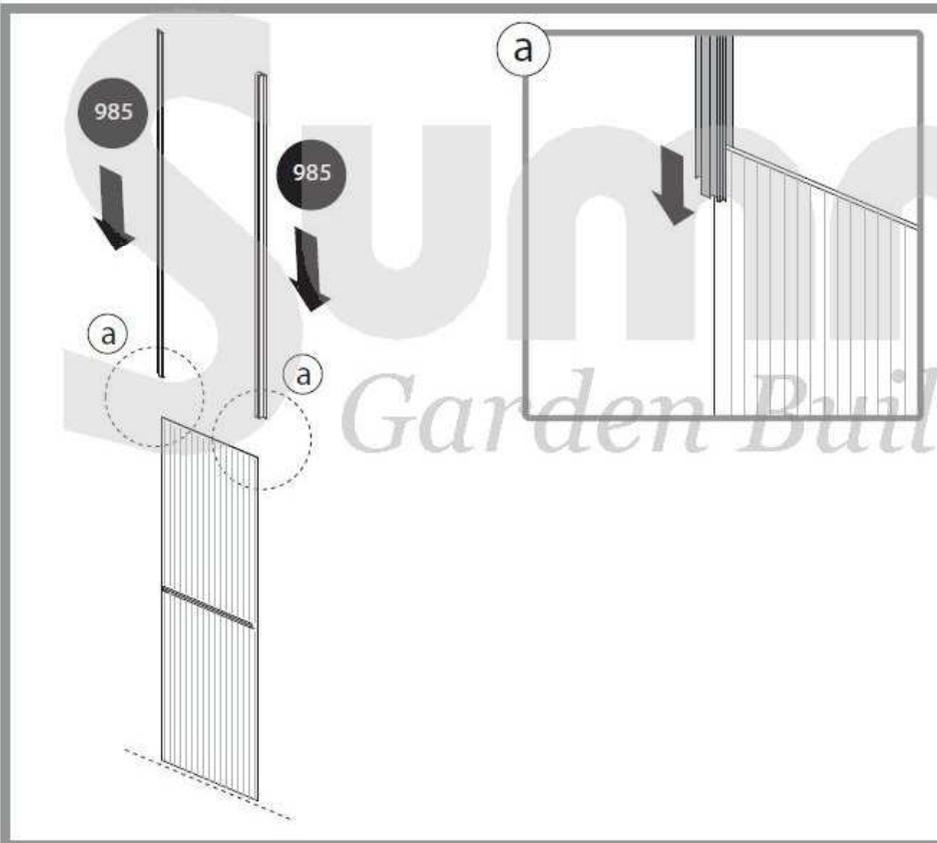
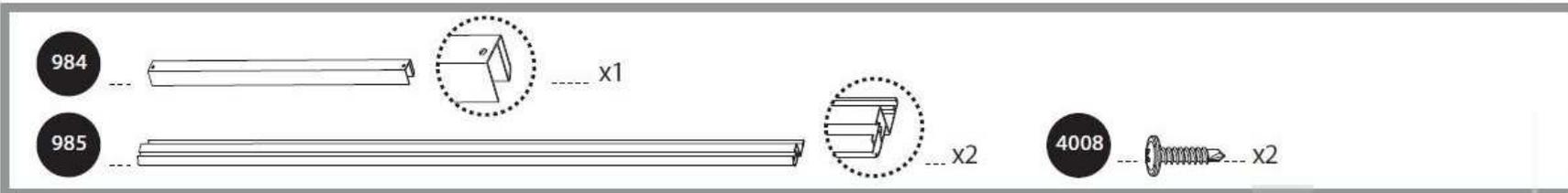
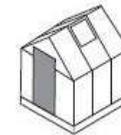
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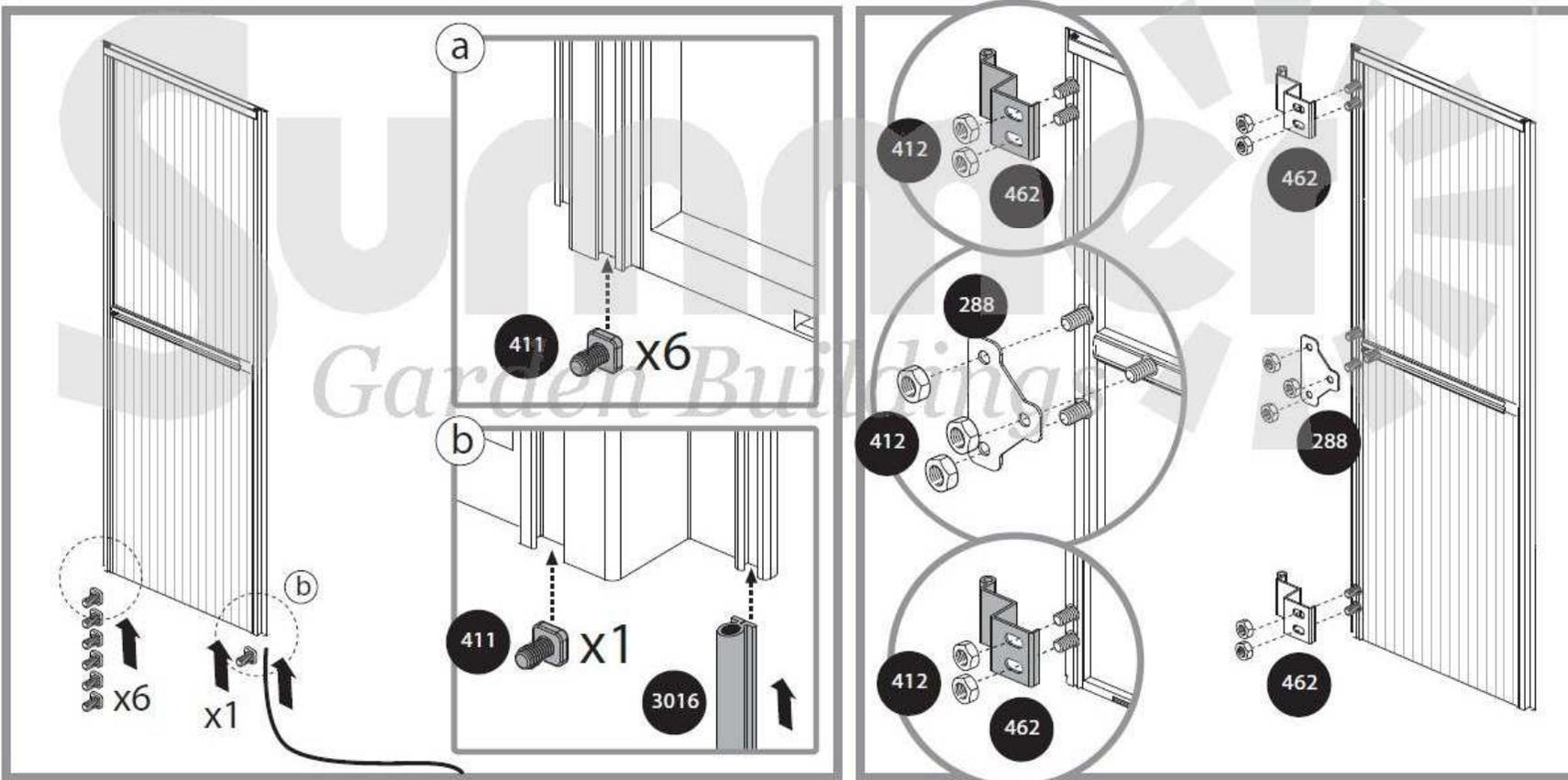
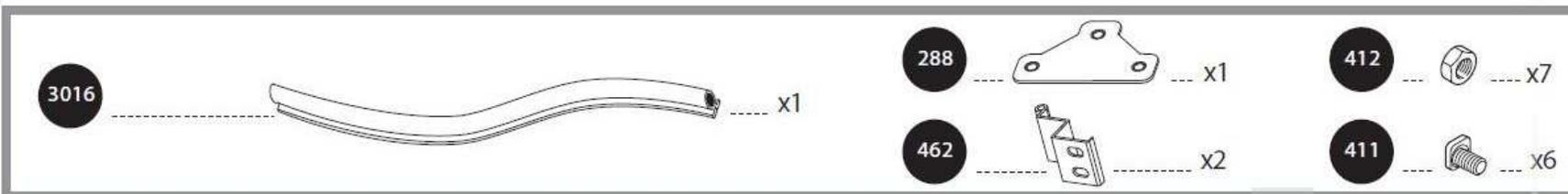
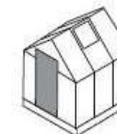
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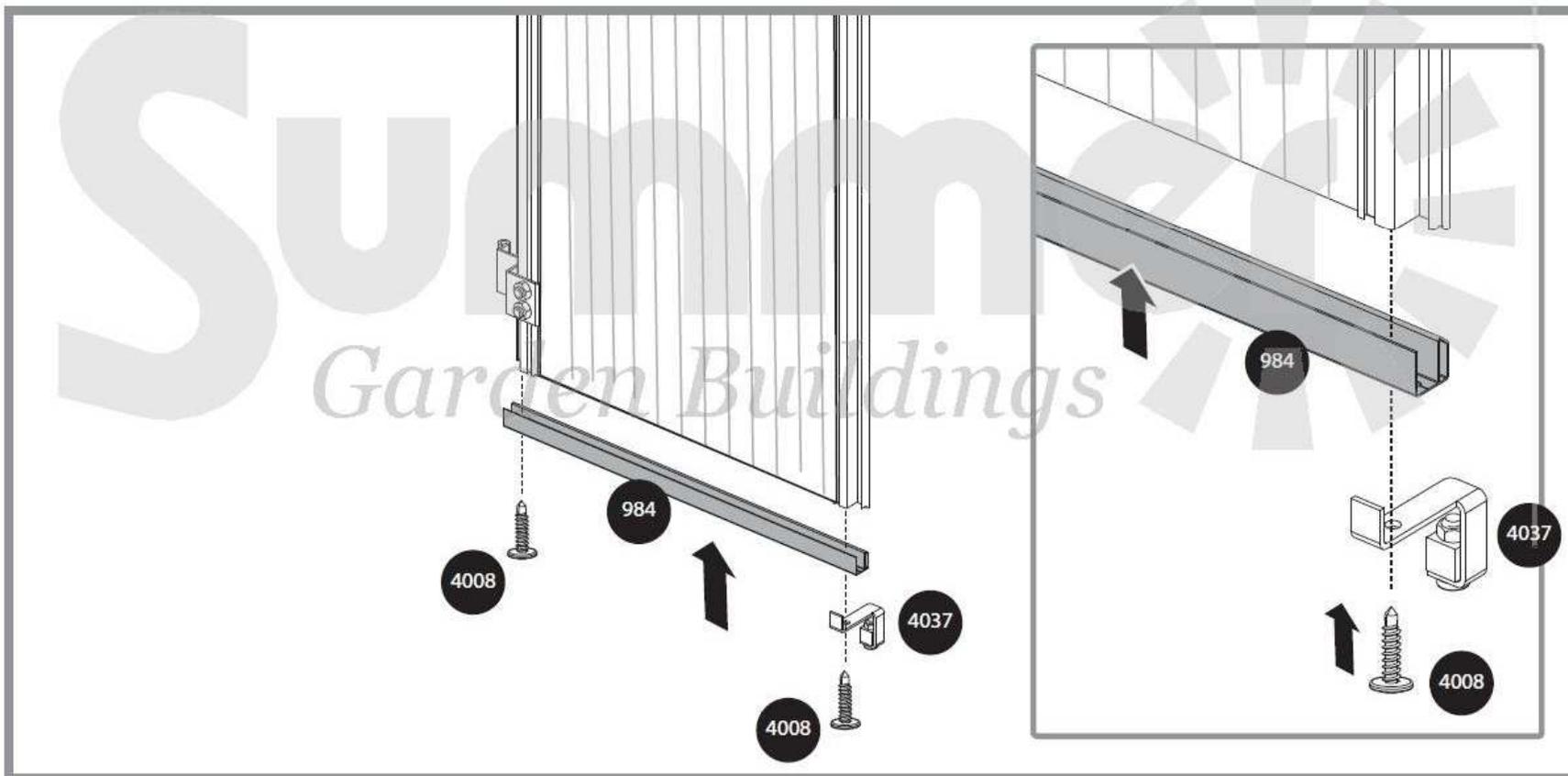
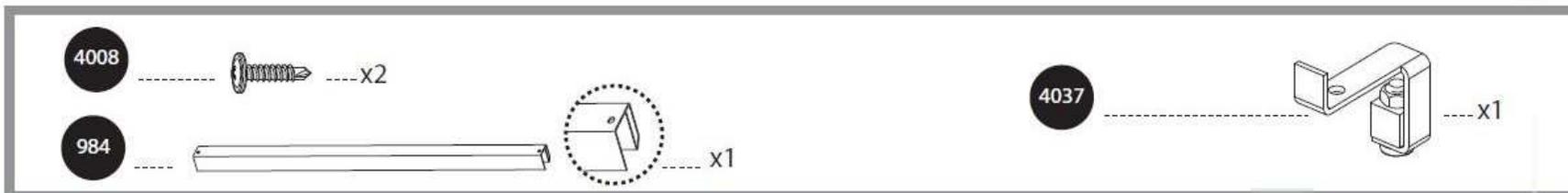
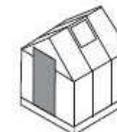


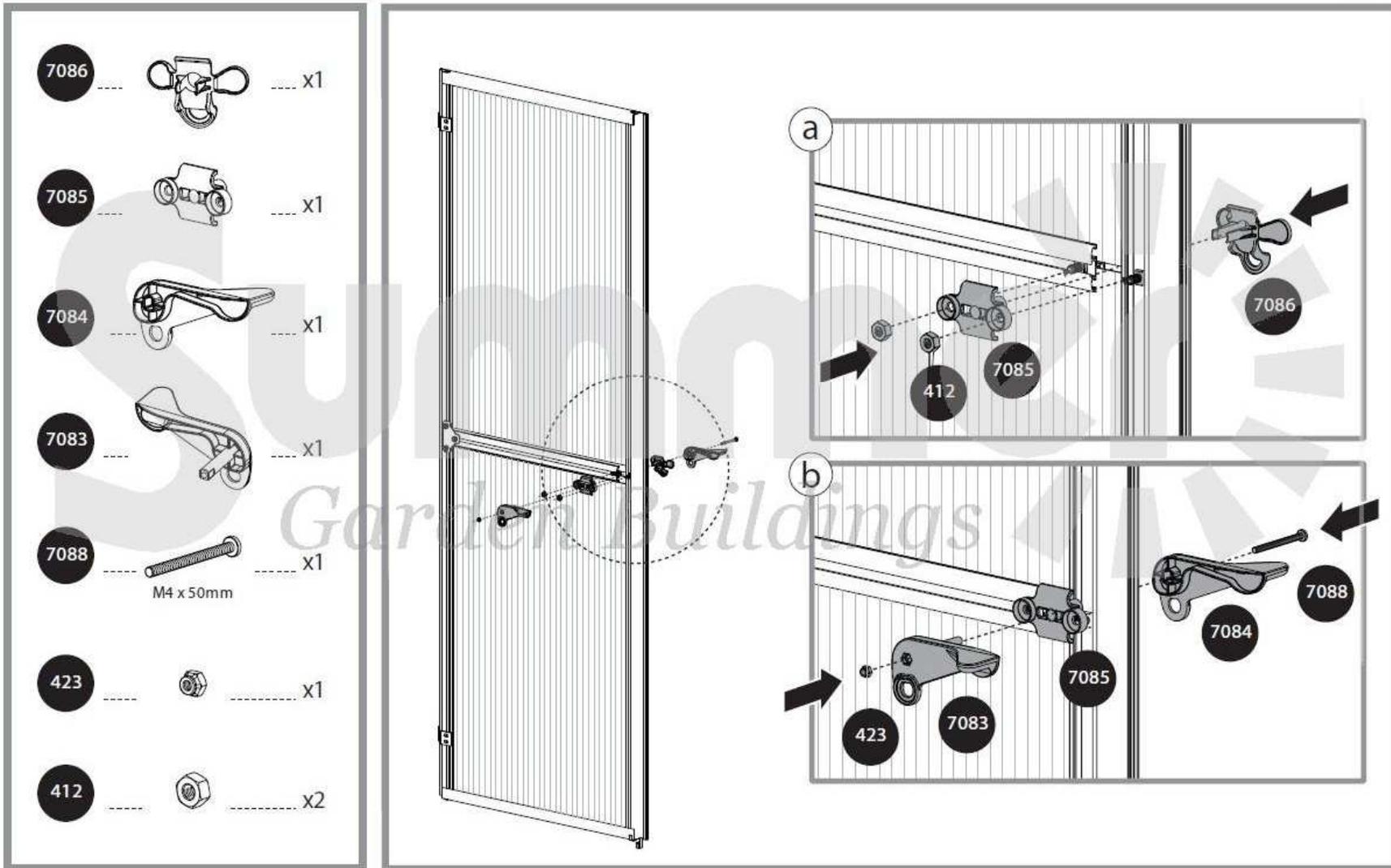
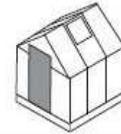
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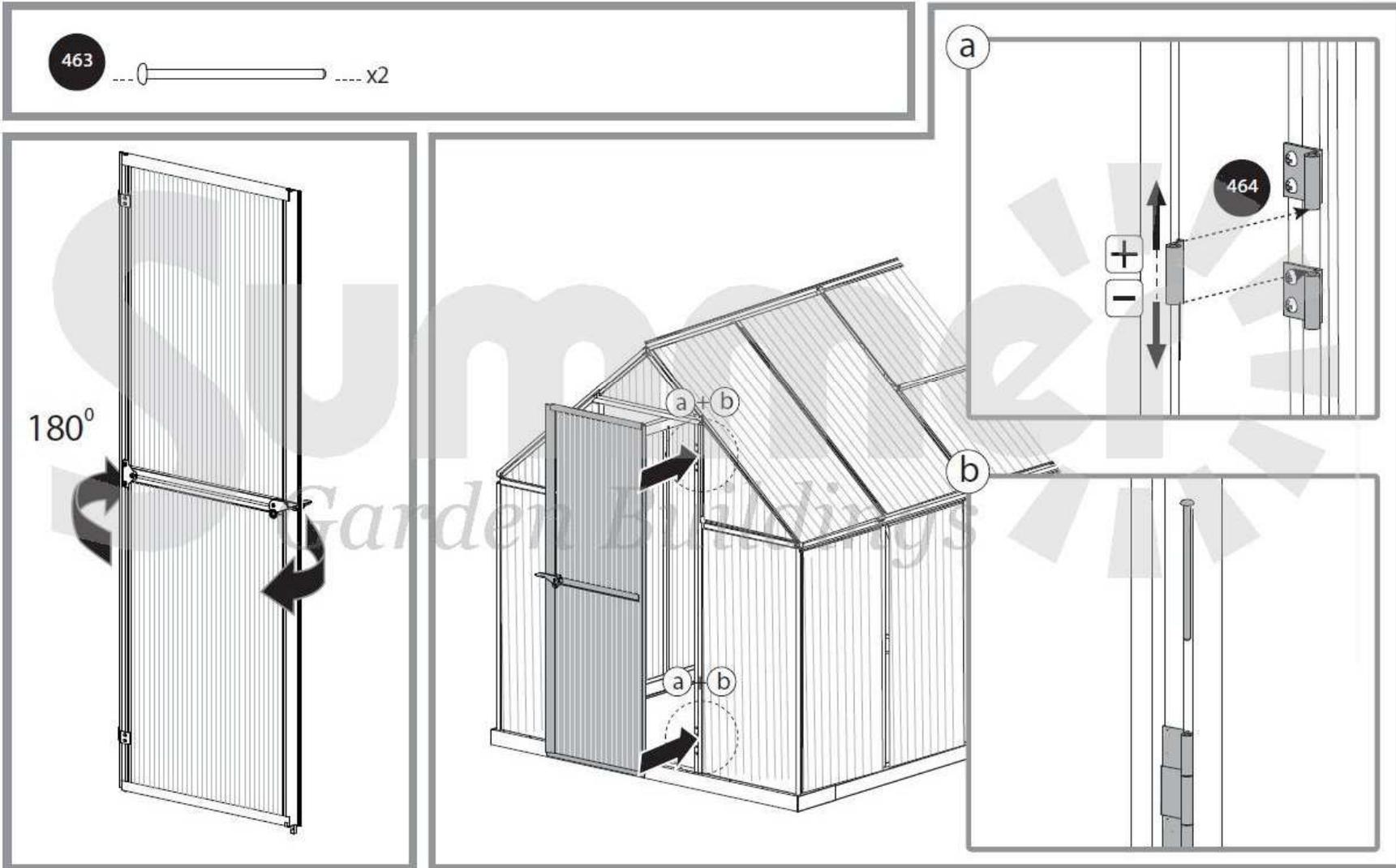
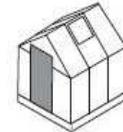


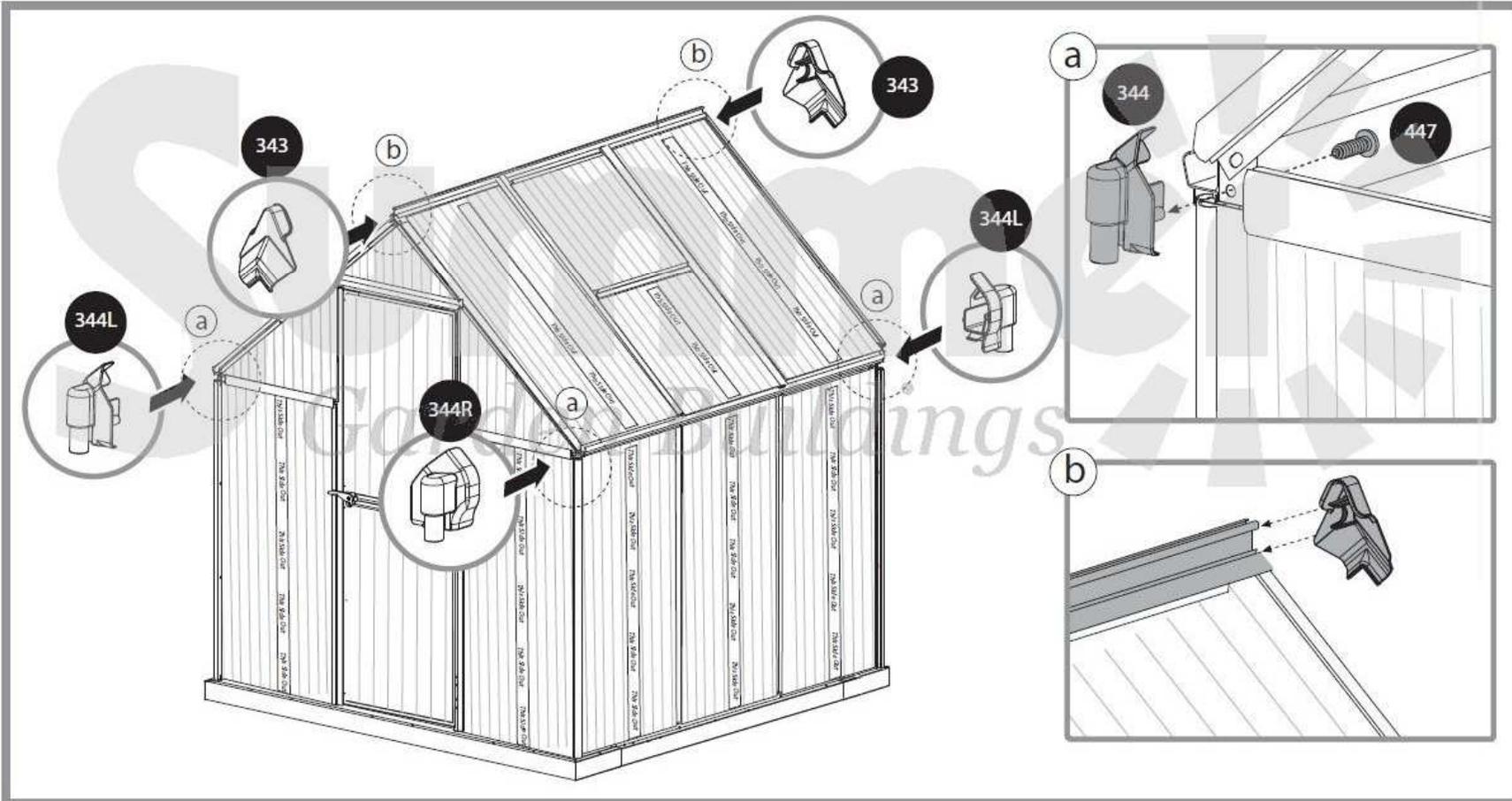
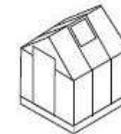
47

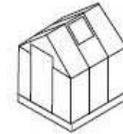




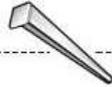






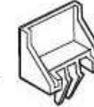


M96

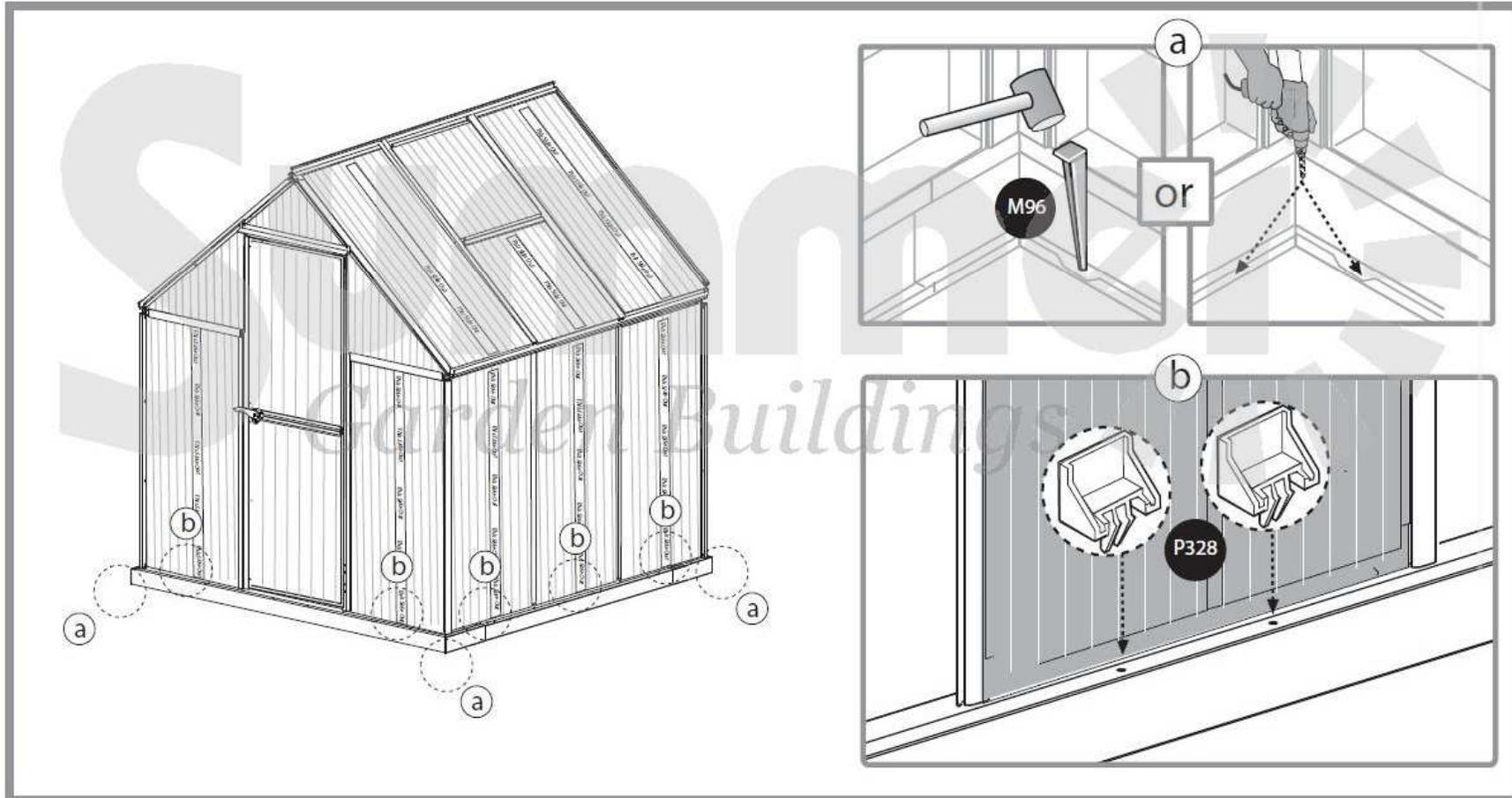


x4

P328



x22



Version2 11/2011

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